



Contribution ID: 489

Type: Poster

## Conformal deposition of BxC thin films for solid-state neutron detectors

*Monday 20 March 2023 16:00 (2 hours)*

$^{10}\text{B}$ -based solid-state neutron detectors are a viable replacement to  $^3\text{He}$  detectors. Neutron irradiation of  $^{10}\text{B}$  produce charged detectable ions of  $^4\text{He}$  and  $^7\text{Li}$ . The detector efficiency using a planar thin film neutron converter configuration is limited by self-absorption of the conversion products in the layer. A 3D configuration, which allows for the conversion products to exit the converter, offers possibility for a higher detection efficiency. The fundamental challenge with a 3D architecture is to deposit conformal films of converter material on high aspect ratio pixelated sensor-chips. In addition, a low temperature process is required since the detector requires ohmic contacts which needs to be coated before converter layer deposition. We report conformal CVD of BxC thin films on sensor-chip substrates with 10:1 aspect-ratio morphologies, using tri-ethylboron (TEB,  $\text{B}(\text{C}_2\text{H}_5)_3$ ) as single source CVD precursor at  $450^\circ\text{C}$  deposition temperature. Step coverage (SC) calculated from cross-sectional scanning electron microscopy measurements shows that films were conformal with a SC of 1. Quantitative analysis using time-of-flight ERDA reveals that the as-deposited films are B rich carbide material with 82.5 at.% B, 15.6 at.% C and  $< 2$  at.% impurities. Promising neutron detection test results of structured diodes will be presented. By utilizing  $^{10}\text{B}$  enriched TEB, this result will open the way for efficient solid state n-detectors incorporating 3D-structured  $^{10}\text{B}_4\text{C}$  converter material.

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**Session Classification:** Poster Session MONDAY

**Track Classification:** Neutron Instrumentation, Optics, Sample Environment, Detectors, and Software