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## Hydrogen Effects in Superalloys - Insights from Neutron and X-Ray diffraction

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Alloy 718, a widely used Ni-based superalloy, is susceptible to hydrogen embrittlement. The  $\gamma'$  and  $\gamma''$  precipitates and the  $\delta$  phase significantly contribute to this embrittlement. To determine if other superalloys with different grain boundary pinning phases exhibit similar behavior, we investigated two  $\gamma'$  strengthened CoNiCr-based superalloys containing B2-structured  $\beta$  or D85-structured  $\mu$  phase particles. NanoSIMS mapping revealed the highest hydrogen concentration localized in the grain boundary pinning  $\mu$  and  $\beta$  precipitates, confirmed by synchrotron diffraction showing significant lattice expansion post hydrogen charging. Neutron diffraction indicates that the  $\gamma'$  phase absorbs more hydrogen than the  $\gamma$  phase, leading to greater expansion and increased lattice misfit between  $\gamma$  and  $\gamma'$  phases. Atom probe tomography results confirm preferred hydrogen partitioning towards the  $\gamma'$  phase. Tensile tests reveal that hydrogen markedly affects the mechanical properties of samples charged with high-pressure hydrogen. The hydrogen accumulation in intermetallic particles and strengthening precipitates promotes crack initiation and facilitates propagation along weakened  $\gamma'$  interfaces. These findings enhance our understanding of hydrogen embrittlement in superalloys and aid in developing more hydrogen-resistant alloys.

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