



# New laser furnace for the STRESS-SPEC instrument

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MLZ is a cooperation between:



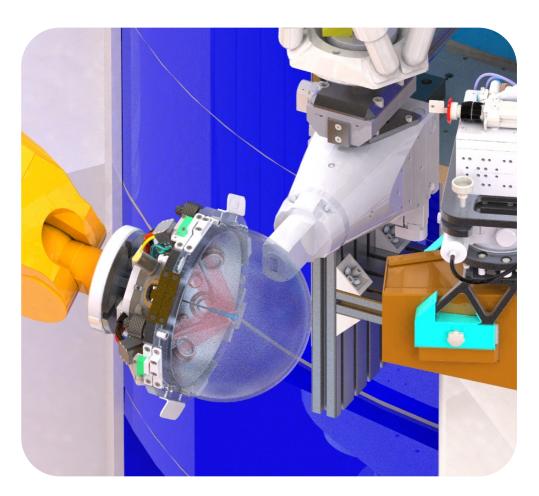








### Explore material properties at high temperatures: Laser furnace for 6-axis-robot



- BMBF-project RAPtOr: Use 6-axis robot as main sample manipulator during diffraction experiments which allows high positional flexibility
- Robot needs dedicated sample environment due to limited weight of around 30 kg and its movement capabilities
- High temperature funace for e.g. texture measurement, phase transitions

Concept image





### The new laser furnace enhances previous furnace designs in terms of thermal response time and user safety.

FRM II Laser fiber furnace	UTG mirror furnace	New Stress-Spec Laser Furnace
Diode laser in electronic rack, Laser fibers as guides	Halogen Lamps, Directly heats up sample	Diode laser, Directly heats up sample
		Outrie Control Co
<ul> <li>High temperatures possible</li> <li>Different laser sources available</li> </ul>	<ul><li>⊕ Cheap light source</li><li>⊕ Safe for user</li></ul>	<ul> <li>⊕ Low thermal mass</li> <li>⊕ High positional flexibility</li> <li>⊕ Temperature up to 1200 °C</li> </ul>
<ul> <li>⊖ laser fiber has limited bending radius &gt; 50 cm → difficult to use with a robot</li> <li>⊖ Fiber break is dangerous for user</li> </ul>	<ul> <li>⊖ Temperature &lt; 1000 °C</li> <li>⊖ High thermal mass</li> </ul>	<ul> <li>⊕ Cupola design allows high acceptance angle for neutrons</li> <li>⊕ Modular design</li> <li>⊖ Expensive light source</li> </ul>

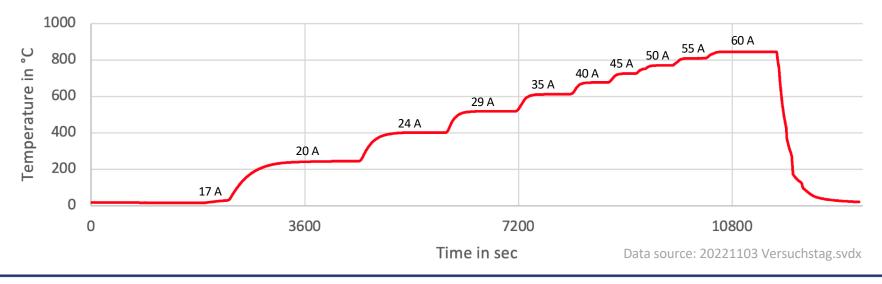




### Initial test shows directly heating the sample with diode laser is feasible



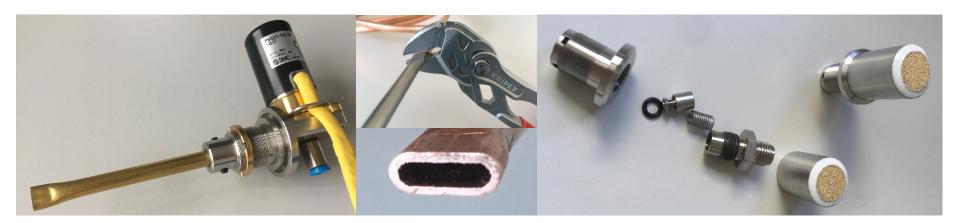
#### Step-up with 1 diode

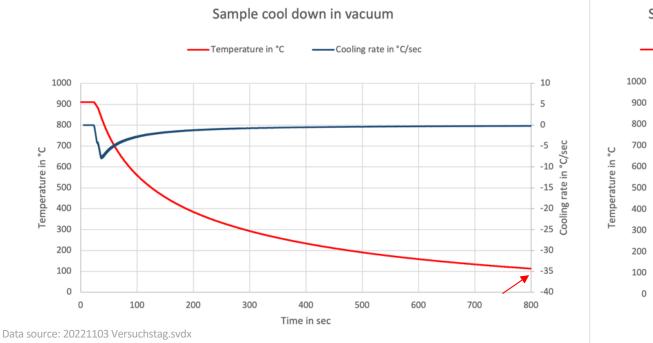




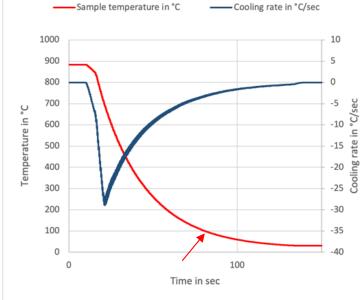


#### Active gas cooling is approx. 10 times faster than vacuum cooling





Sample cool down with forced convection







## Electronic rack is versatile and can be adapted to other sample temperature chambers



- Developed with requirements from FRM II sample environment → modular concept, which will/can be used for other SE equipment
- Control rack designed and manufactured by Helmholtz-Zentrum hereon GmbH
- Complies with EU Machinery Directive
   2006/42/EC





### High user safety standards are engaged



- Safety functions are monitored with PILZcontroller and Pepperl+Fuchs temperature converter
- Risk analysis with SISTEMA: Safety
   Integrity Software Tool for the Evaluation
   of Machine Applications





### Some improvements are planned.

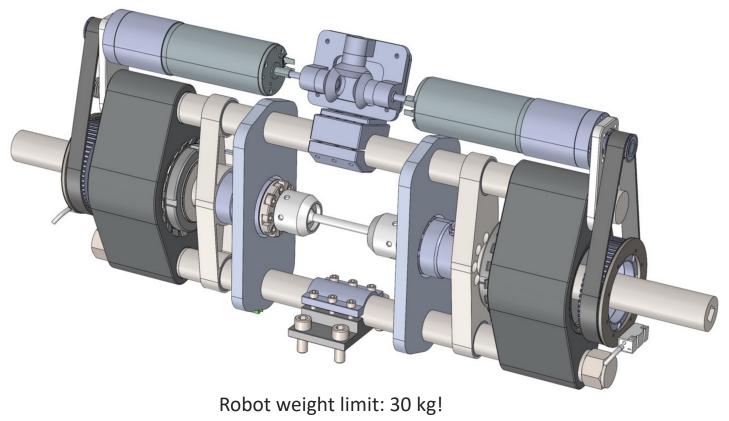
- Current problem needs to be resolved: Water cooling randomly shuts down
- To-do: Tunable sample holder
- MOST IMPORTANTLY: Laser furnace needs commissioning with neutrons!





#### **Outlook: Compact strain testing rig for robot (50 kN).**

General structure and drive train designed. Needs further design.



Movement from both sides to keep the gauge volume in focus.





### Thank you for your attention.

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