

Boron-Based Thin Film Detectors at the European Spallation Source ERIC

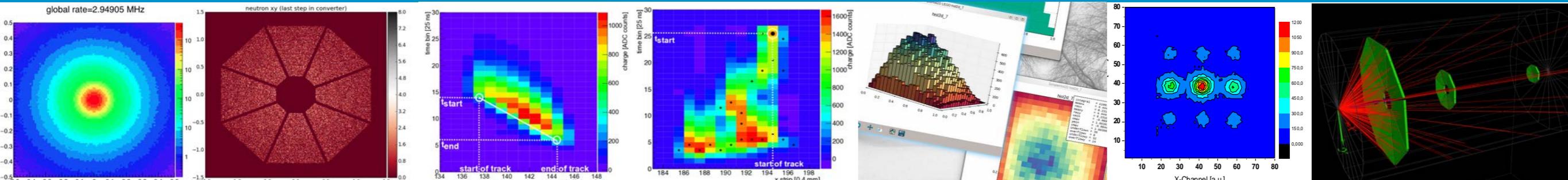
Richard Hall-Wilton

Leader of Detector Group



PNPI Workshop on PIK Instrumentation

www.europeanspallationsource.se



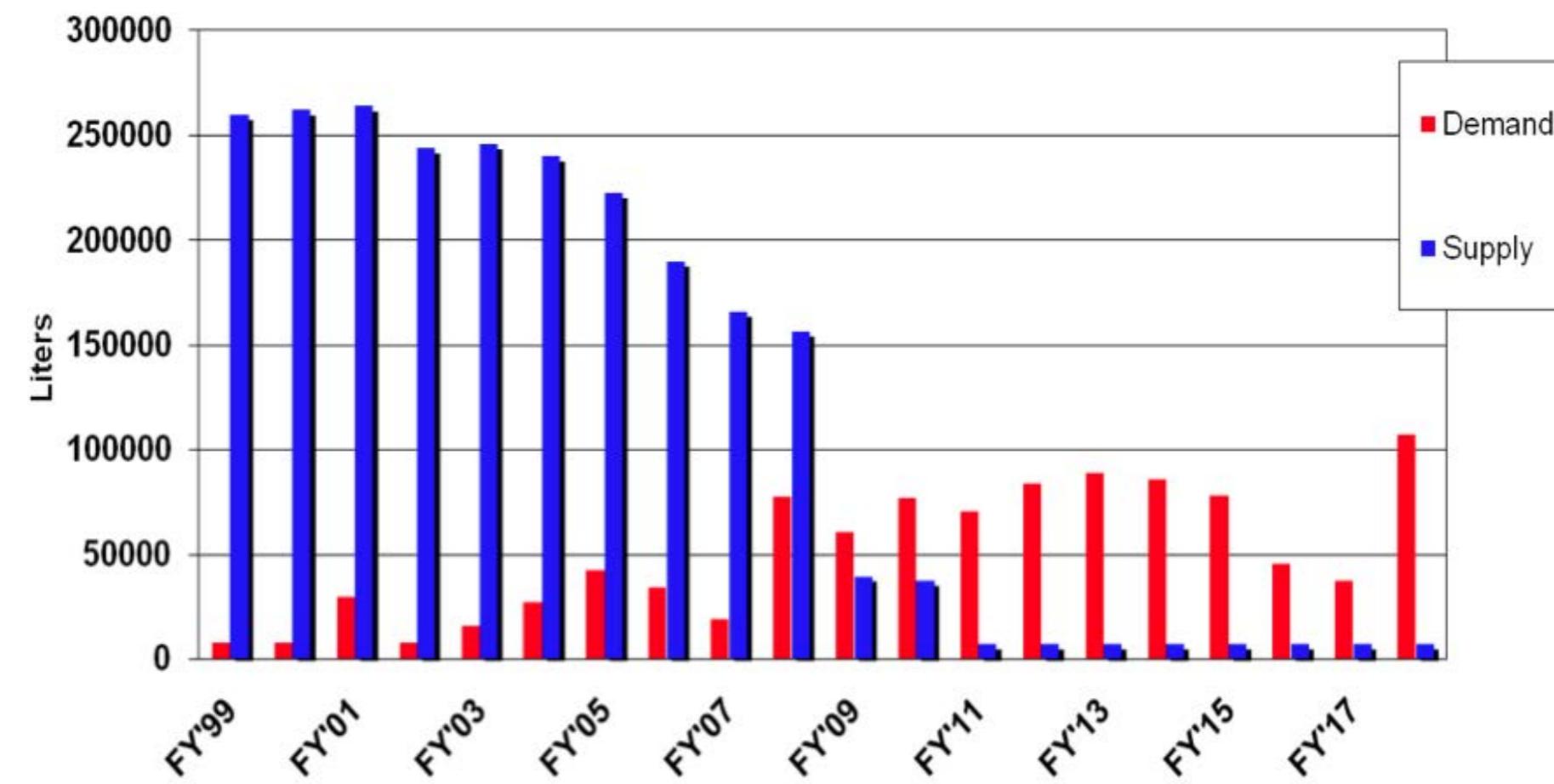
ESS Partners on Detectors



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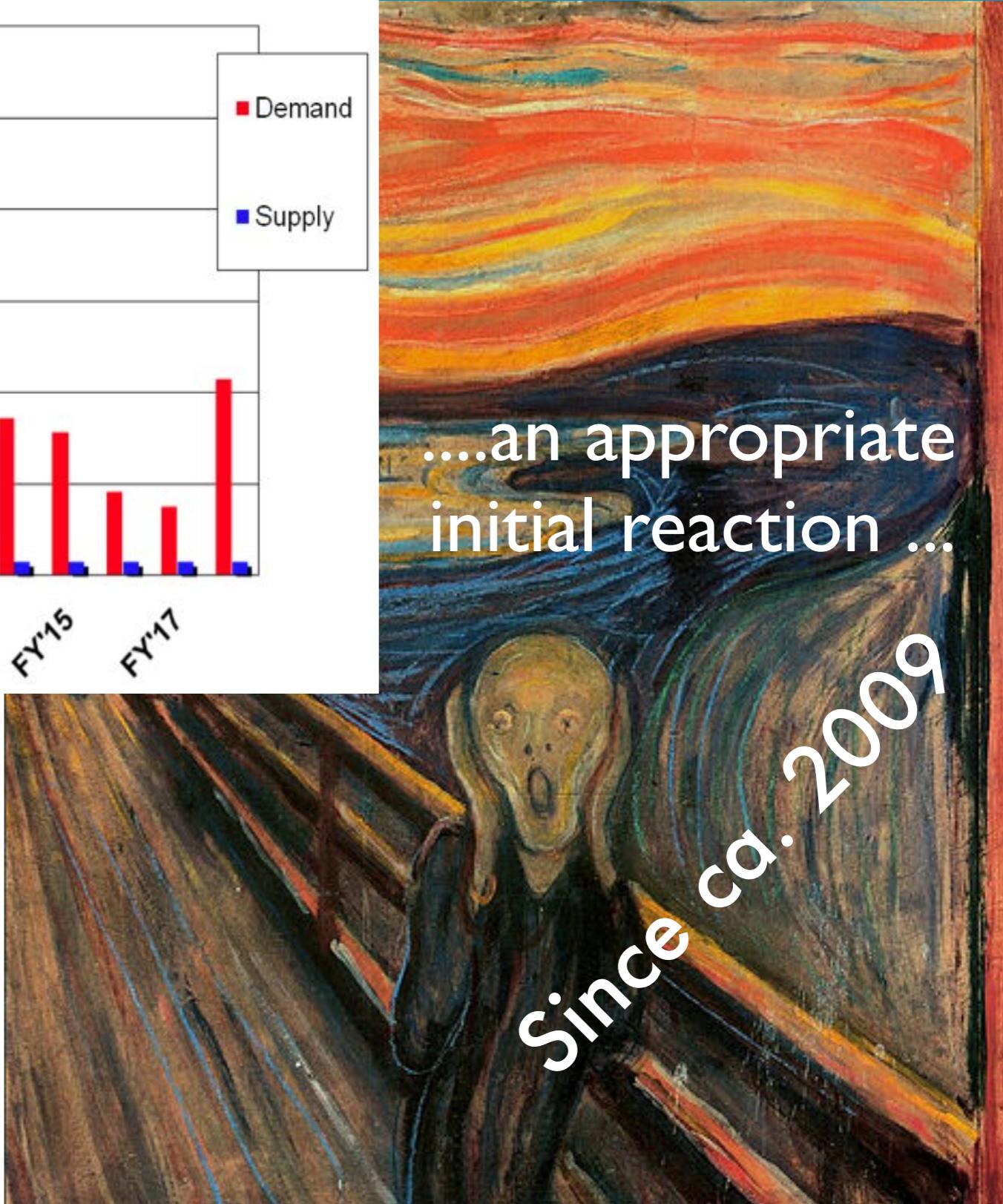
Helium-3 Crisis



Comment: seems to be some naivety at the moment as stocks are being emptied rapidly

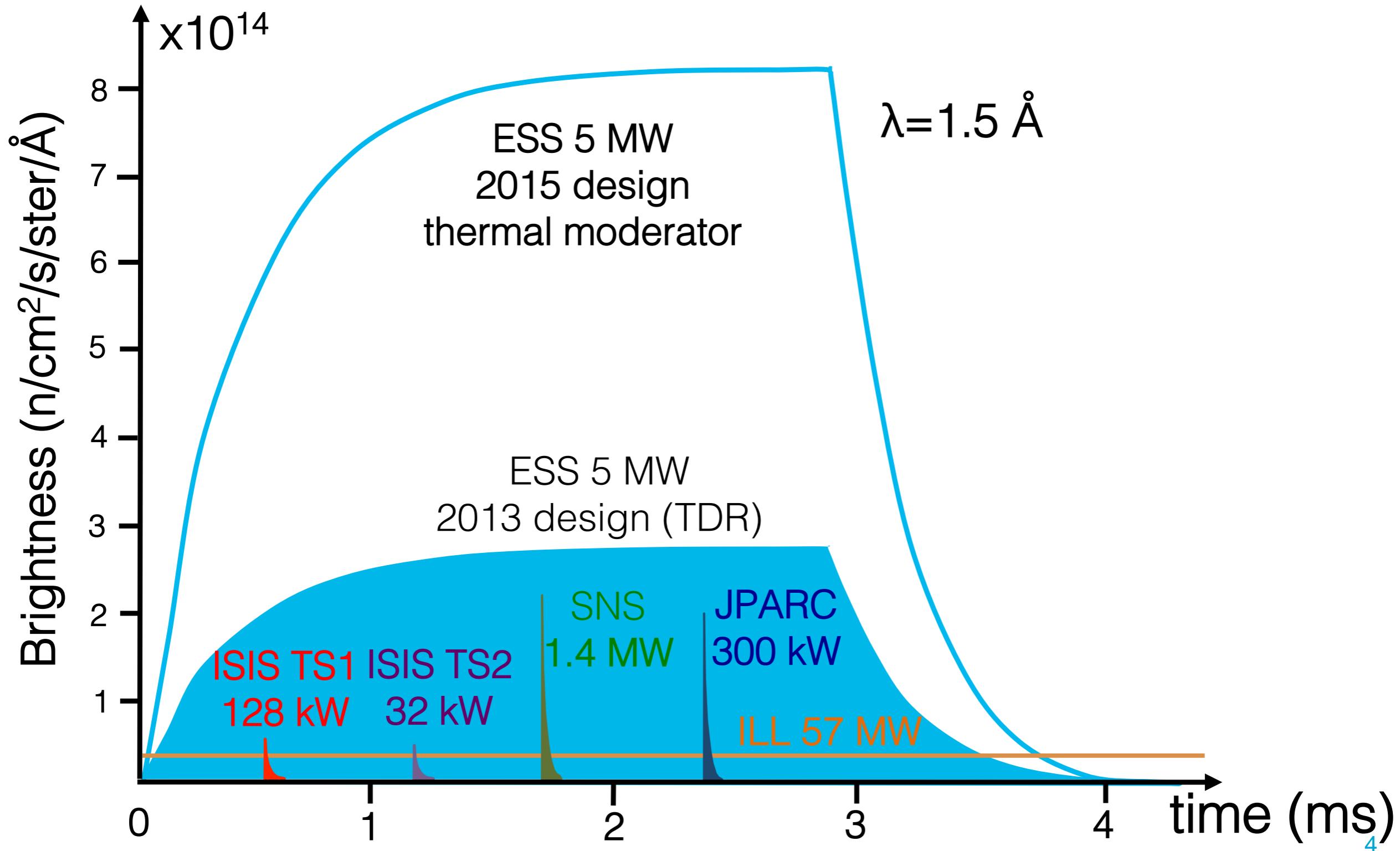
Aside ... maybe He-3 detectors are anyway not what is needed for ESS?
eg rate, resolution reaching the limit ...

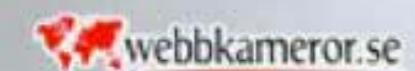
Crisis or opportunity ... ?



....an appropriate initial reaction ...

Challenge for Rate





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The ESS site
2011

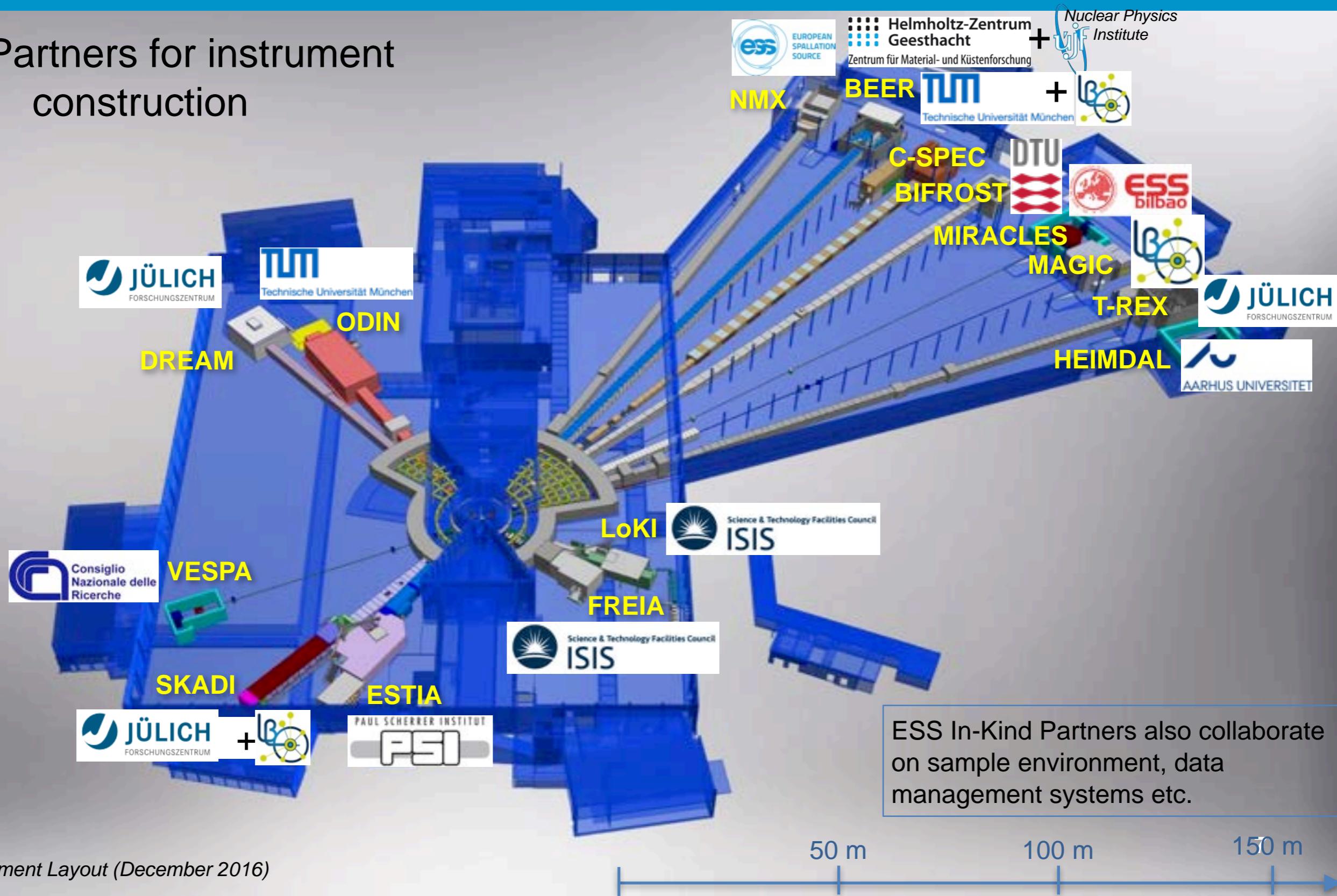


The ESS site
April 2018

ESS Neutron Instrument positions: December 2016



Lead Partners for instrument
construction



Detectors

Instrument Design

Smaller samples

Higher flux, shorter experiments

More detailed studies

Multiple methods on 1 instrument
Larger solid angle coverage

Implications for Detectors

Better Resolution
(position and time)
Channel count

Rate capability and data volume

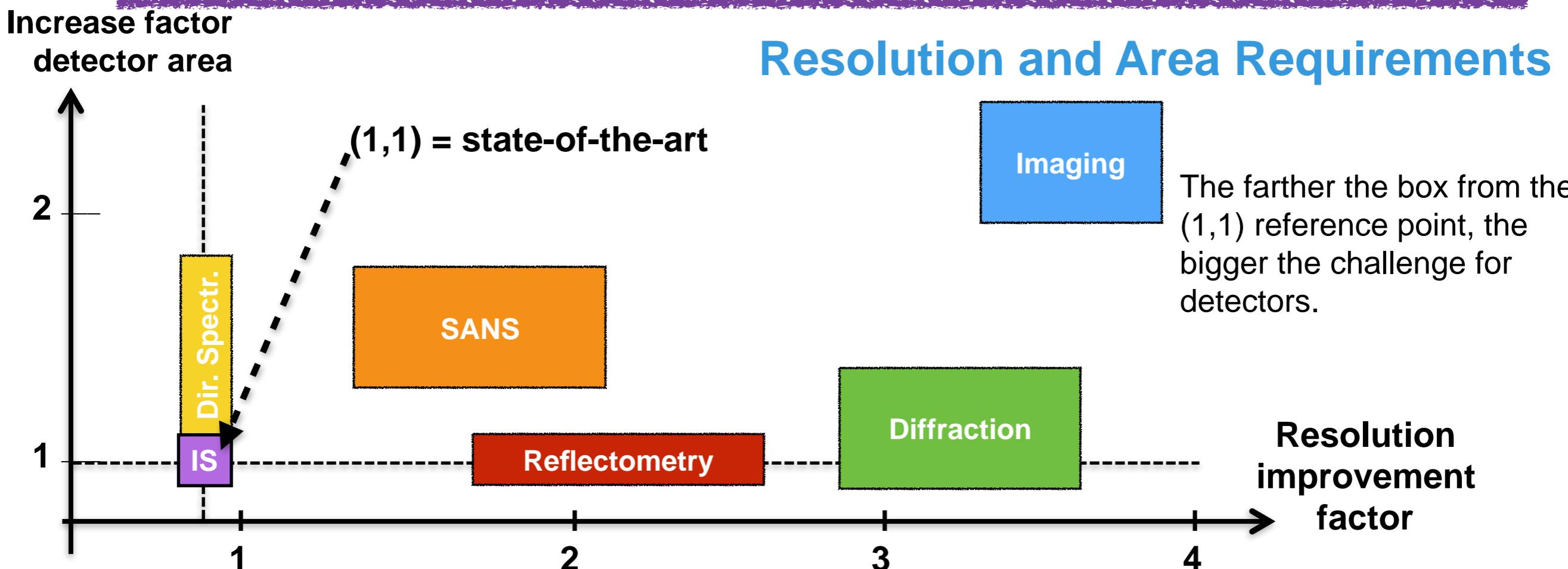
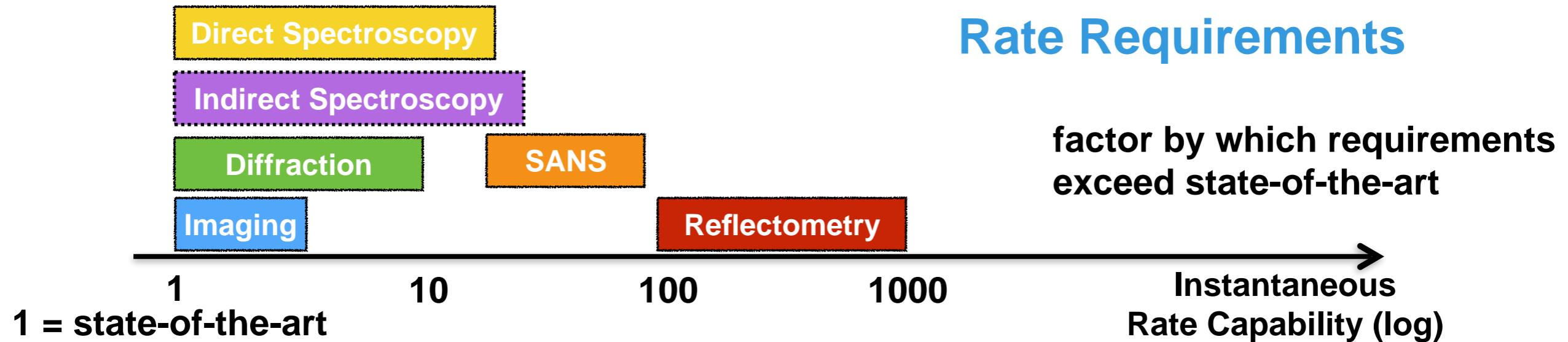
Lower background, lower S:B
Larger dynamic range

Larger area coverage
Lower cost of detectors

Also: scarcity of Helium-3 ...

Developments required for detectors for new
Instruments

Requirements Challenge for Detectors for ESS: *beyond detector present state-of-the art*





Detectors for ESS: design choices for 16 instruments



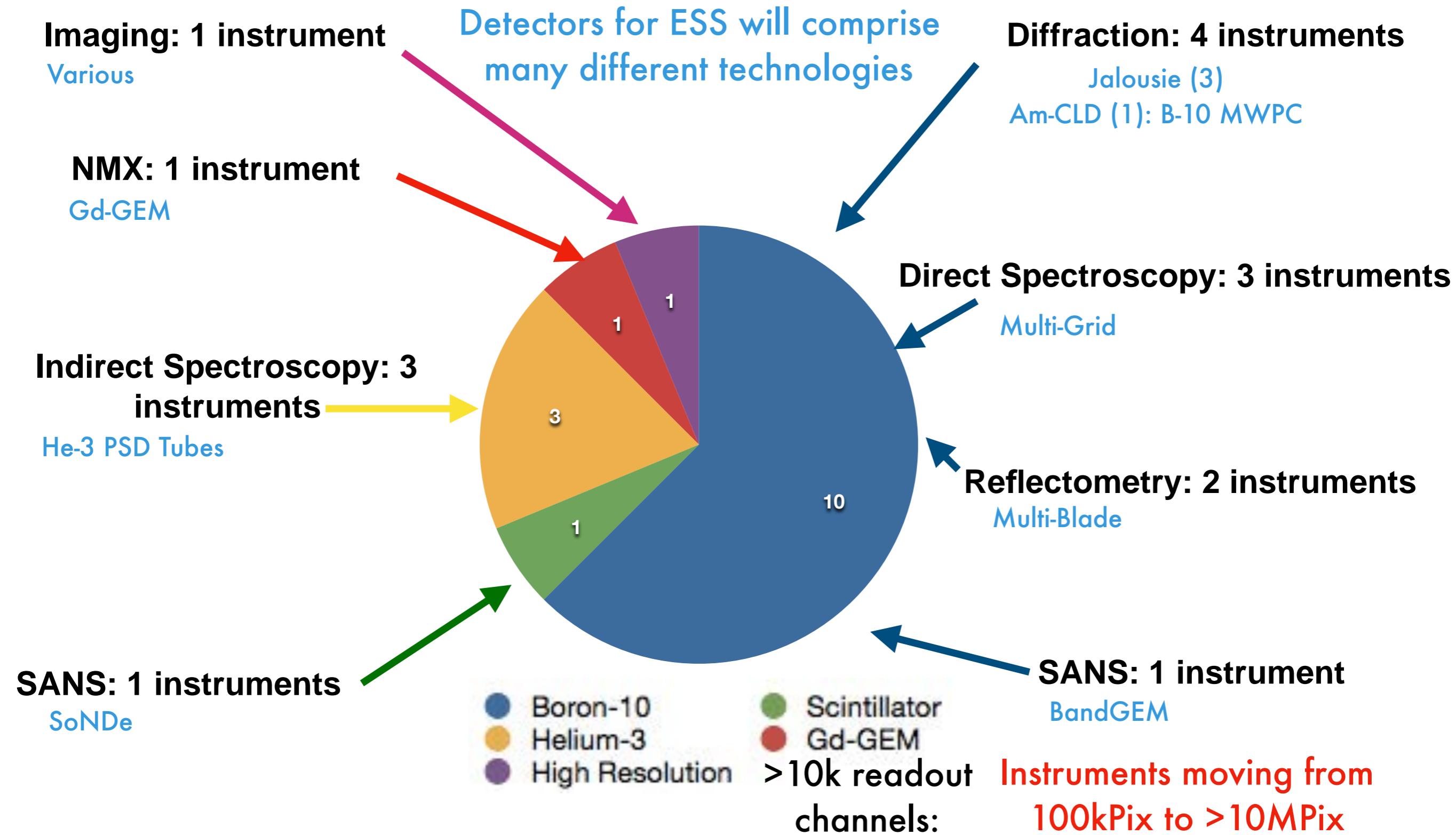
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Instrument class	Instrument sub-class	Instrument	Key requirements for detectors	Preferred detector technology	Ongoing developments
Large-scale structures	Small Angle Scattering	SKADI	Pixel size, count-rate, area	Pixellated Scintillator	SonDe (EU SonDe)
	LOKI	LOKI		10B-based	BandGem
	Reflectometry	FREIA	Pixel size, count-rate	10B-based	MultiBlade (EU BrightnESS) *
Diffraction	ESTIA	ESTIA			
	Powder diffraction	DREAM	Pixel size, count-rate	10B-based	Jalousie
		HEIMDAL		10B-based	Jalousie
	Single-crystal diffraction	MAGIC	Pixel size, count-rate	10B-based	Jalousie
		NMX	Pixel size, large area	Gd-based	GdGEM uTPC(EU)
Engineering	Strain scanning	BEER	Pixel size, count-rate	10B-based	AmCLD, A1CLD
	Imaging and tomography	ODIN	Pixel size	Scintillators, MCP, wire chambers	Various
Spectroscopy	Direct geometry	C-SPEC	Large area (³ He-gas unaffordable)	10B-based	MultiGrid (EU BrightnESS)*
		T-REX			
		VOR			
	Indirect geometry	BIFROST	Count-rate	3He-based	He-3 PSD Tubes
arXiv:1411.6194		MIRACLES			He-3 PSD Tubes
VESPA	Count-rate	3He-based	He-3 PSD Tubes		
	tbd	tbd			
SPIN-ECHO	Spin-echo	tbd	tbd	3He-based/10B-based	

Good dialogue and close collaboration
needed for successful delivery and integration

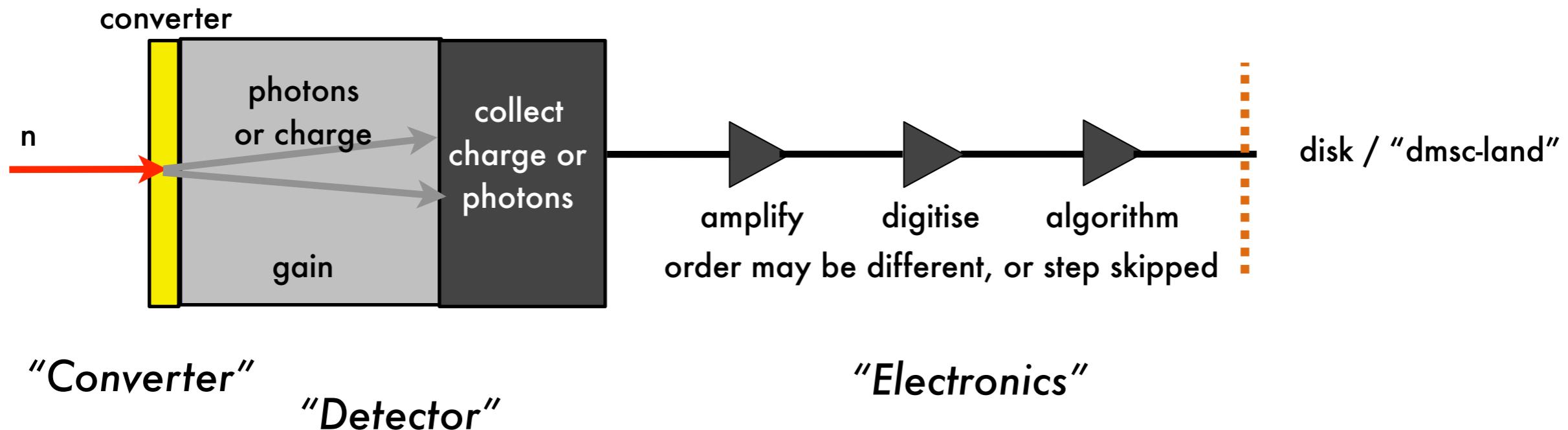
>10k readout channels: Instruments moving from
100kPix to >10MPix

Baseline Detector Technologies for Initial Suite



Basic Principle of Neutron Detectors

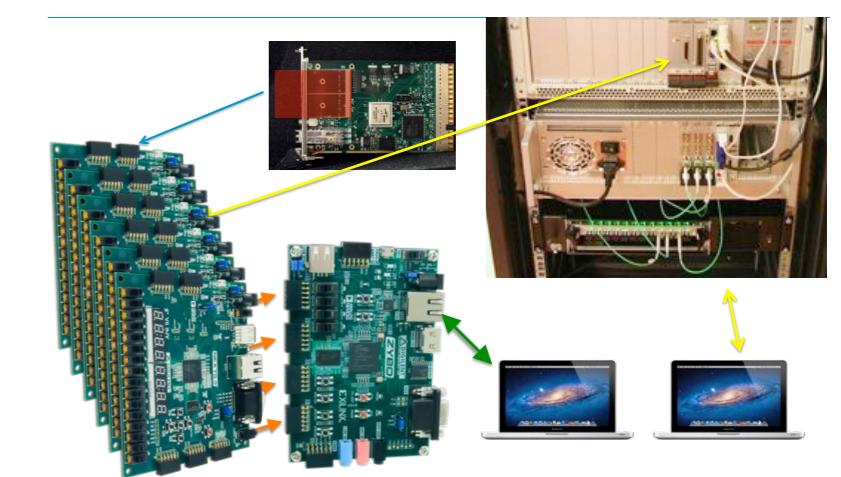
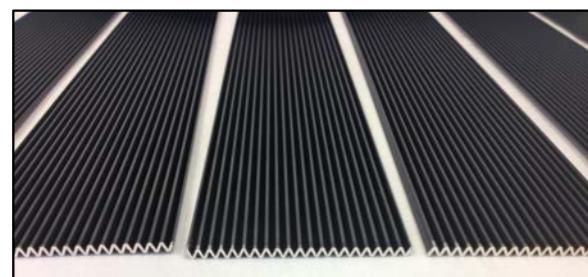
Efficient neutron converters a key component for neutron detectors

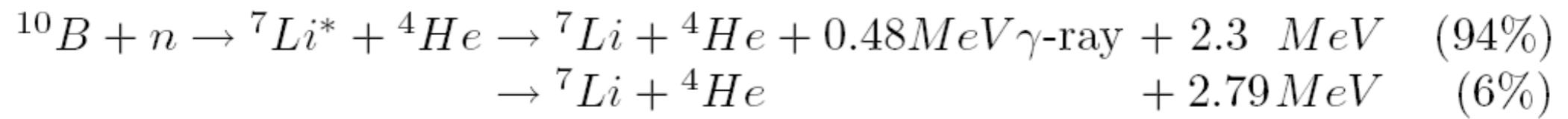


"Converter"

"Detector"

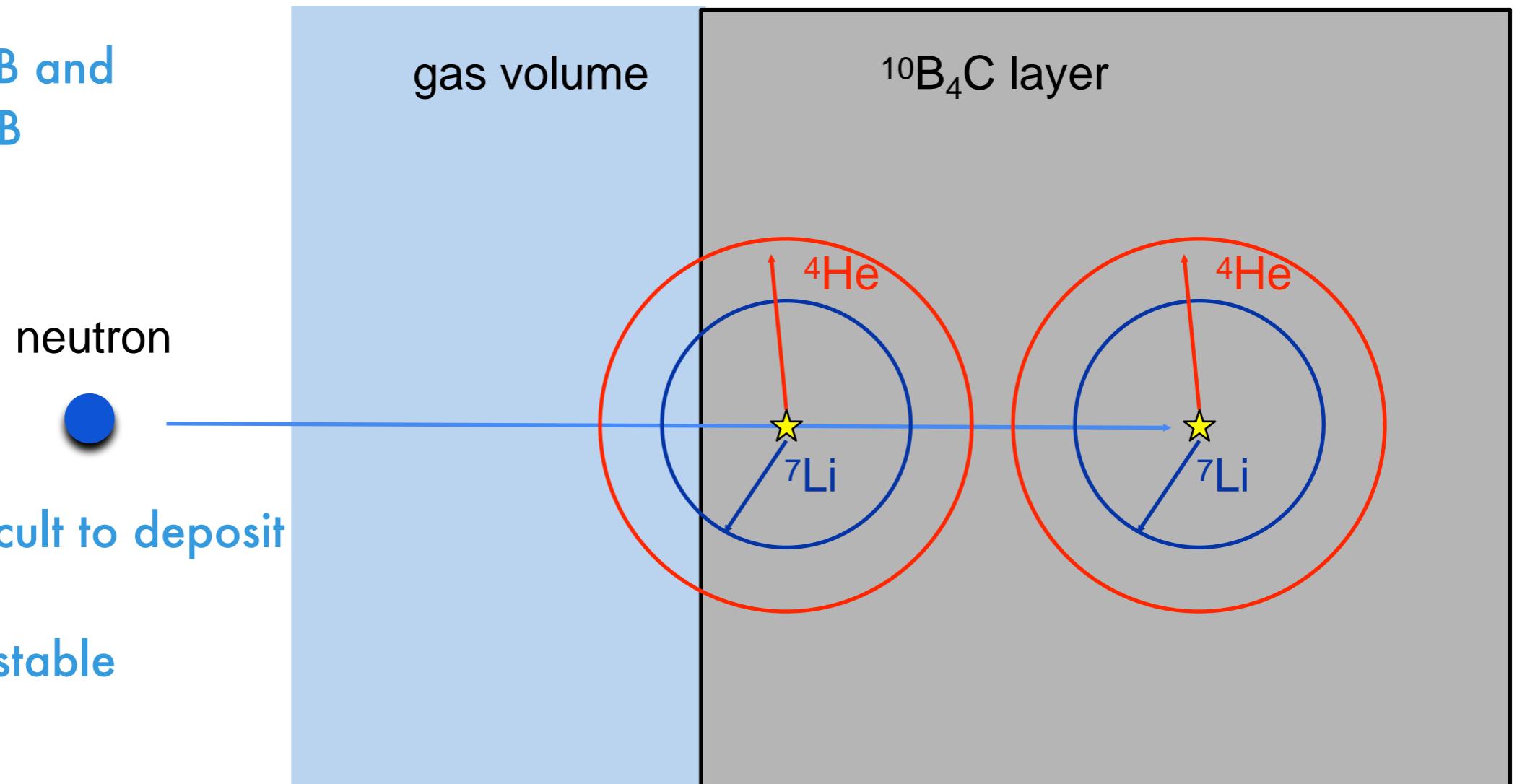
"Electronics"





Efficiency limited at ~5% (2.5Å) for a single layer

- natB contains
80 at.% ^{11}B and
20 at.% ^{10}B



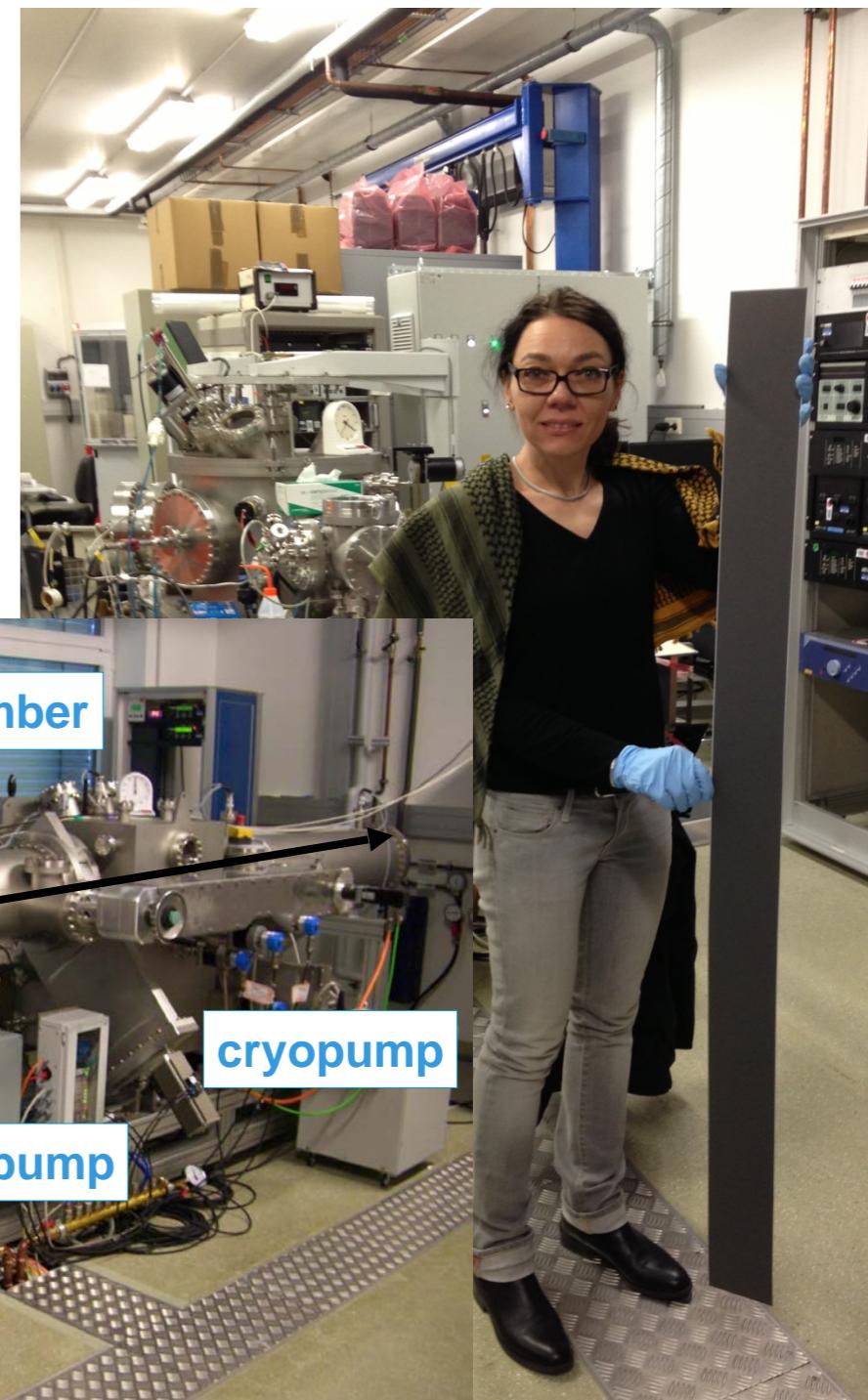
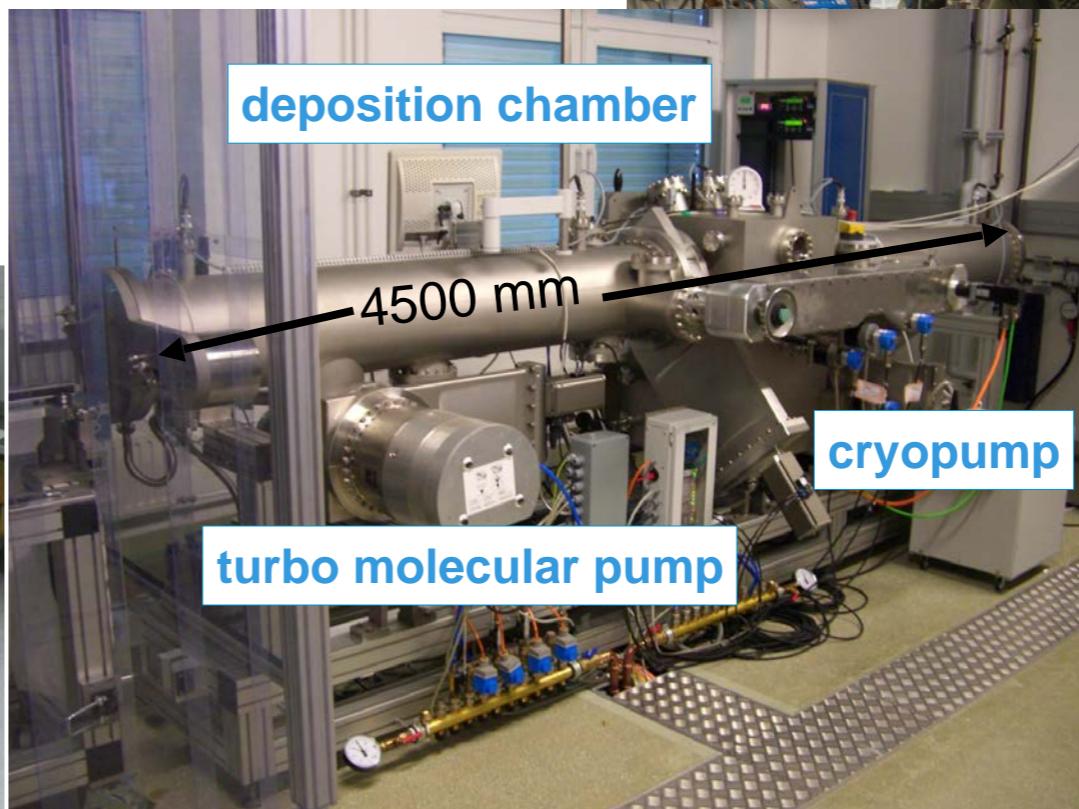
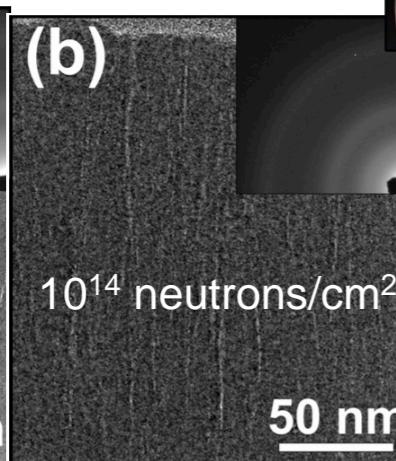
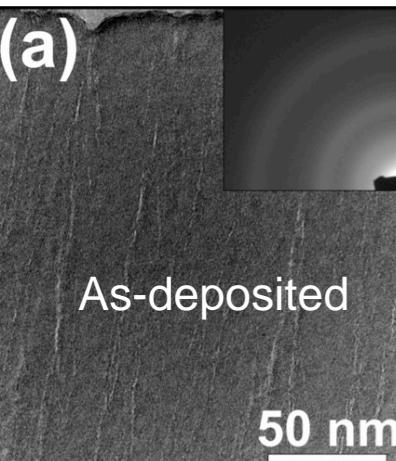
$^{10}\text{B}_4\text{C}$ Thin Film Coatings

SOLVED



- A number of groups have shown it is possible to deposit large areas of high quality Boron Carbide cheaply
- PVD Magnetron Sputtering
- Deposition parameters highly adaptable
- A very interdisciplinary effort

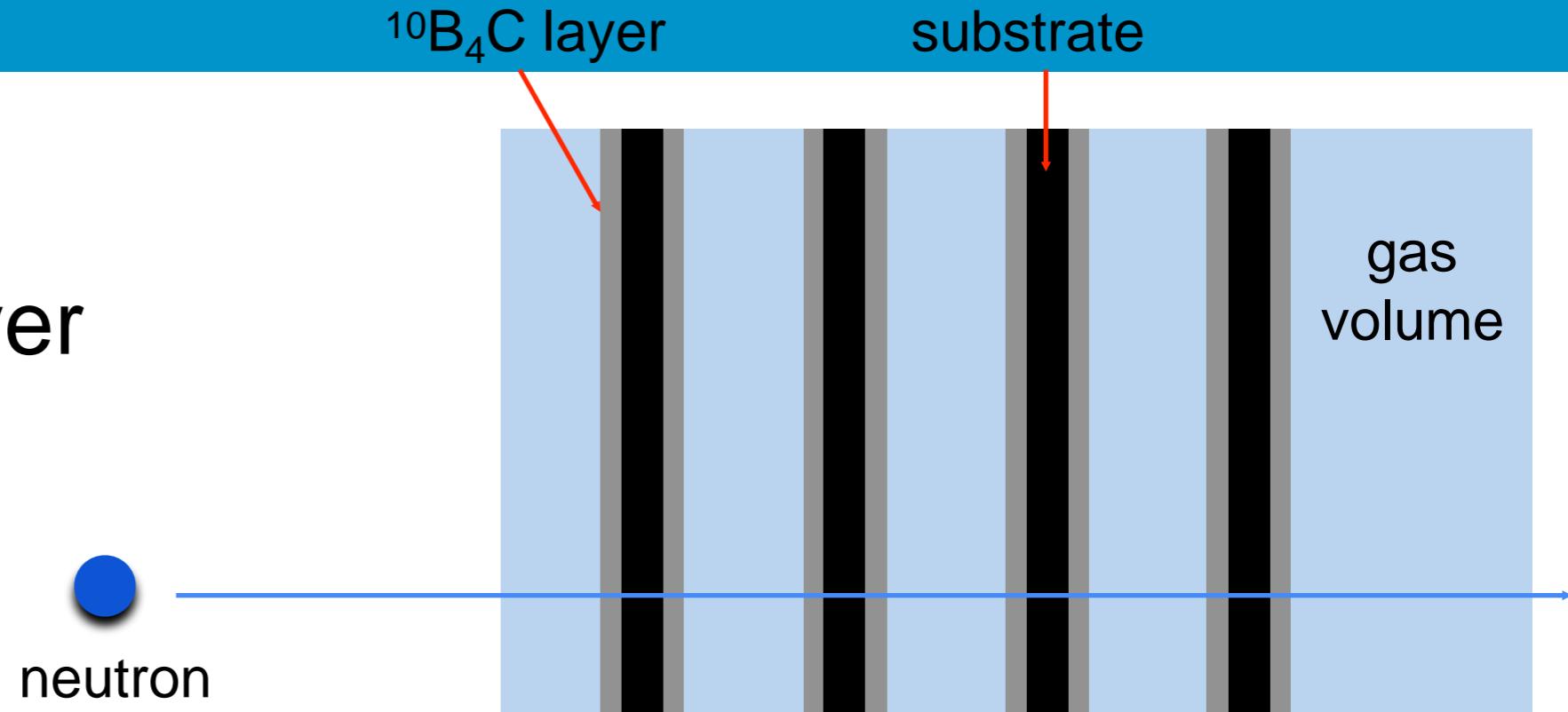
- ESS-Linkoping Deposition Facility
- Industrial Coating Machine
- Capacity: >1000m²/year coated with $^{10}\text{B}_4\text{C}$
- Cheap



Enhancing the efficiency of ^{10}B -based Neutron Detectors

1

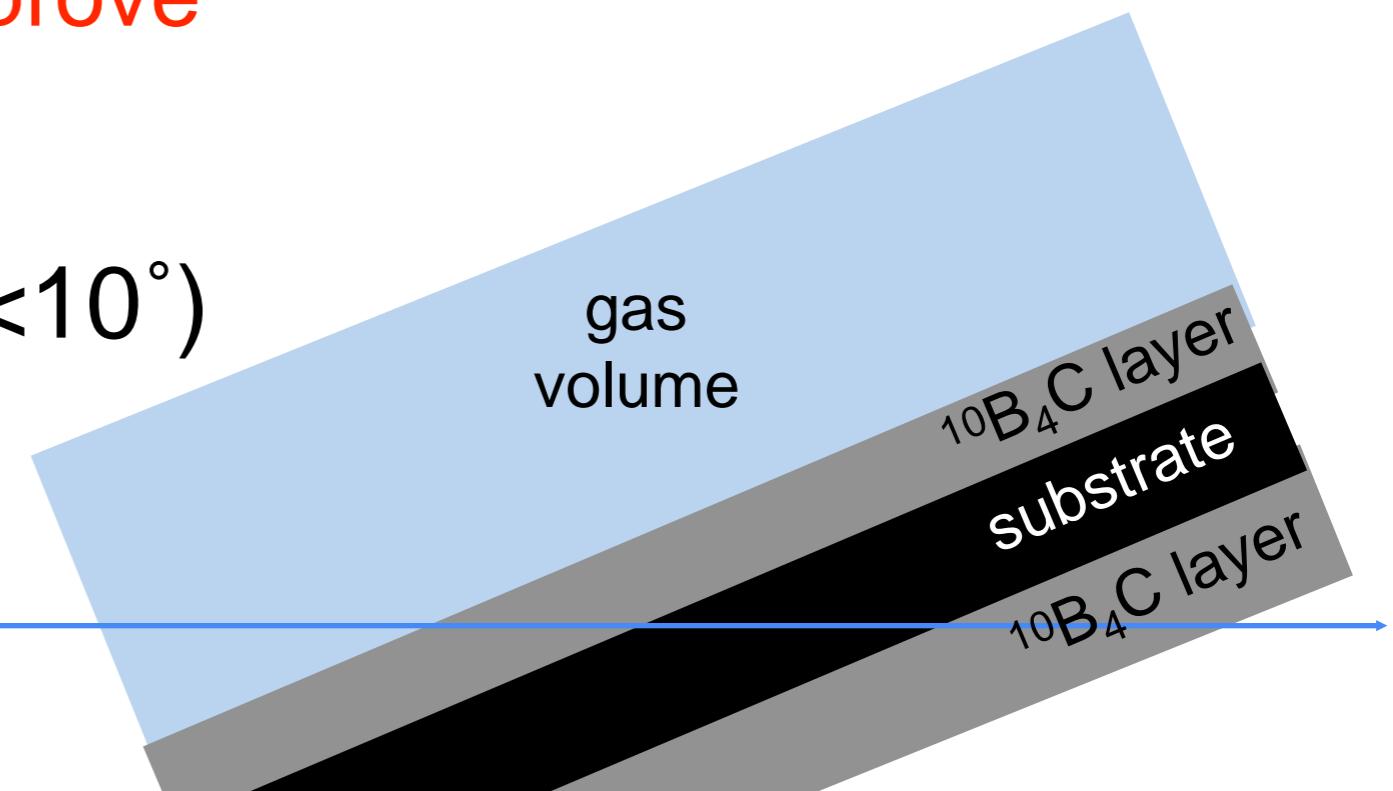
Multi layer



2

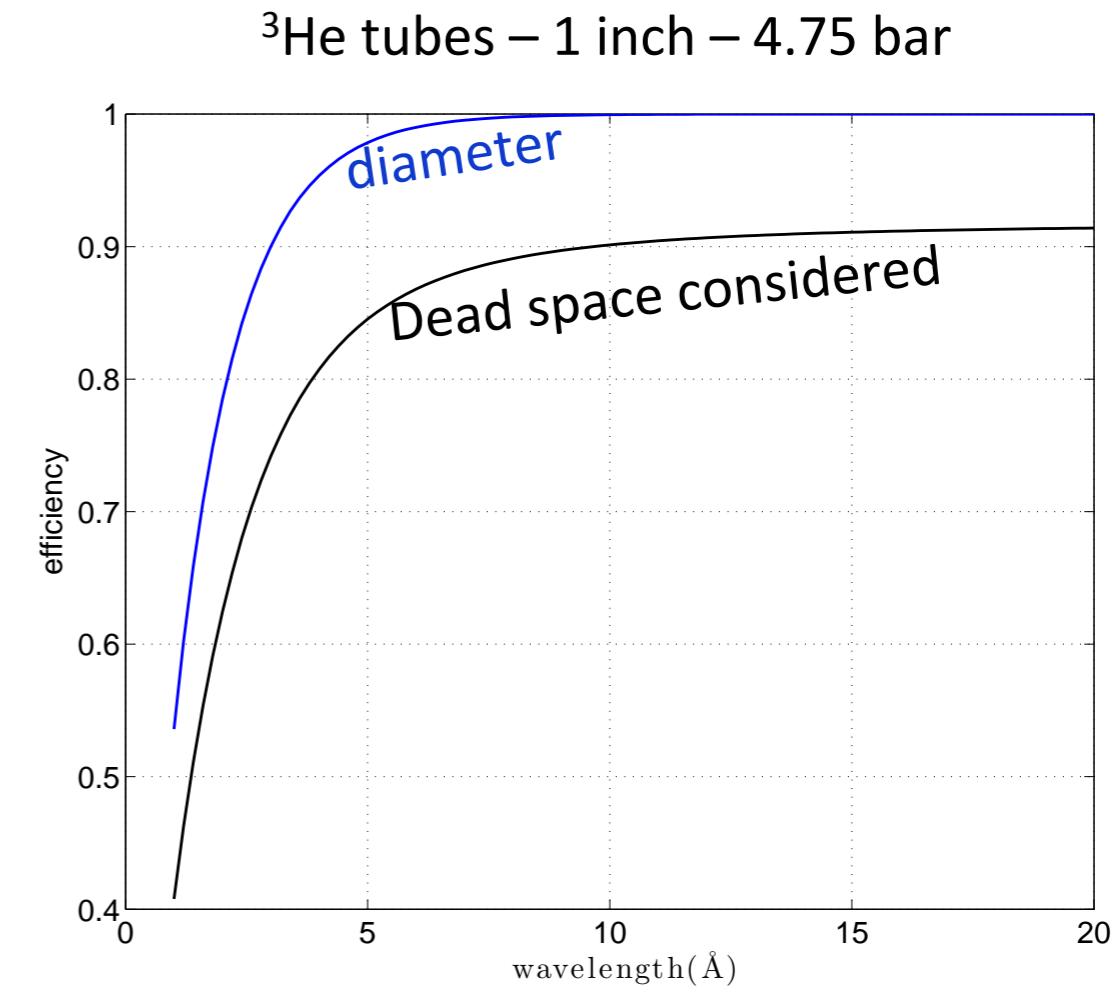
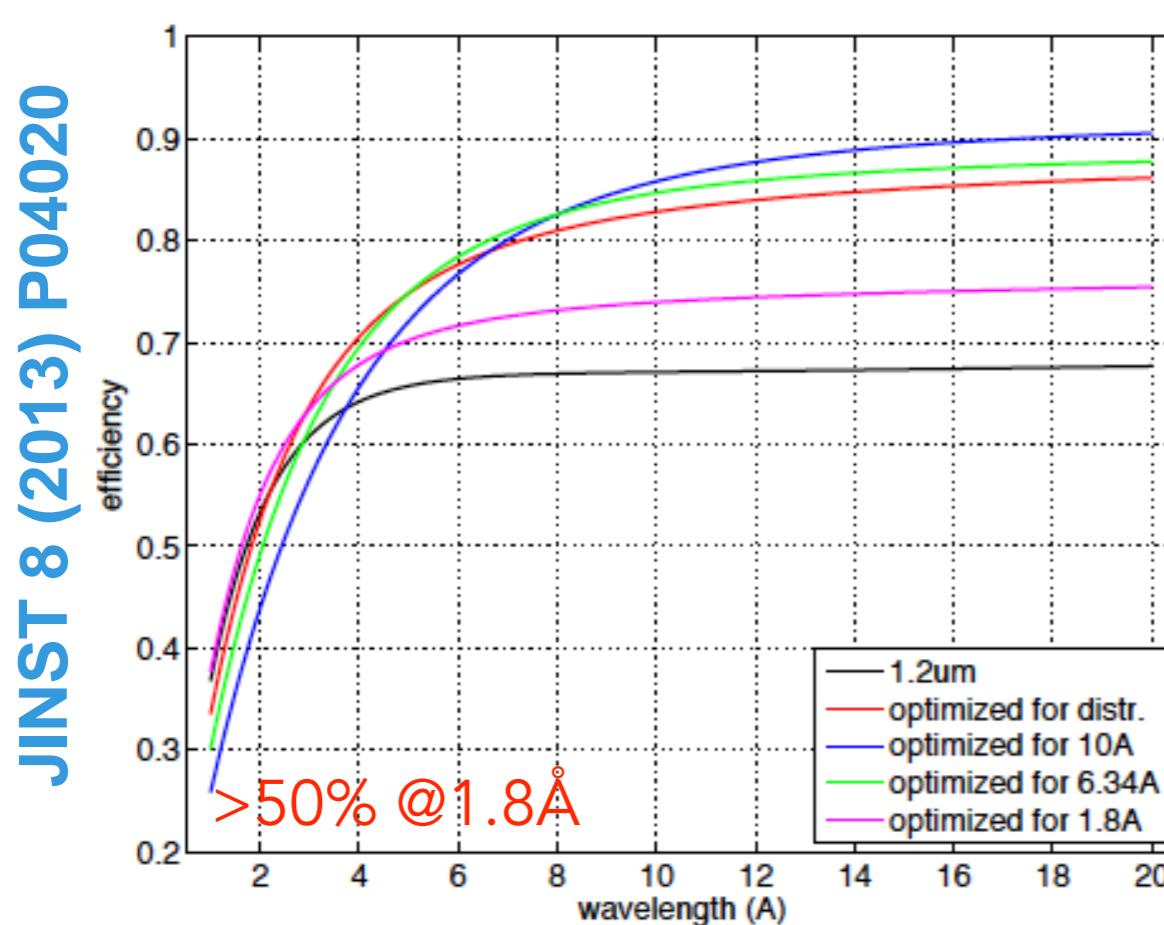
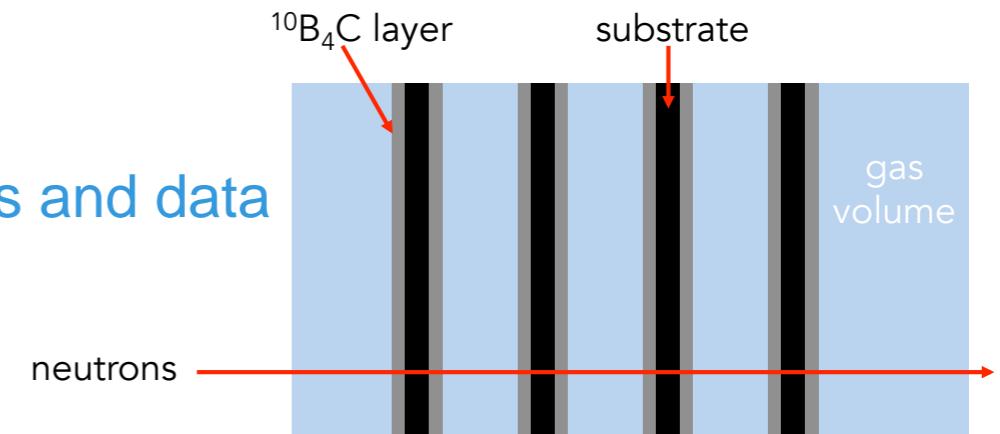
Grazing angle ($<10^\circ$)

neutron



Efficiency of ^{10}B Detectors: Perpendicular Geometry

- Single layer is only ca.5%
- Calculations done by many groups
- Analytical calculations extensively verified with prototypes and data
- Details matter: just like for ^3He
- Multilayer configuration (example):



CSPEC at ESS

Cold direct geometry chopper spectrometer

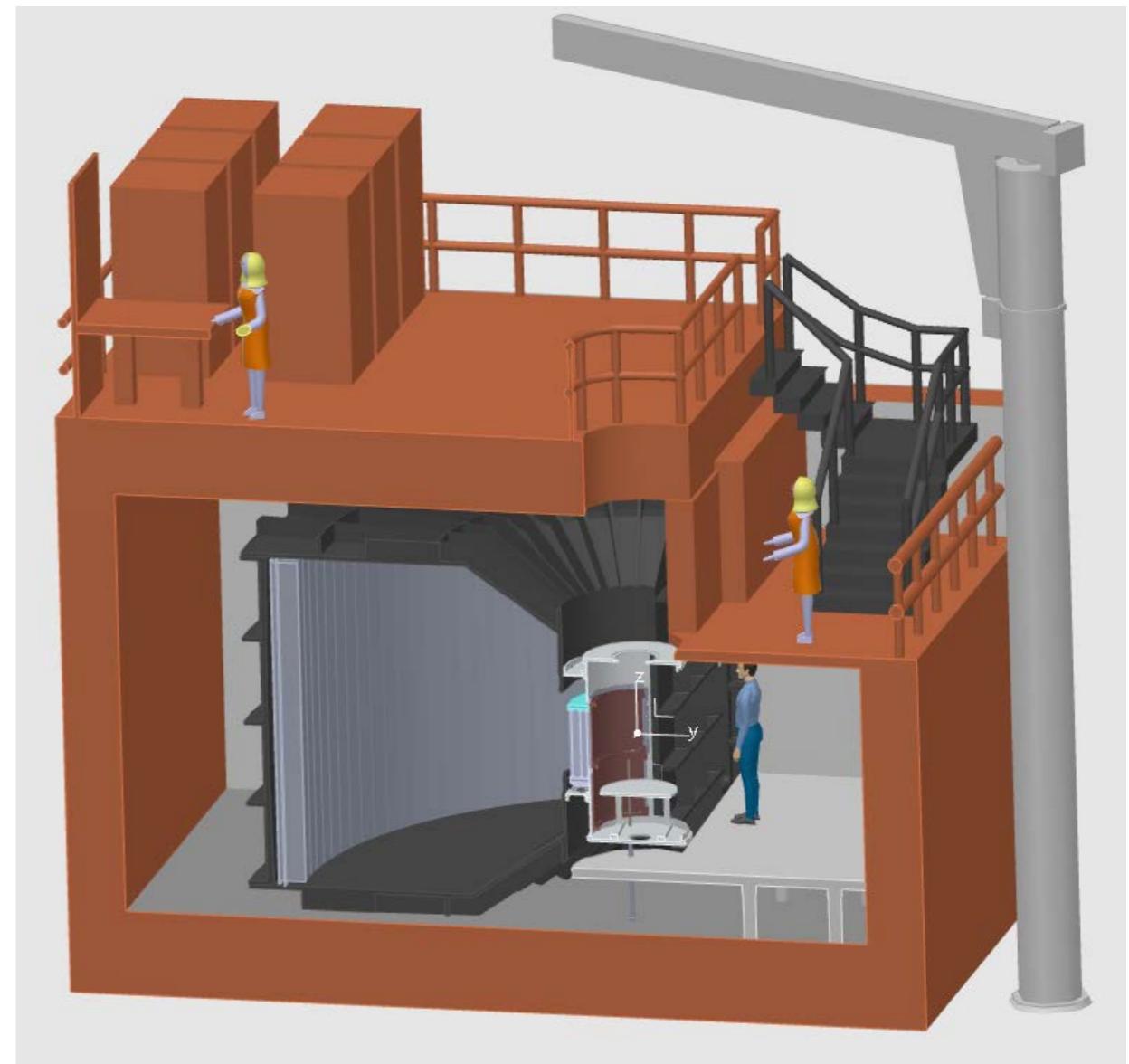
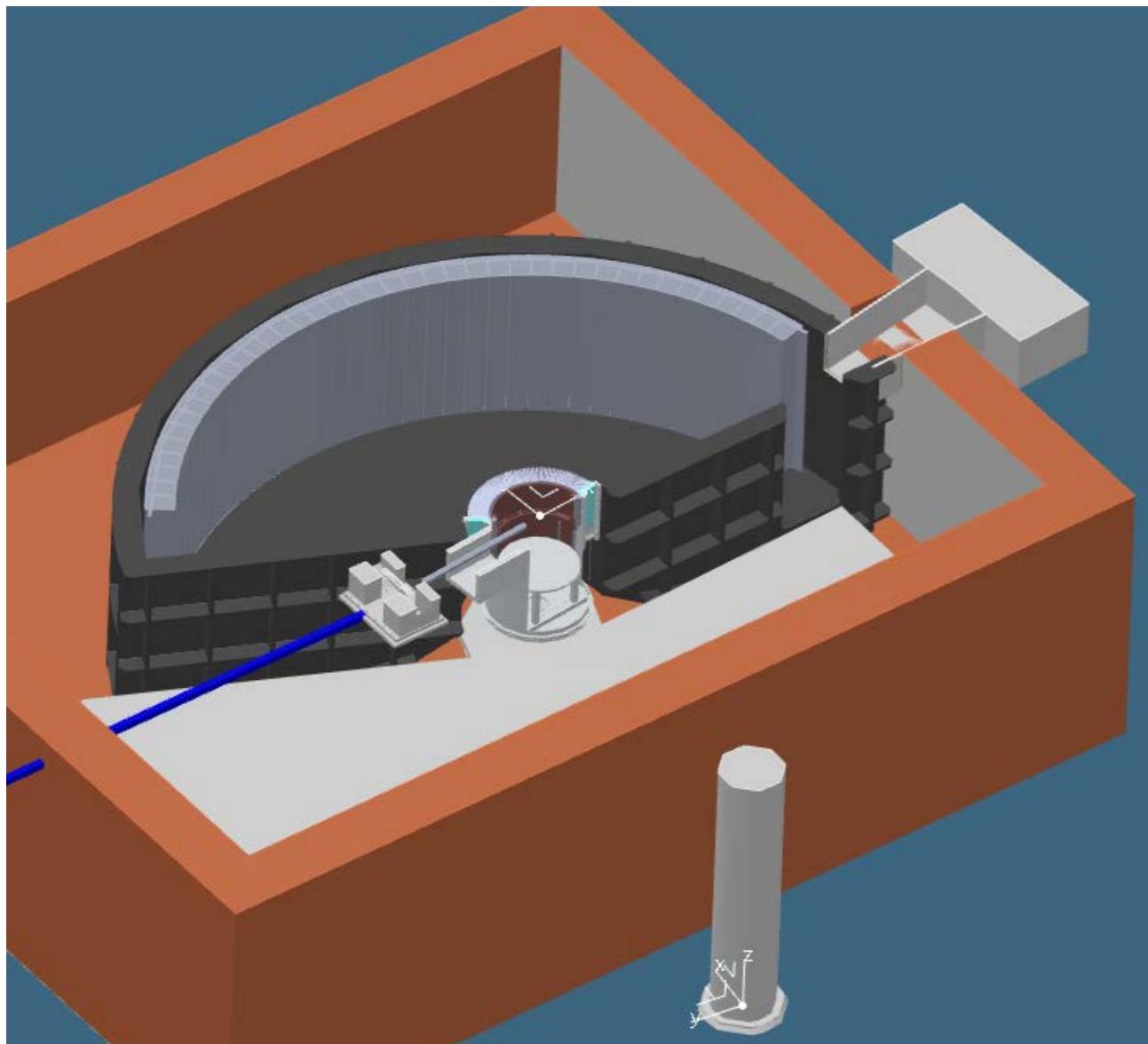
$0.2 \text{ meV} < E_i < 20 \text{ meV}$

29m^2 detector

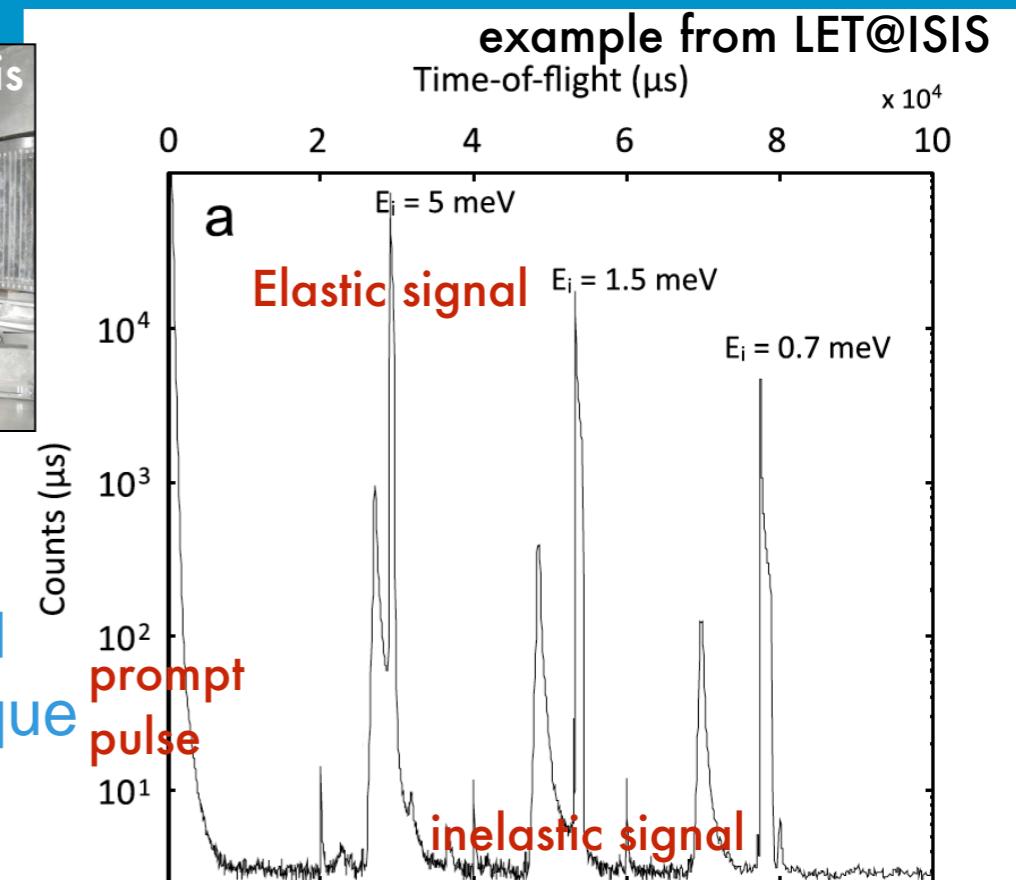
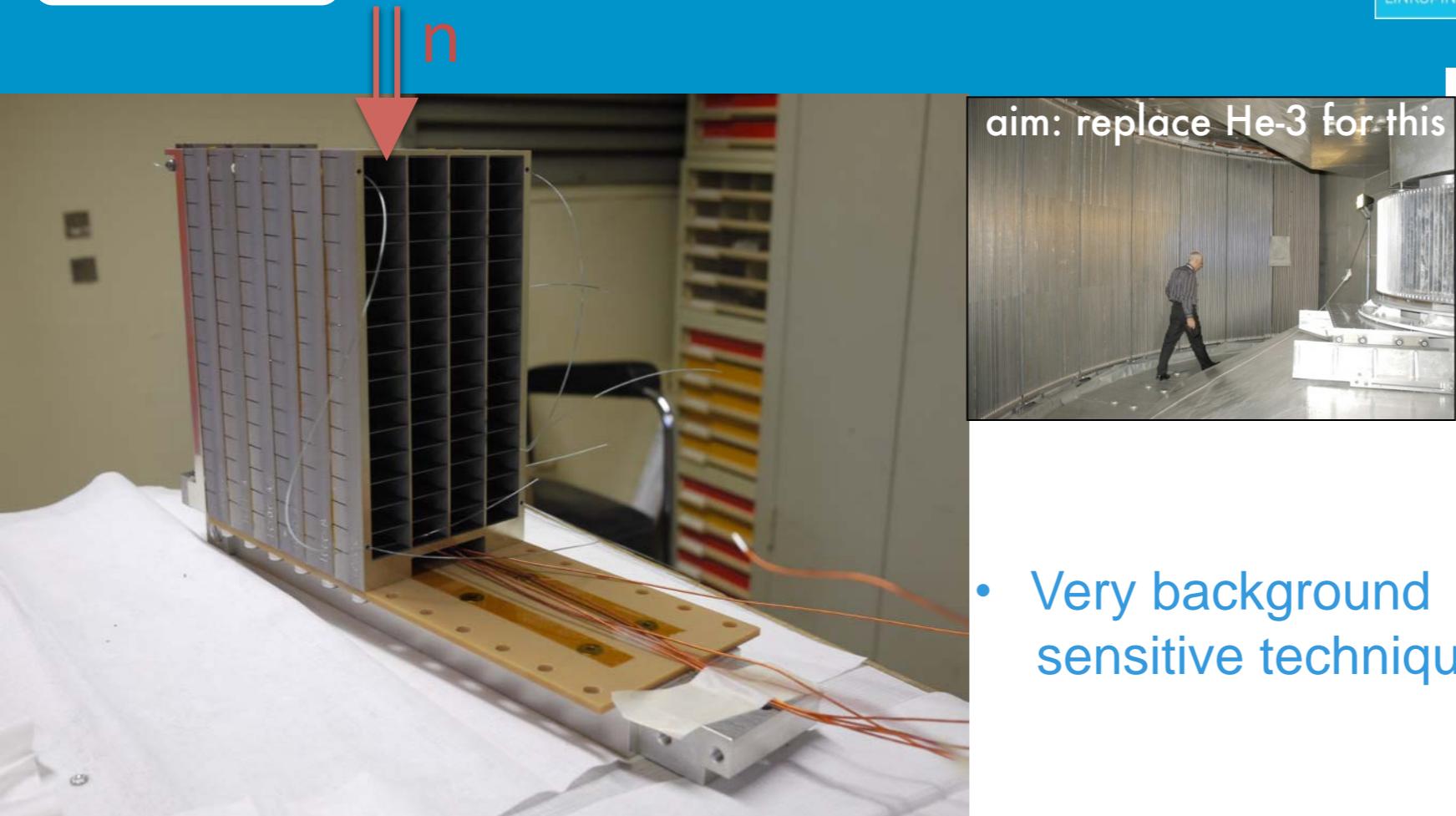
Horizontal coverage 5° to 135°

Vertical coverage -25° to 25°

TUM
TECHNISCHE
UNIVERSITÄT
MÜNCHEN

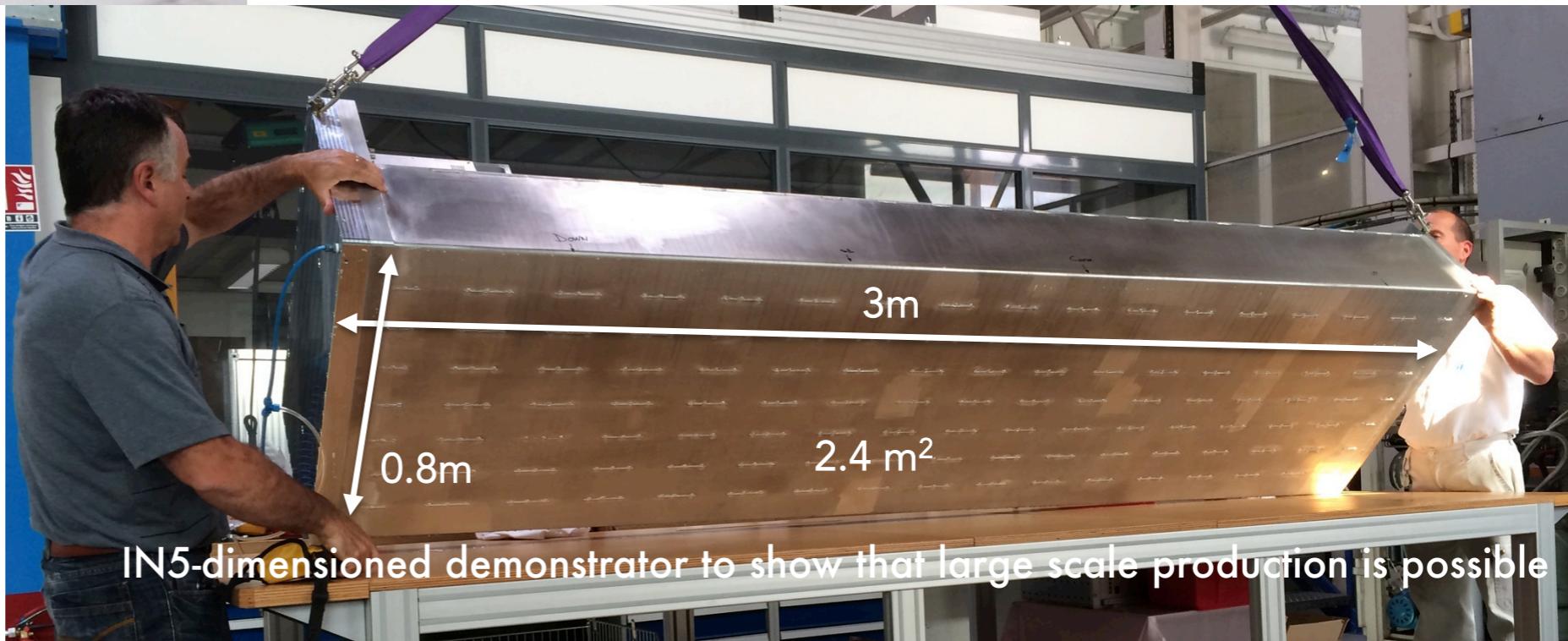


Multi-Grid Detector Design

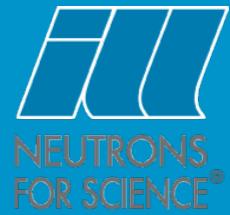


- Very background sensitive technique

- Designed as replacement for He-3 tubes for largest area detectors
- Cheap and modular design
- Possible to build large area detectors again
- 20-50m² envisaged for ESS

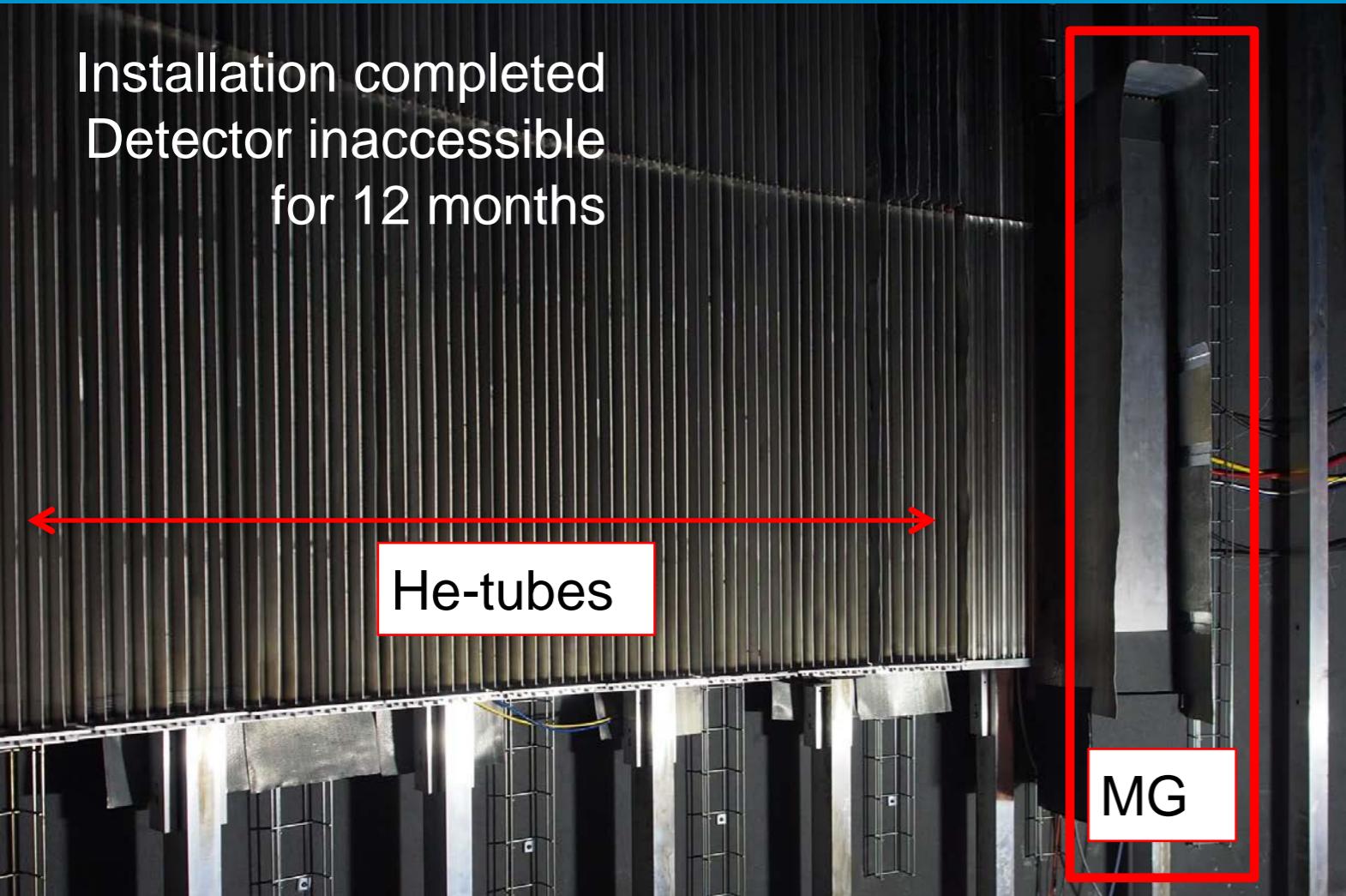


Multi-Grid test at CNCS



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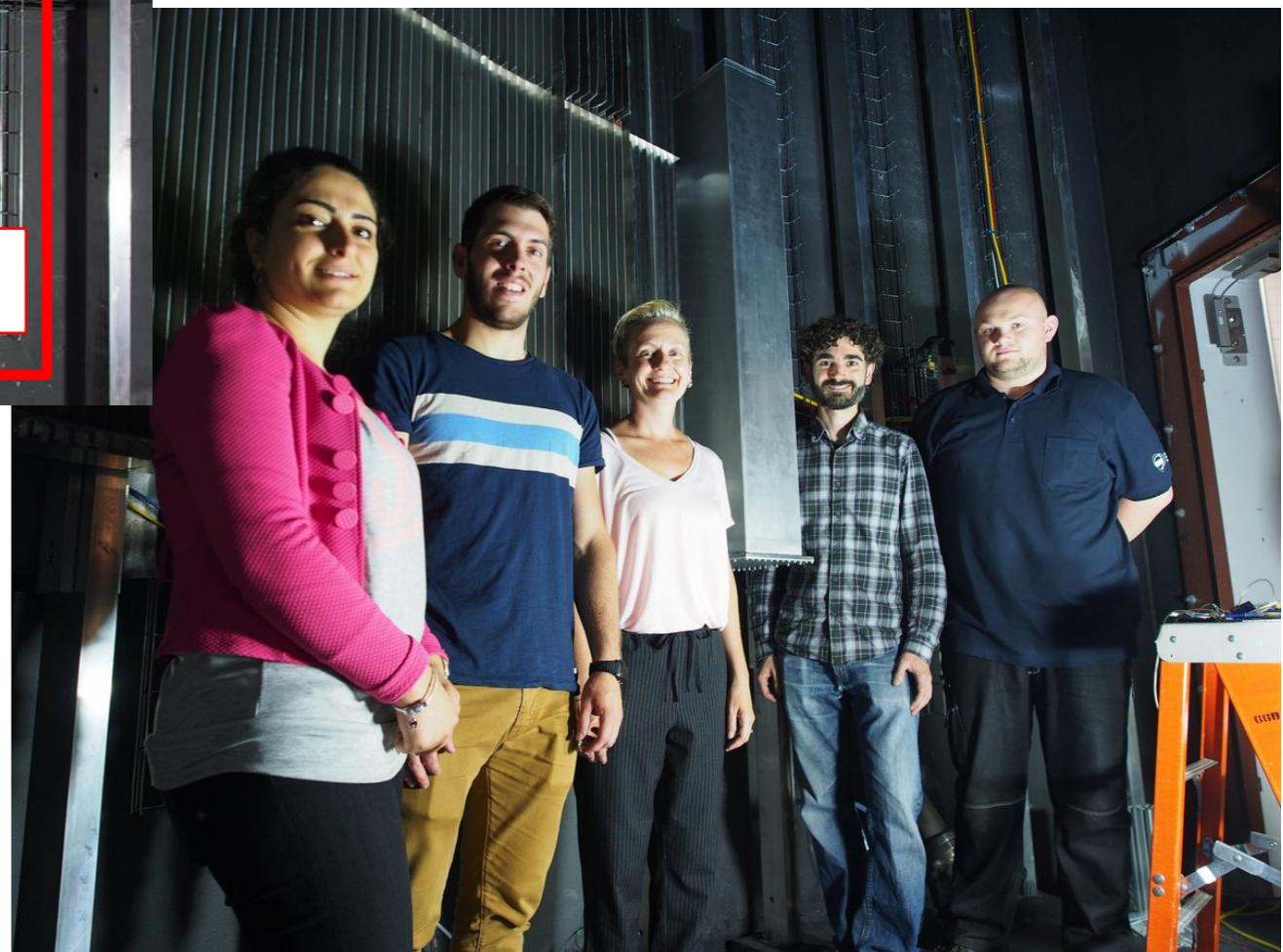
Installation completed
Detector inaccessible
for 12 months



B10 Multi-Grid Detector
Performance is equivalent
to that of He-3 detectors

A.Khaplanov et al. "Multi-Grid Detector for Neutron Spectroscopy: Results Obtained on Time-of-Flight Spectrometer CNCS" <https://arxiv.org/abs/1703.03626>
2017 JINST 12 P04030

- Test side-by-side with existing technology in world leading instrument
- Realistic conditions
- "Science" or application performance
- 2 different technologies on the same instrument



Construction of MG.CNCS in Lund

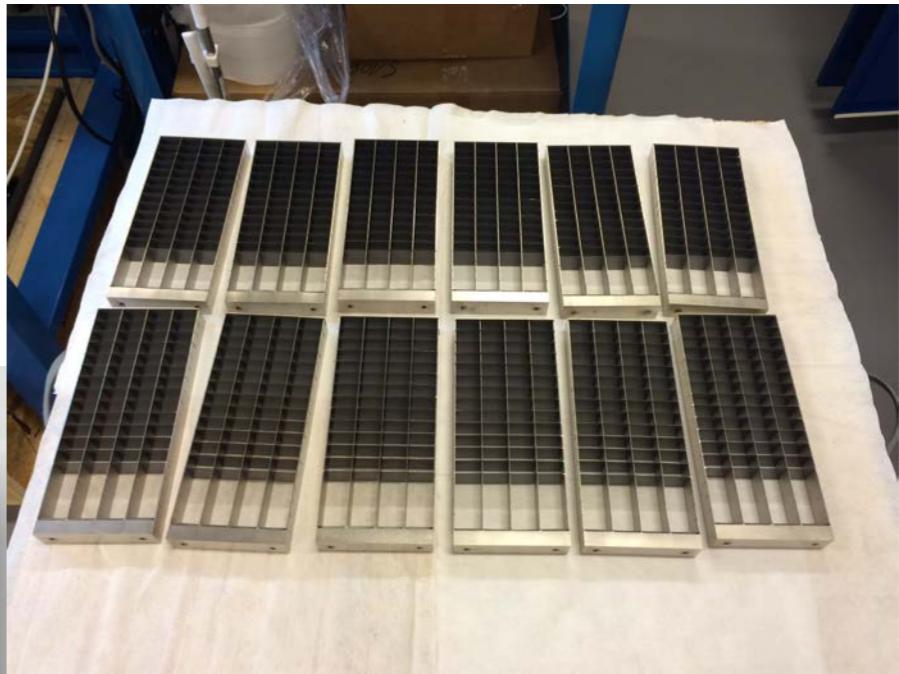
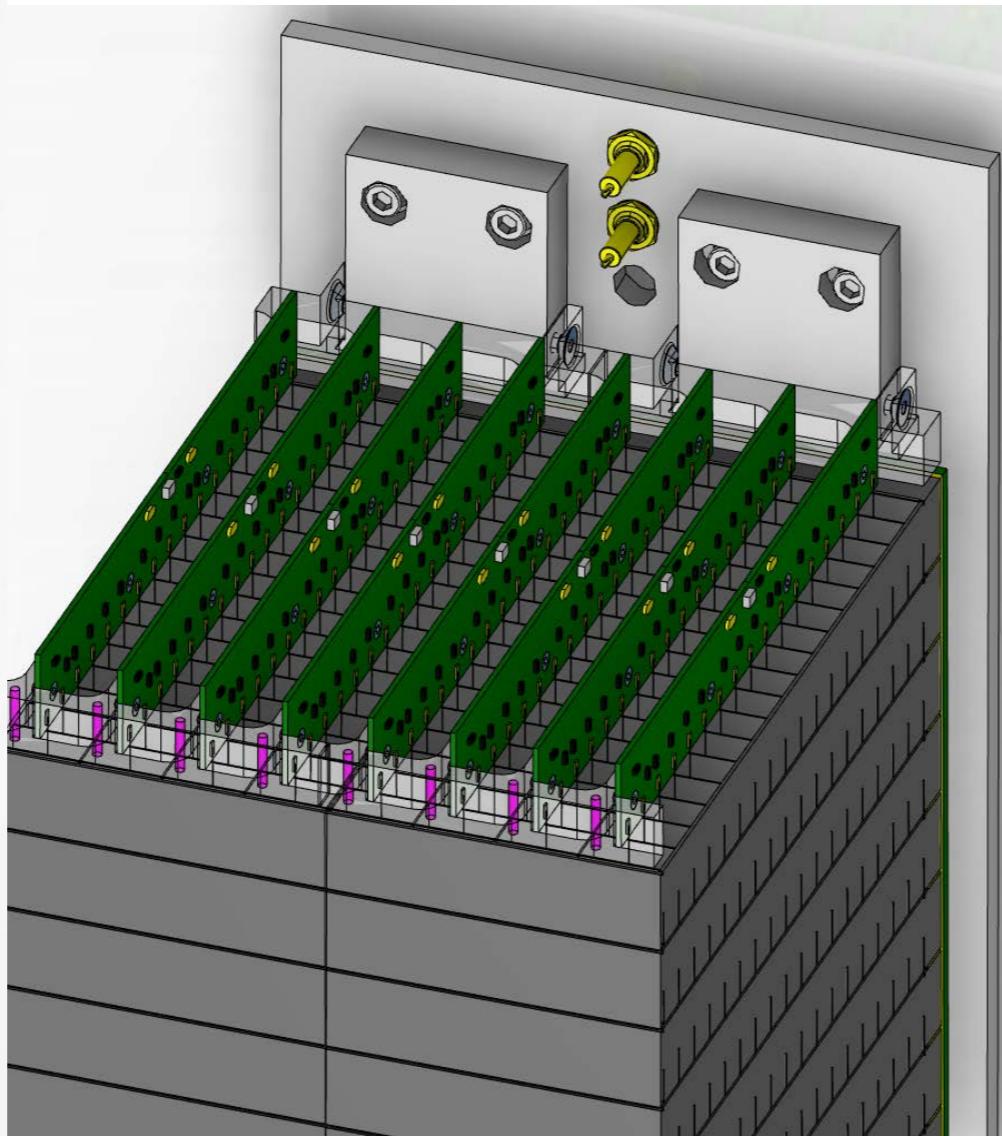


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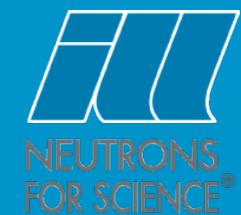
brightness



1.1m



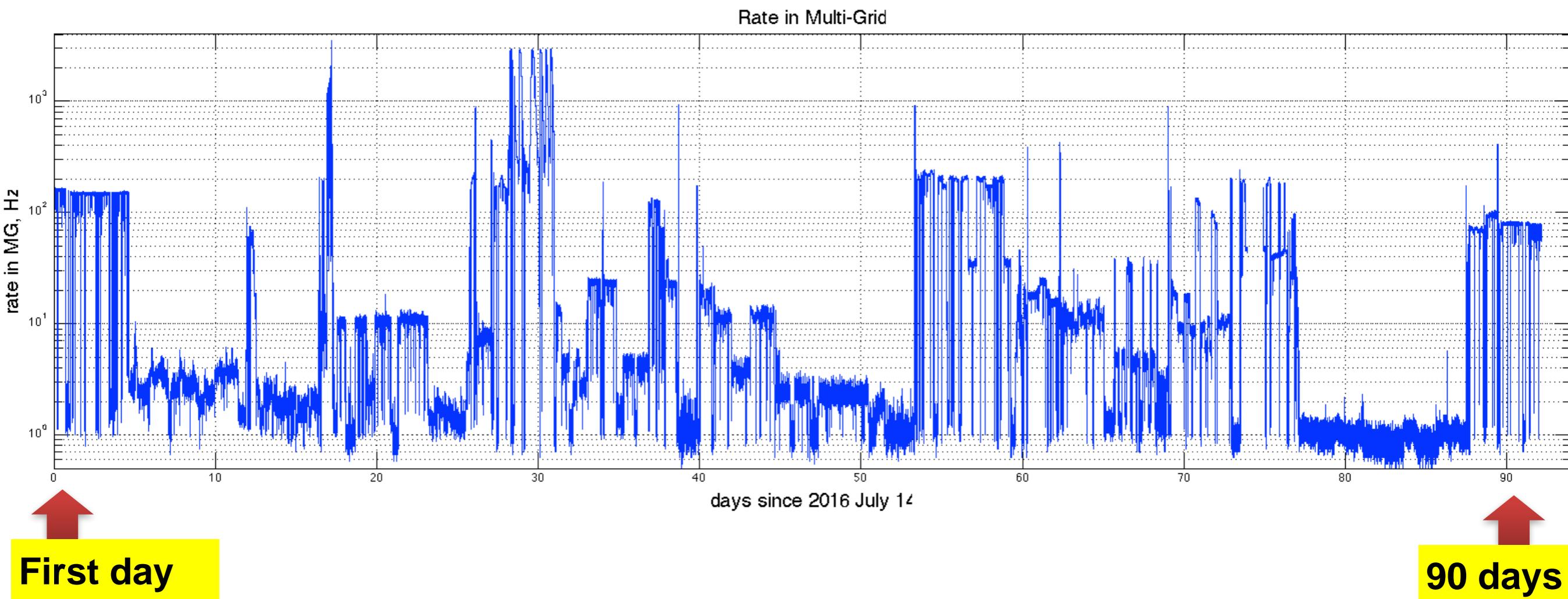
Operation since 2016-07-14



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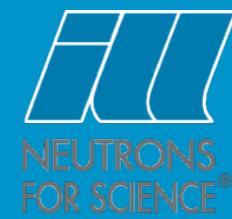
brightness

Operation between July 2016 - June 2017



Operating without possibility of access since installation
Count rate stable to within 1-2% for a constant setting

Multi-Grid test at CNCS

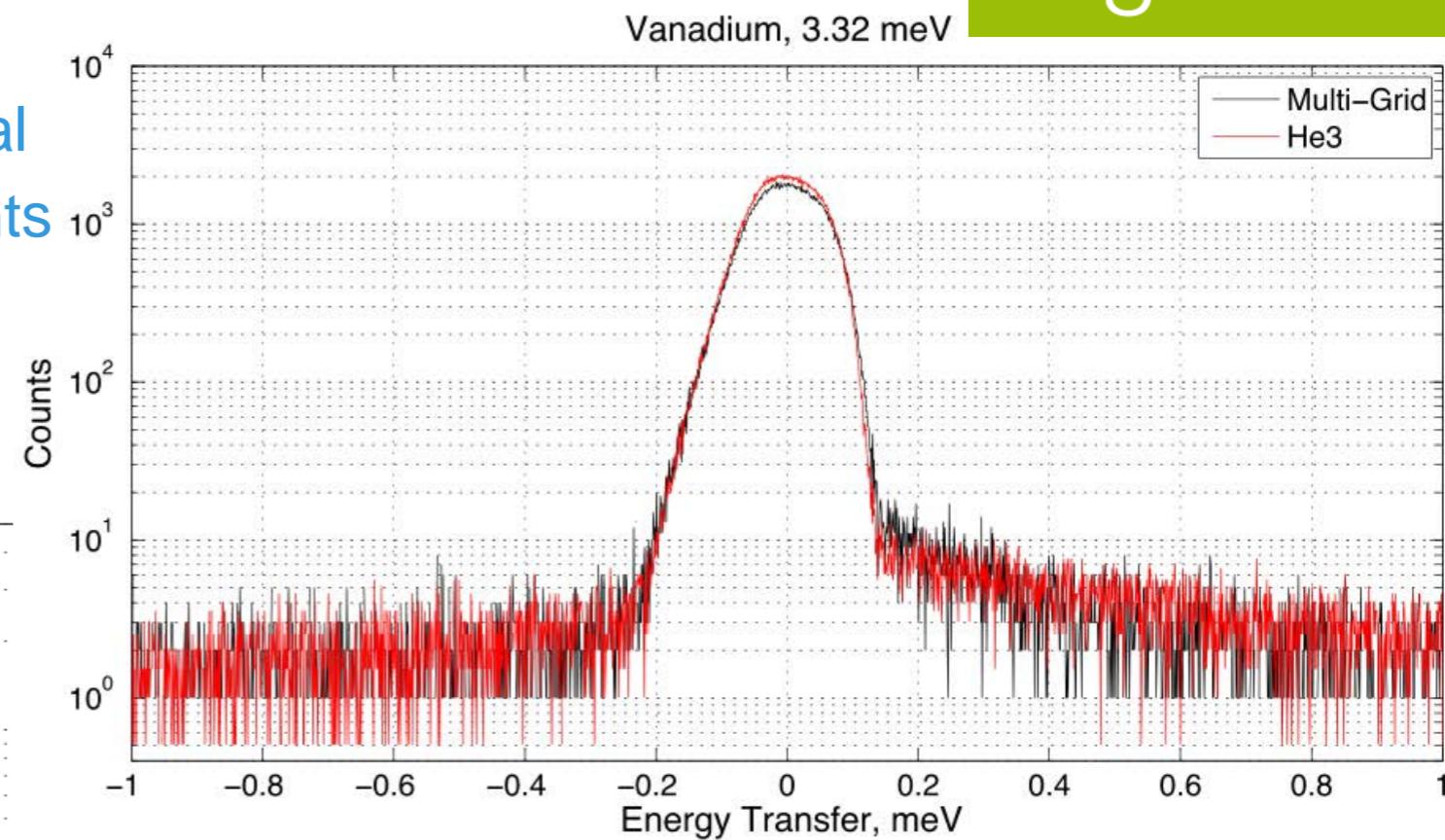
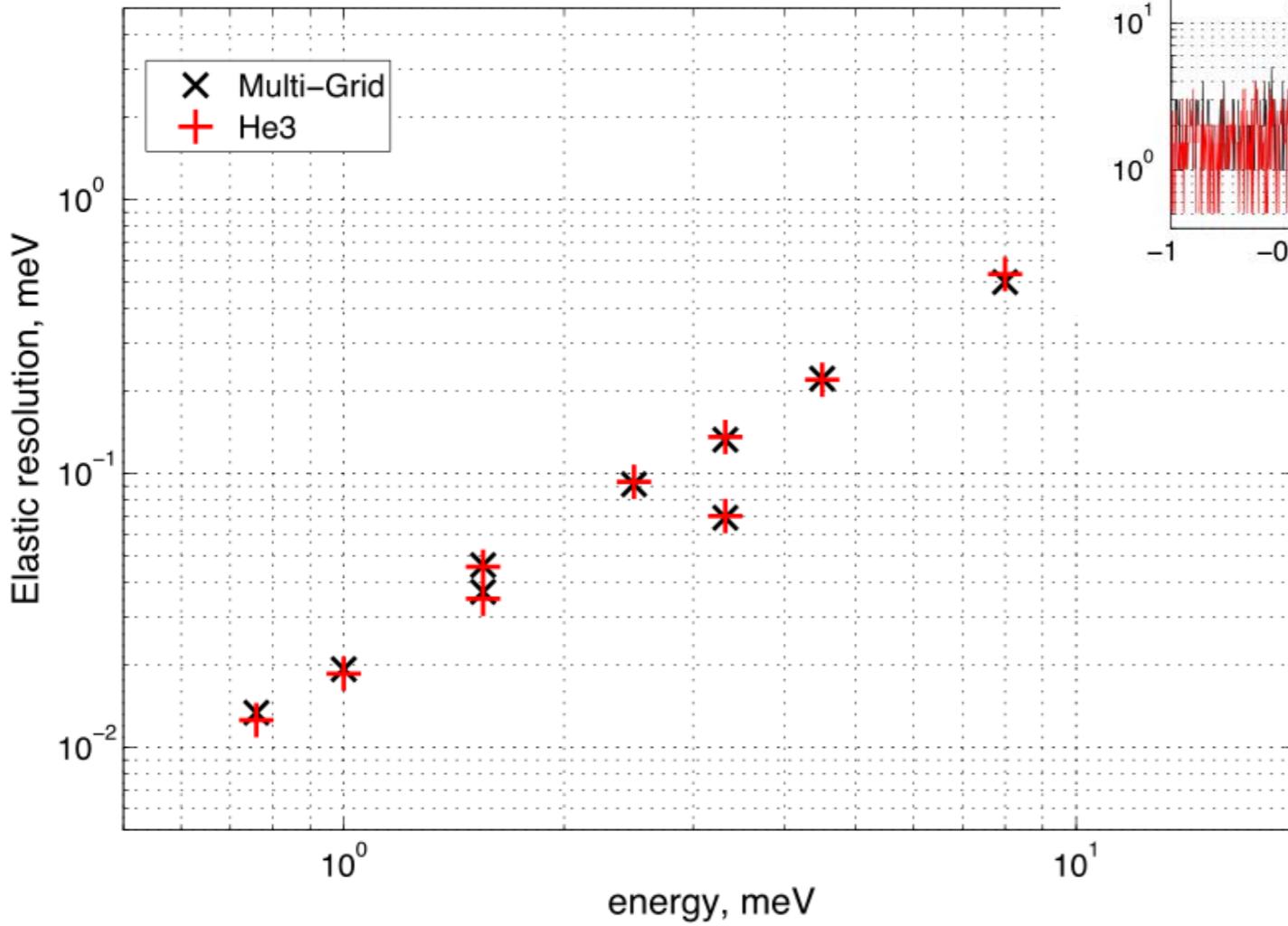


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brightness

- Data and instrument resolution identical
- Technology suitable for ESS instruments

Technology demonstrated,
ready for deployment



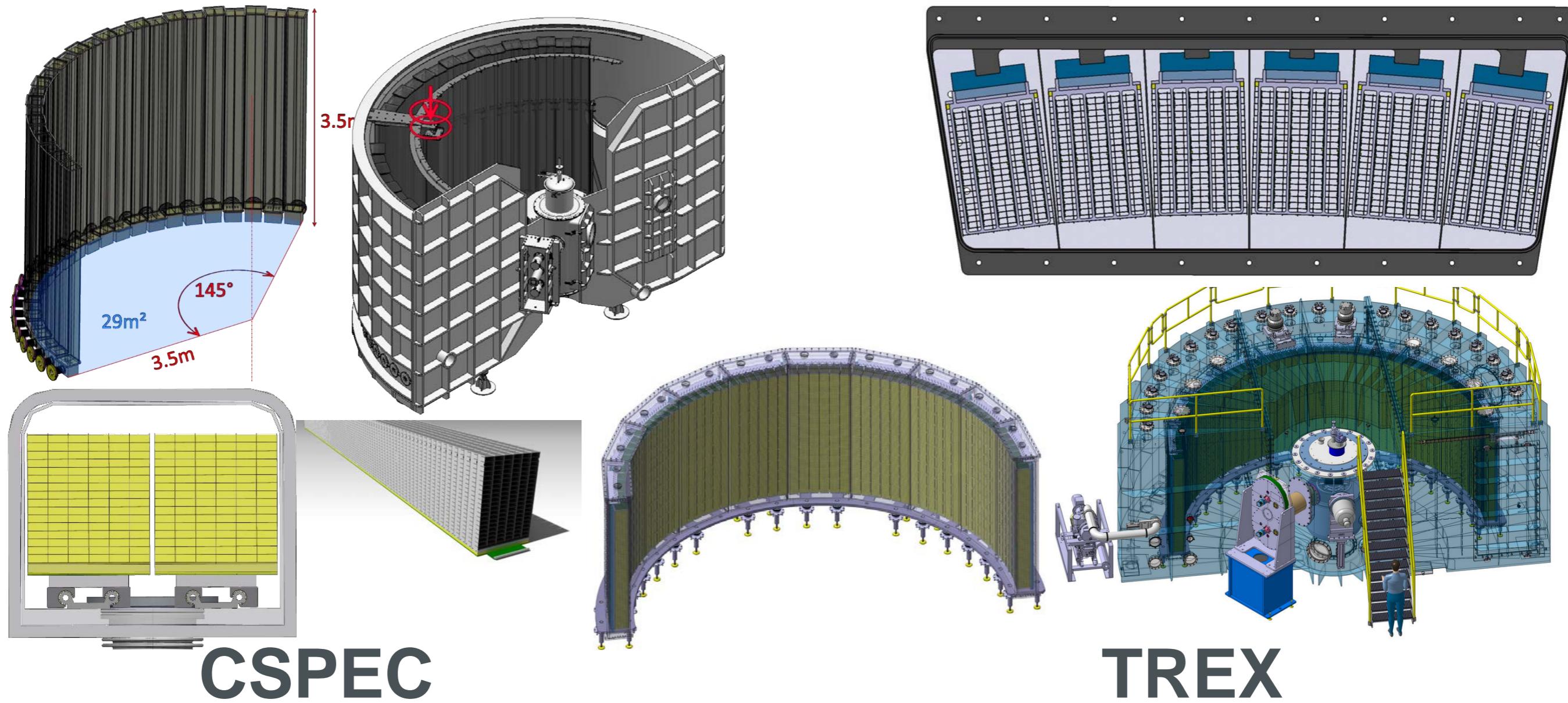
- Advantages over He3 tubes:
 - rate performance
 - fast neutron sensitivity

brightness

Realising Large Area Detectors



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CSPEC

TREX

Detailed Engineering Design Started



BrightnESS is funded by the European Union's Horizon 2020 research and innovation programme under grant agreement No. 676548

The Multi-Blade project

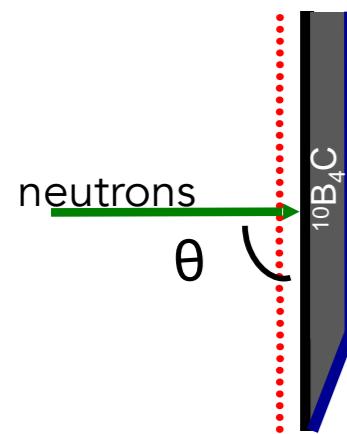
High counting rate capability

High spatial resolution

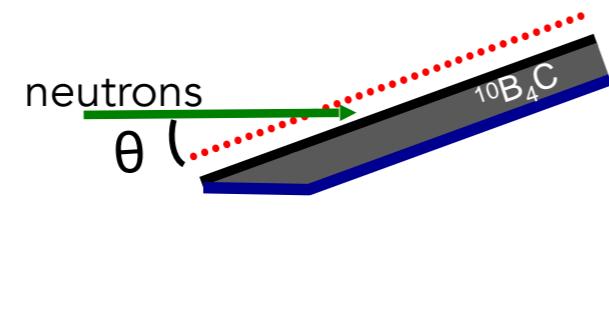
A single Boron layer inclined at 5 degrees

Efficiency <5% at 2.5Å

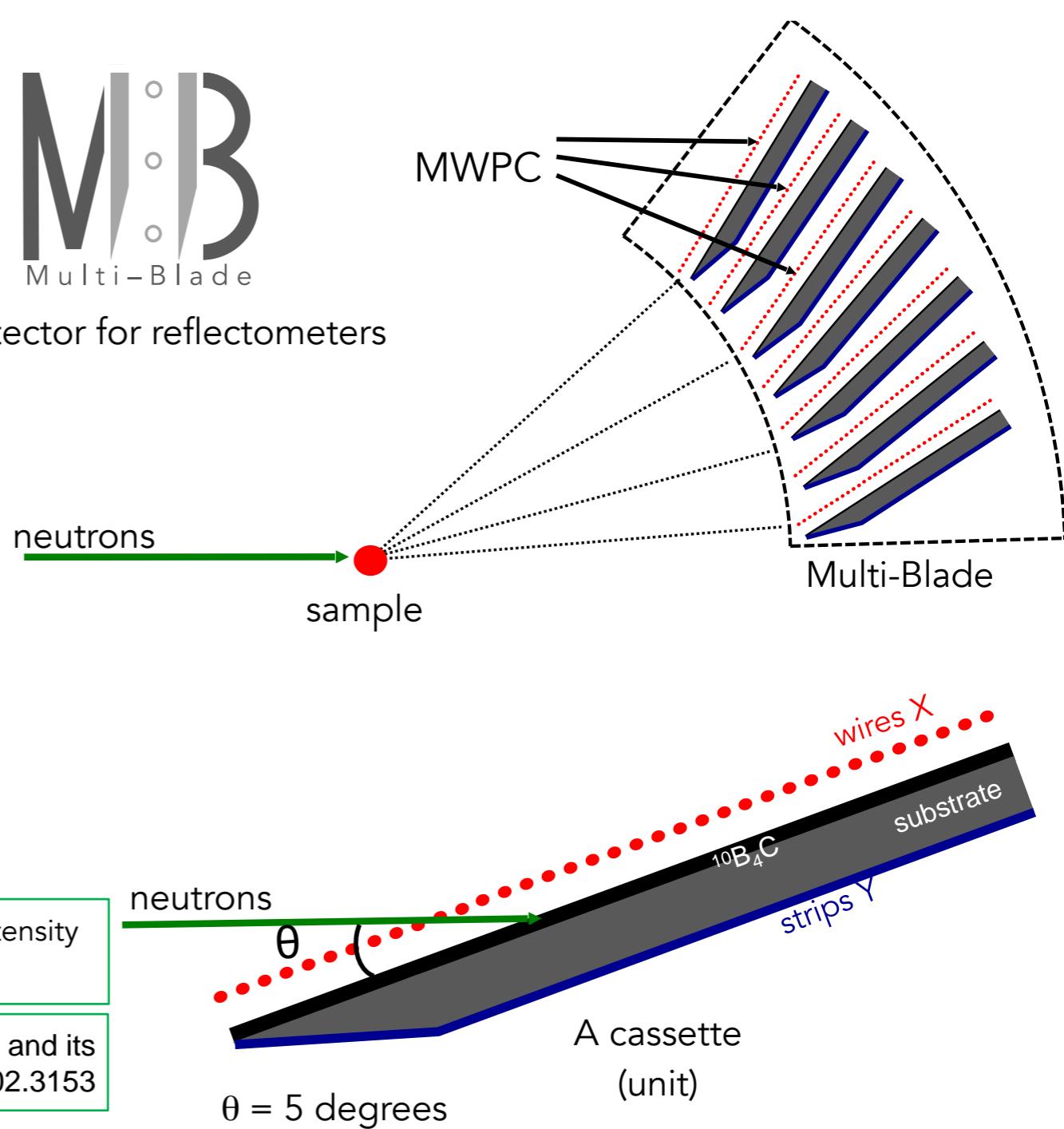
Efficiency 45% at 2.5Å



$\theta = 90$ degrees



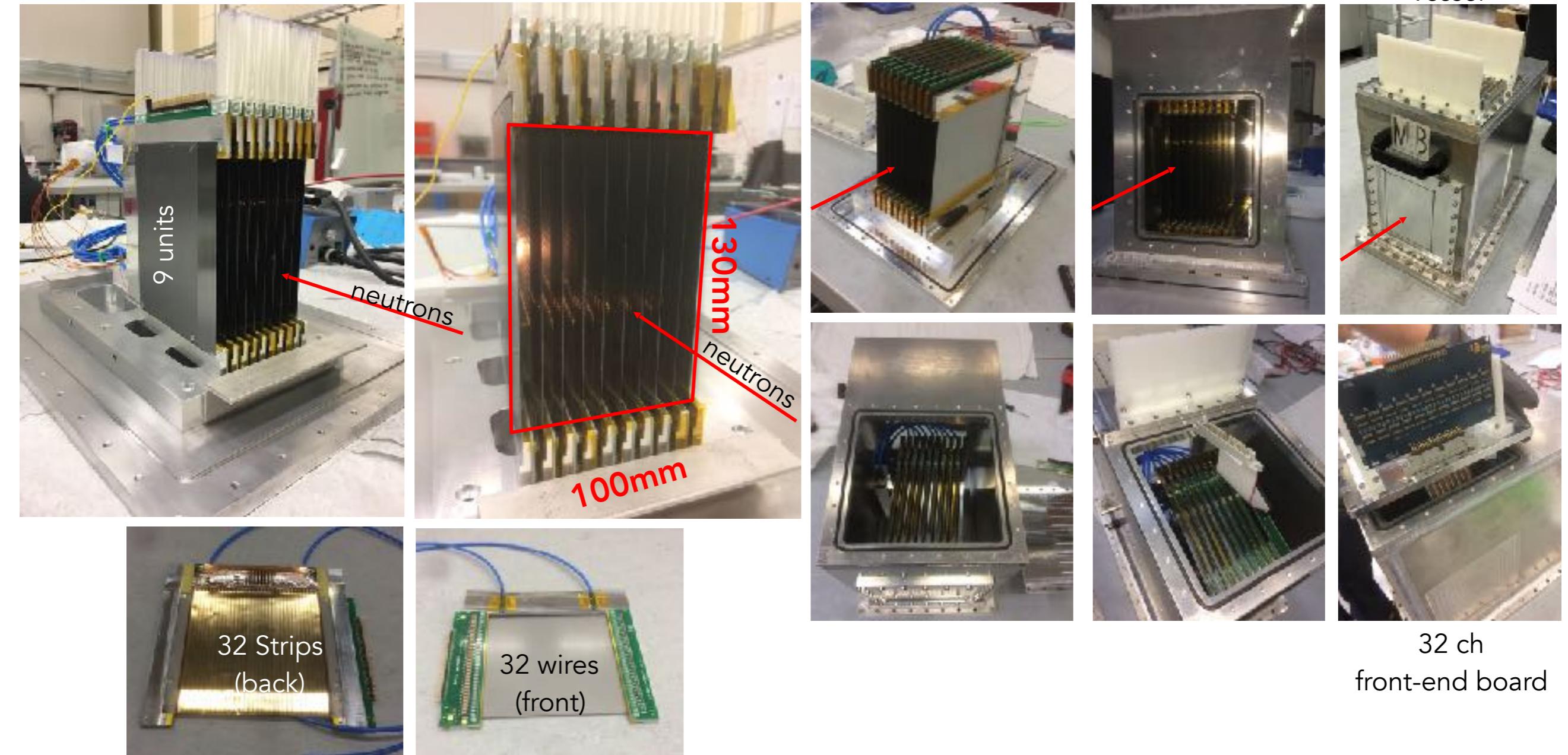
$\theta = 5$ degrees



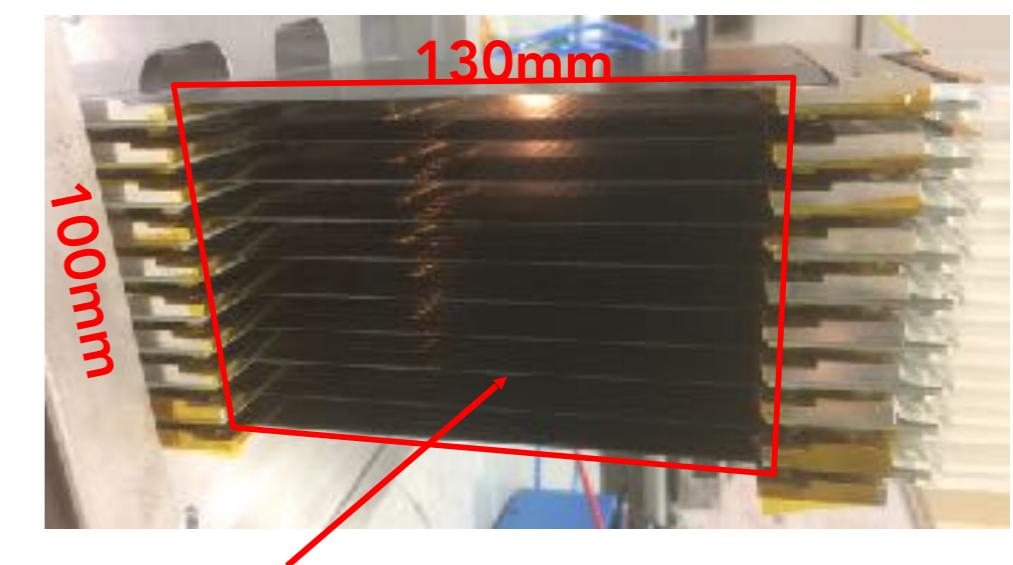
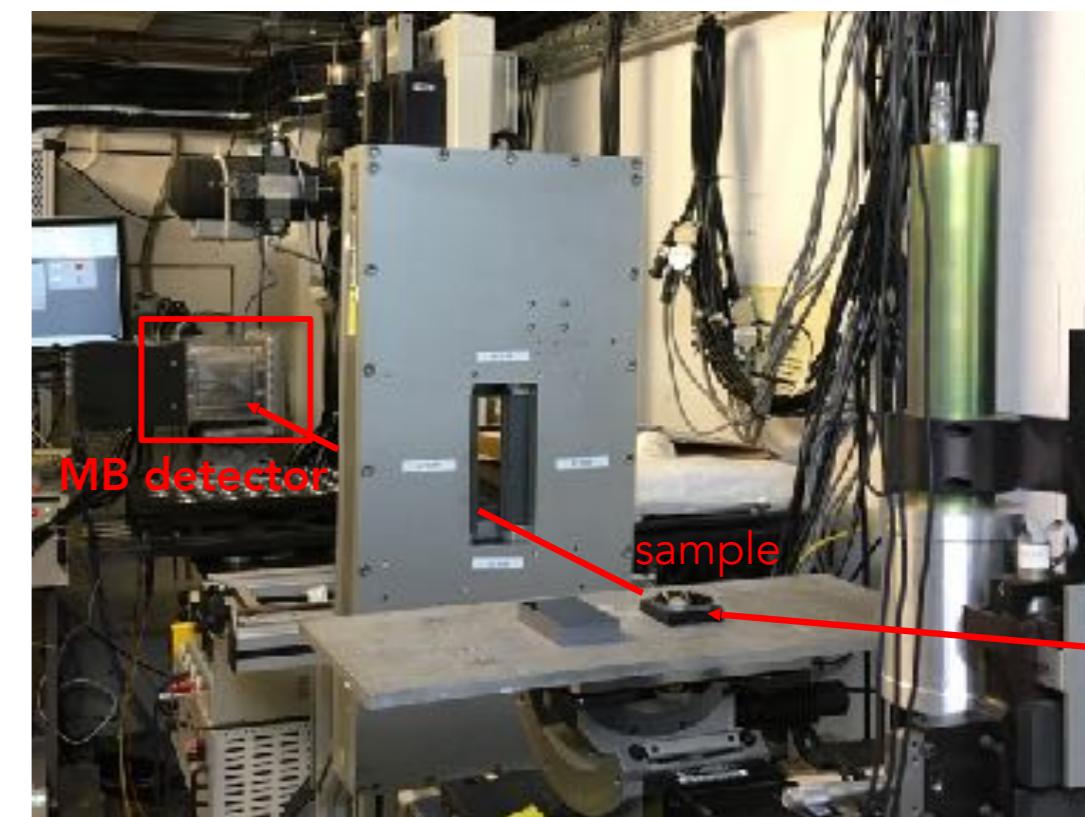
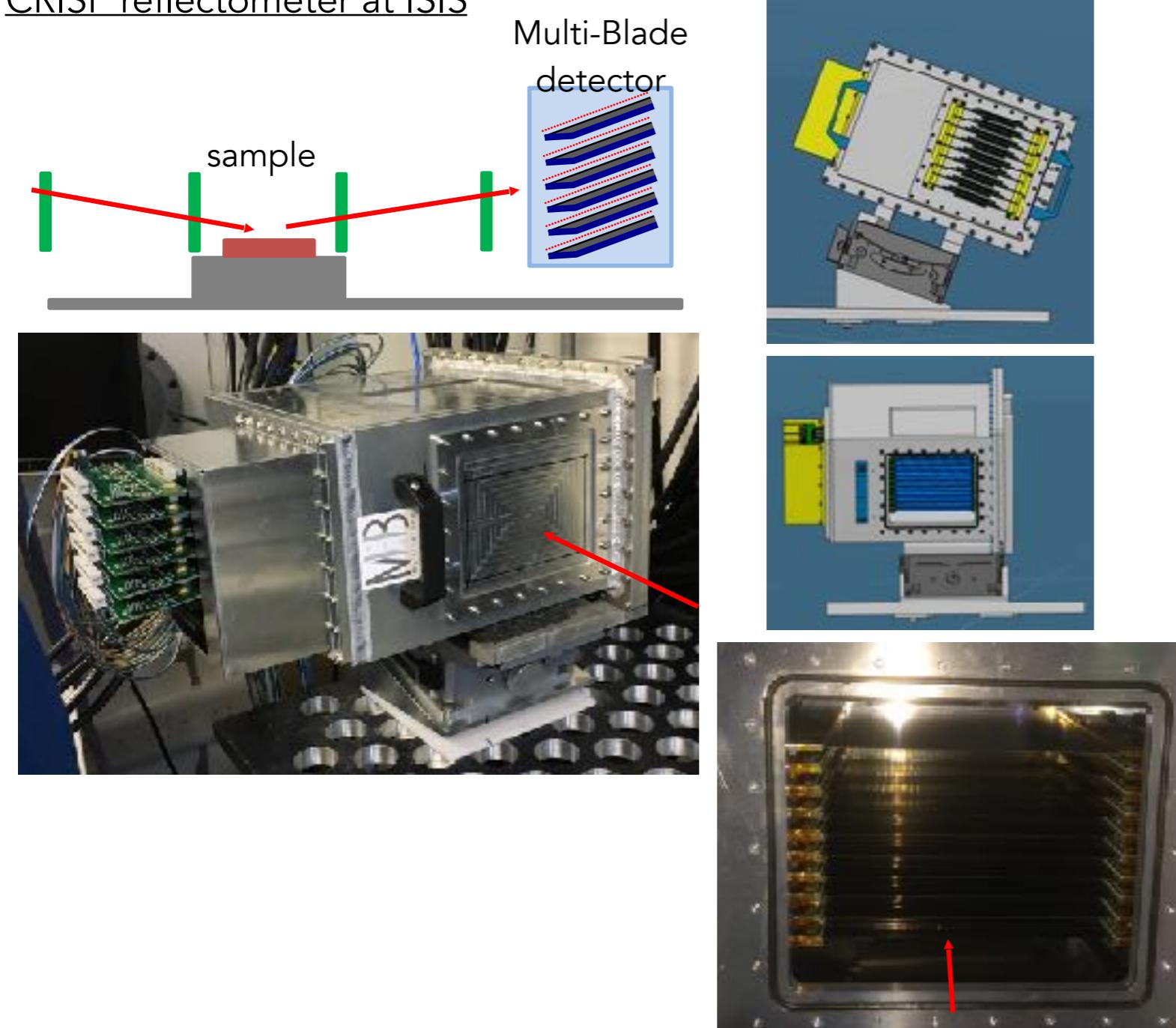
F. Piscitelli et al., The Multi-Blade Boron-10-based Neutron Detector for high intensity Neutron Reflectometry at ESS, JINST 12 (3) P03013 (2017).

F. Piscitelli and P. van Esch, Analytical modeling of thin film neutron converters and its application to thermal neutron gas detectors JINST 8, P04020 (2013) arXiv:1302.3153

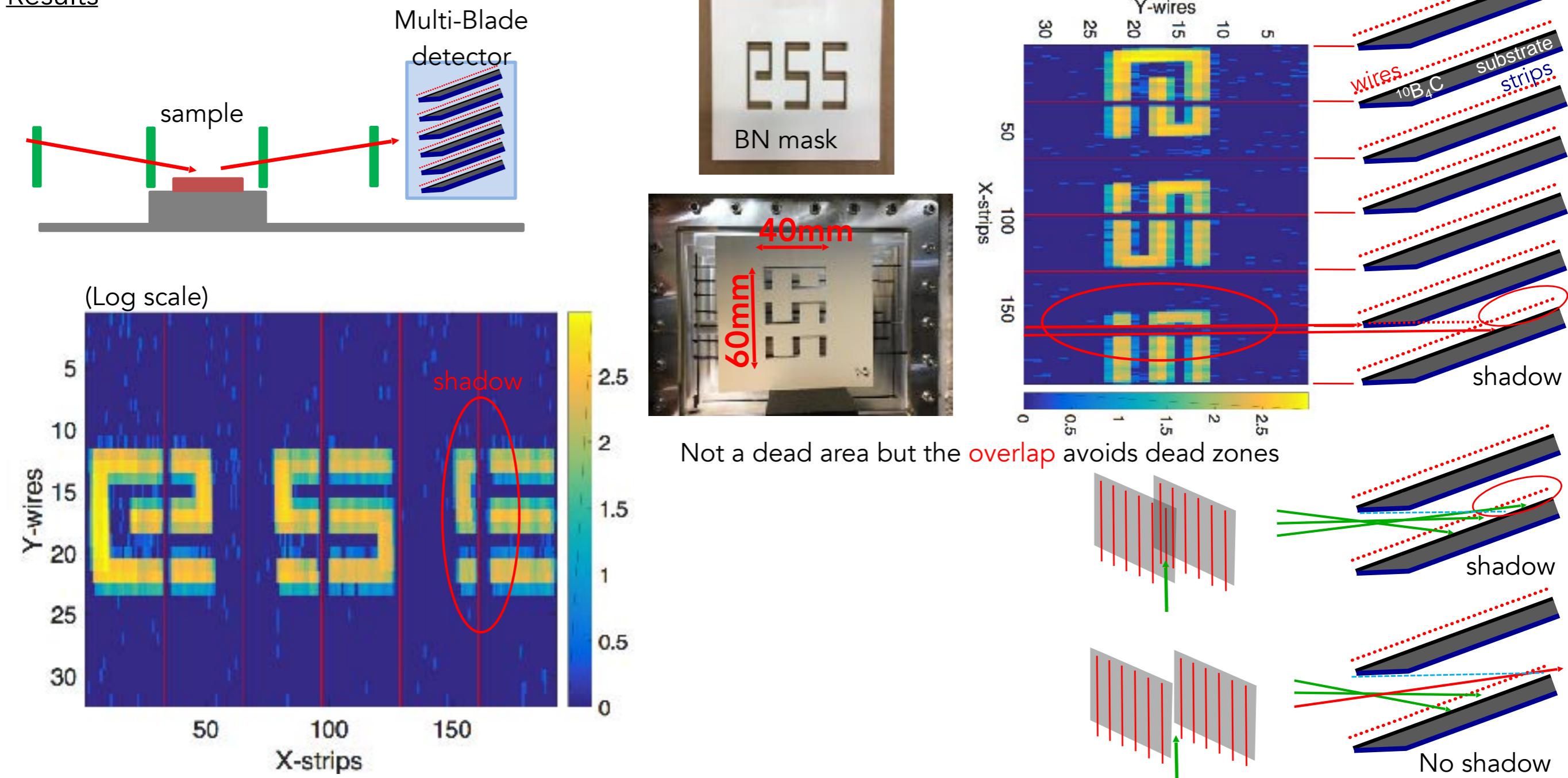
The Multi-Blade project



CRISP reflectometer at ISIS



Results



Results

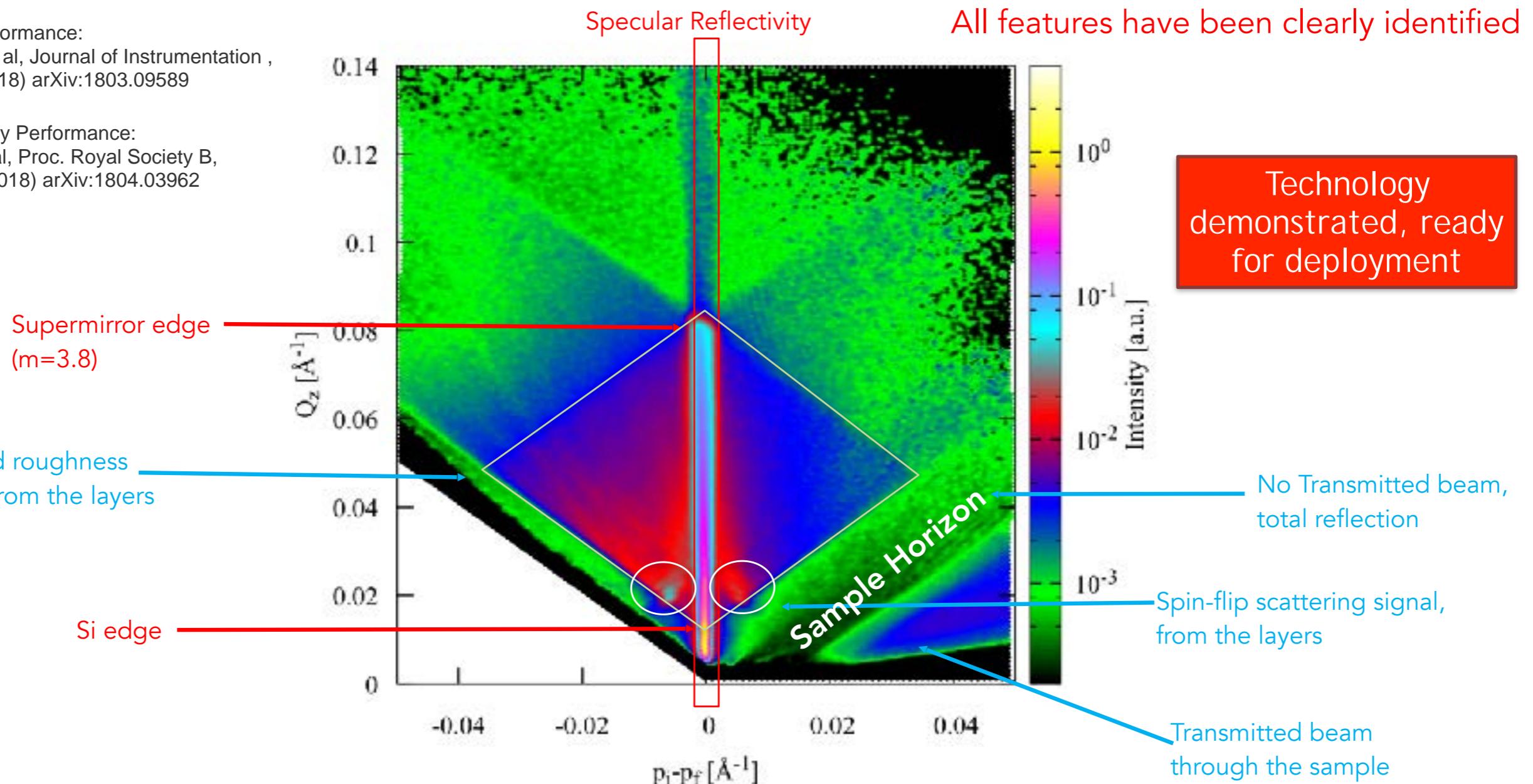
Off-specular scattering from Fe/Si supermirror

Detector Performance:

F. Piscitelli et al, Journal of Instrumentation , accepted (2018) arXiv:1803.09589

Reflectometry Performance:

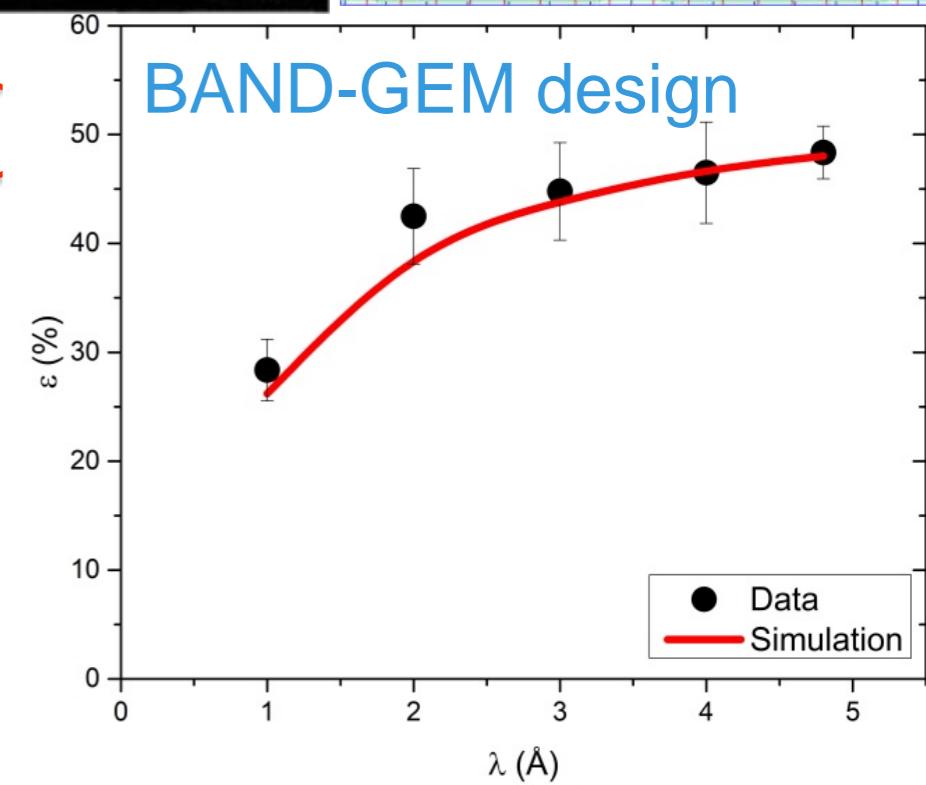
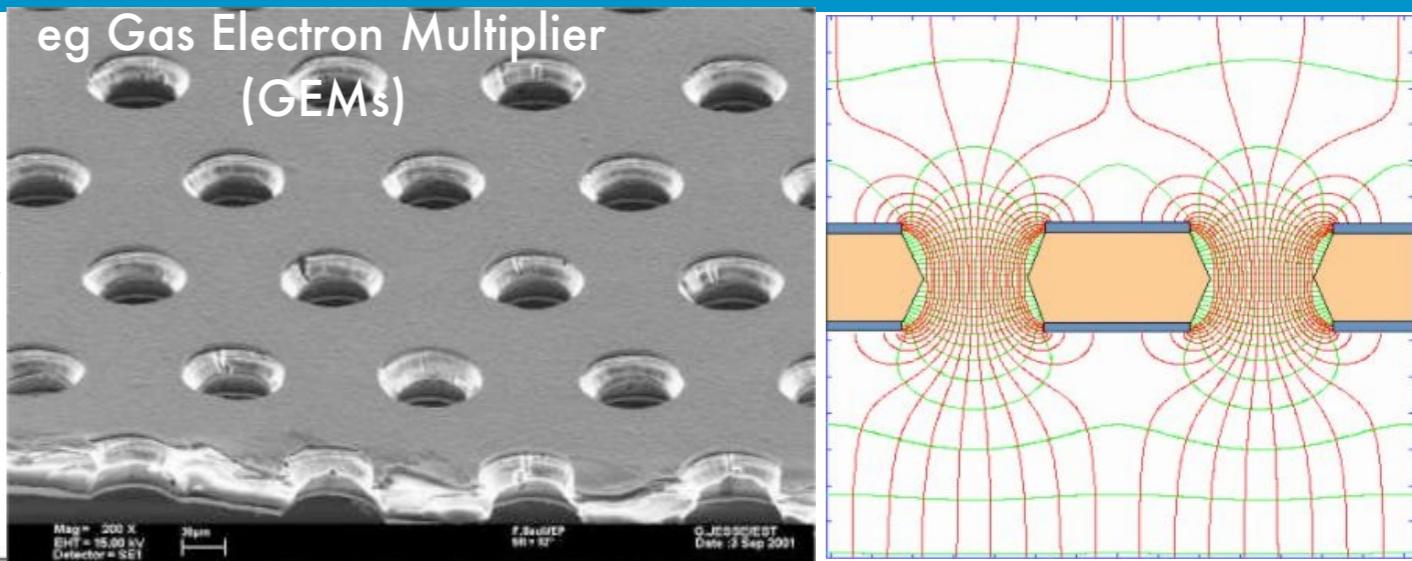
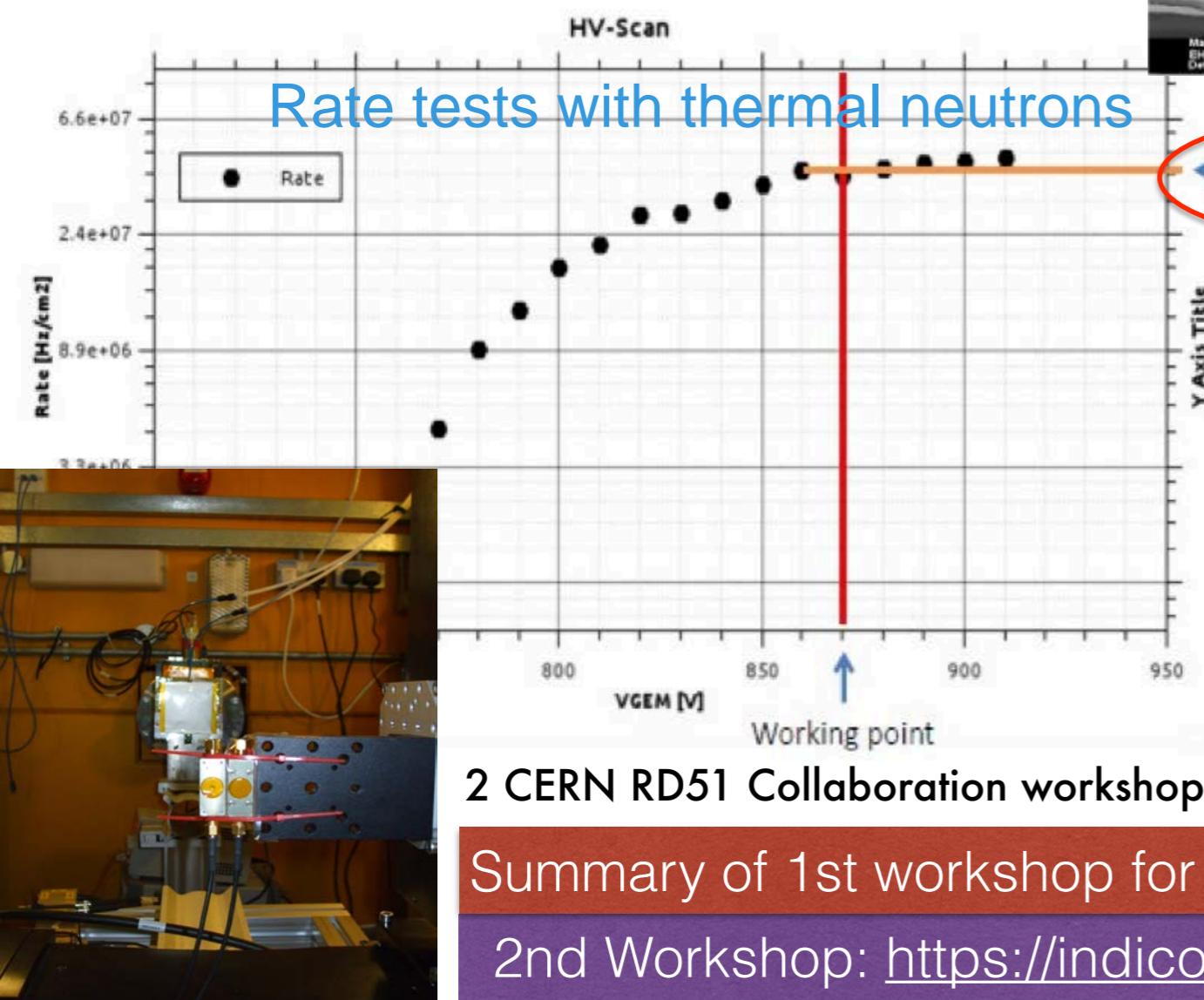
G. Mauri et al, Proc. Royal Society B, submitted (2018) arXiv:1804.03962



Trends

Micropattern Gaseous Detectors

- Field started by A Oed at the ILL with the micro-strip gas chamber (MSGC) in 1988
- Now widespread: many variants
- Potentially excellent resolution and rate capability
- Growing interest for applications for neutron detection



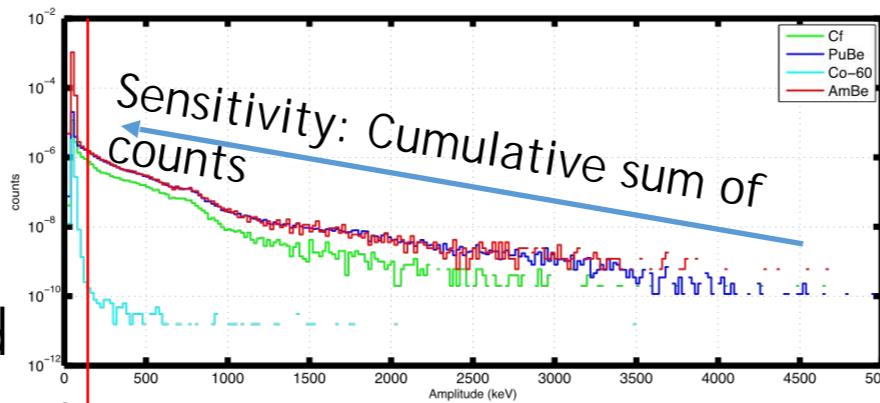
2 CERN RD51 Collaboration workshops on Neutron Detection using MPGDs

Summary of 1st workshop for MPGDs for neutron detection: arXiv:1410.0107

2nd Workshop: <https://indico.cern.ch/event/365380/> arXiv:1601.01534

Some Thoughts on Background

Fast neutron sensitivity



G. Mauri et al., Fast neutron sensitivity of neutron detectors based on boron-10 converter layers. [arXiv:1712.05614](https://arxiv.org/abs/1712.05614) (submitted to JINST) (2018)

100 keV threshold

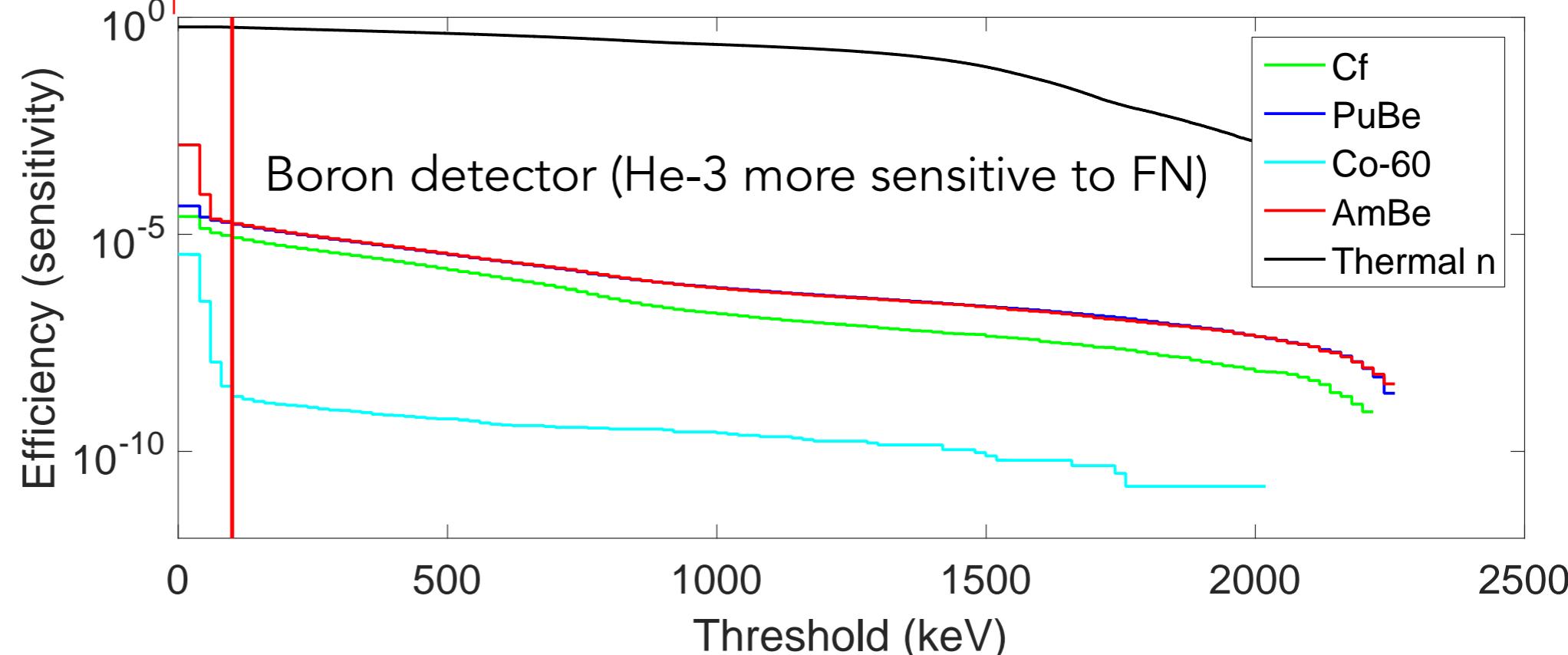
Thermal neutron ~0.6

Fast neutron $\sim 10^{-5}$

* first characterization for a thermal n detector

Gamma $\sim 10^{-8}$

✓ Agreement with previous work



At the detector, it is 1000 times more important to remove fast neutrons than gamma

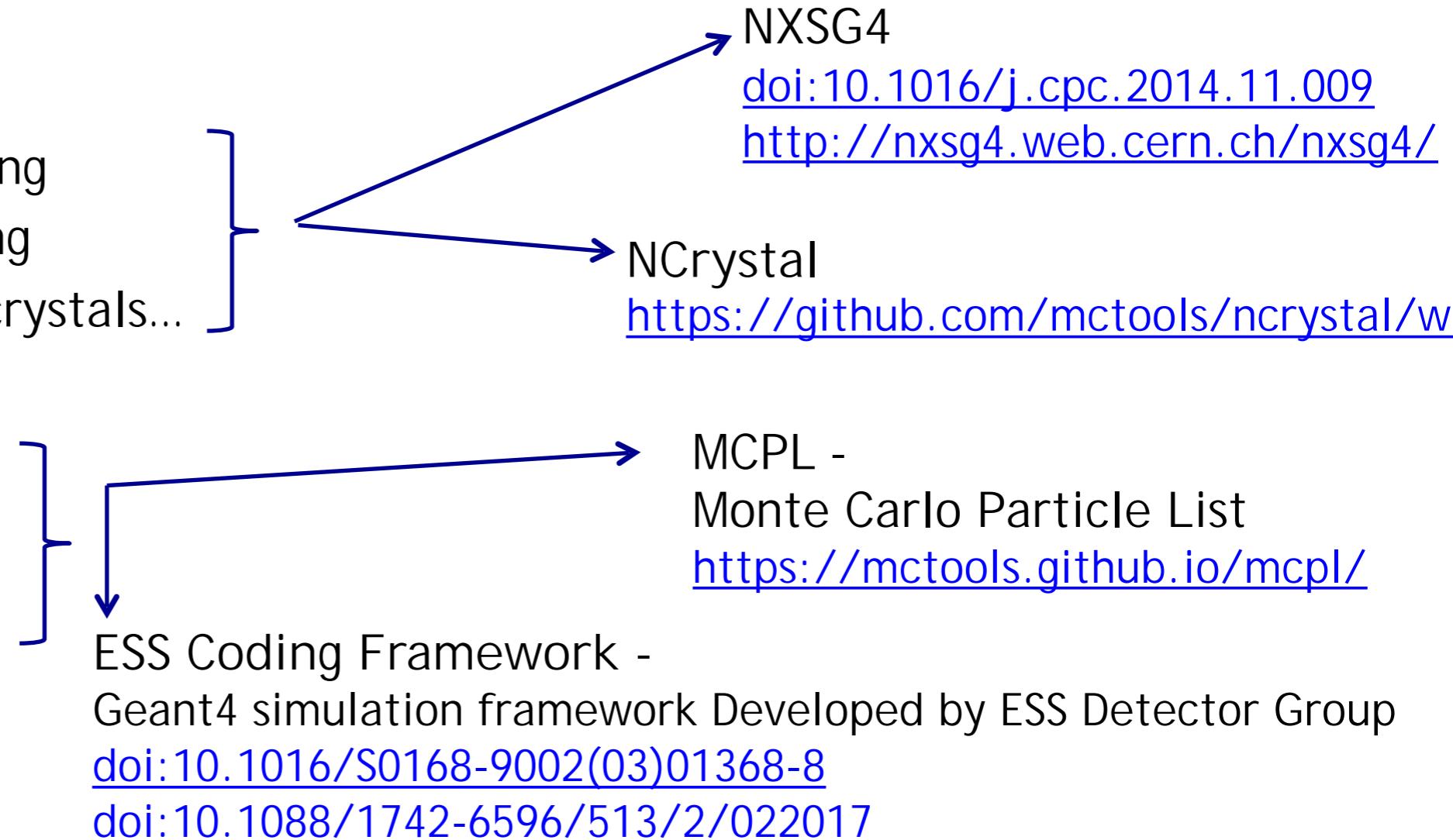
At the detector, it is 10000 times more important to prevent scattering and local thermalisation than remove fast neutrons

Historically the emphasis has been opposite



- New tools & utilities are recently developed for neutron studies

- Physics
 - Coherent scattering
 - Inelastic scattering
 - Single- and poly-crystals...
- And more
 - Communication
 - Visualisation
 - Ready-to use...



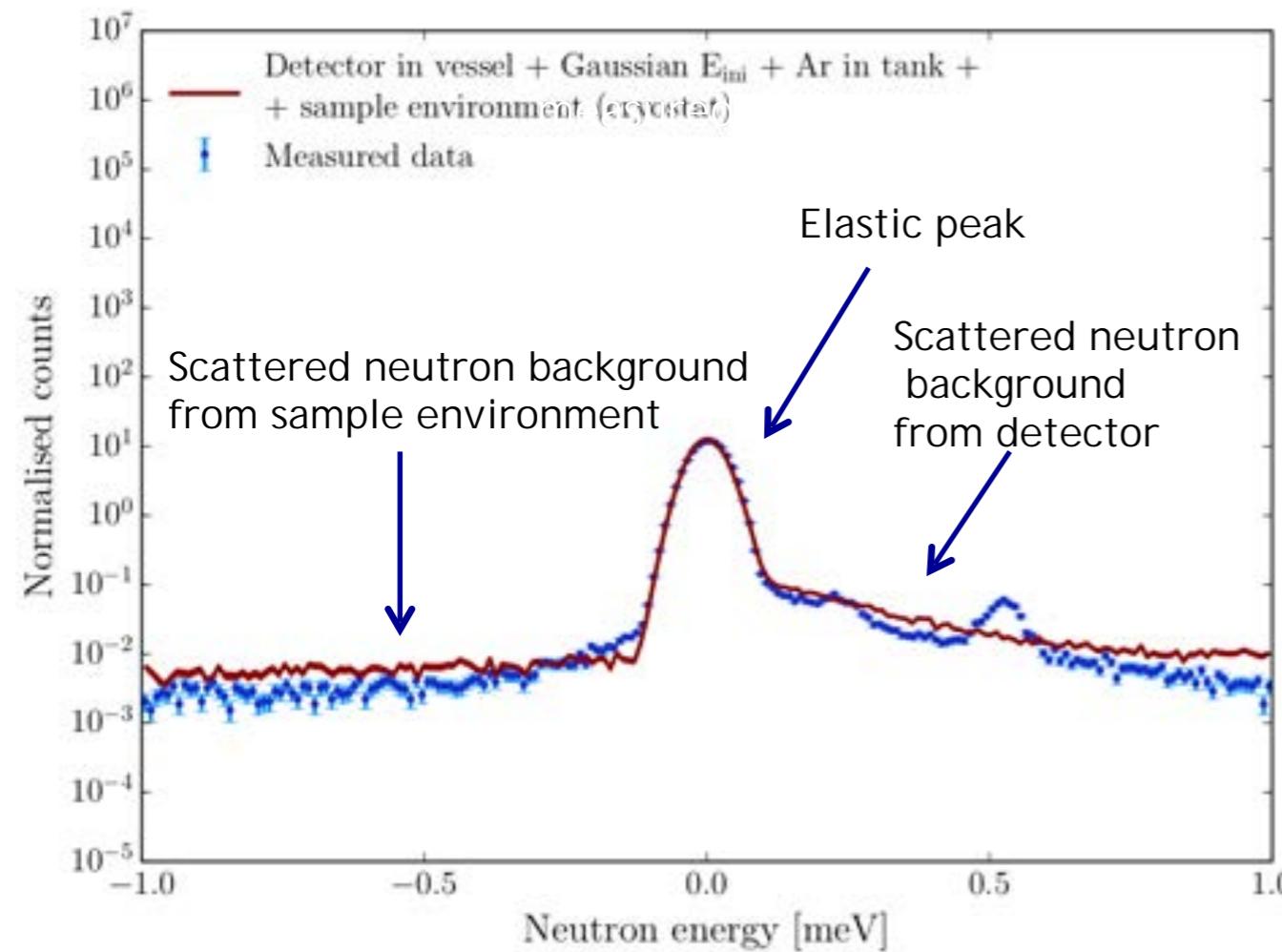
- Geant4 model was validated:
 - IN6 measurement: ToF comparison
 - CNCS measurement: ToF, energy transfer, etc

E. Dian et al. <https://doi.org/10.1016/j.nima.2018.04.055>

Validation



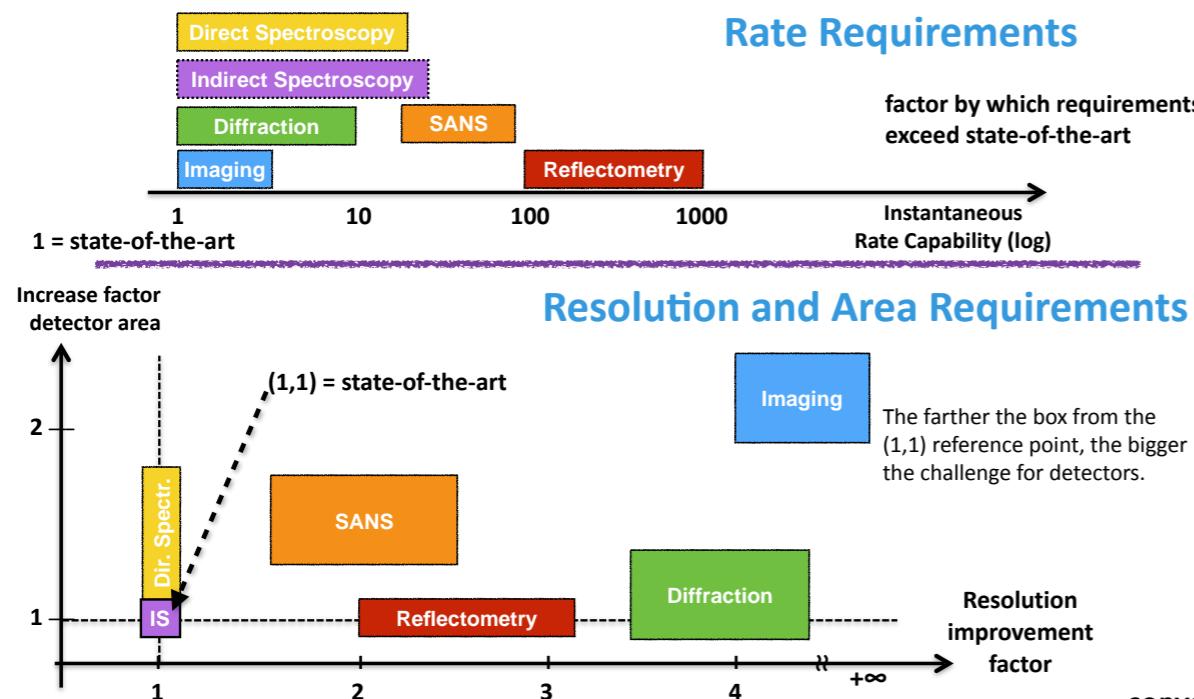
$$E_{\text{trf}} = E_{\text{initial}} - E_{\text{final}}$$



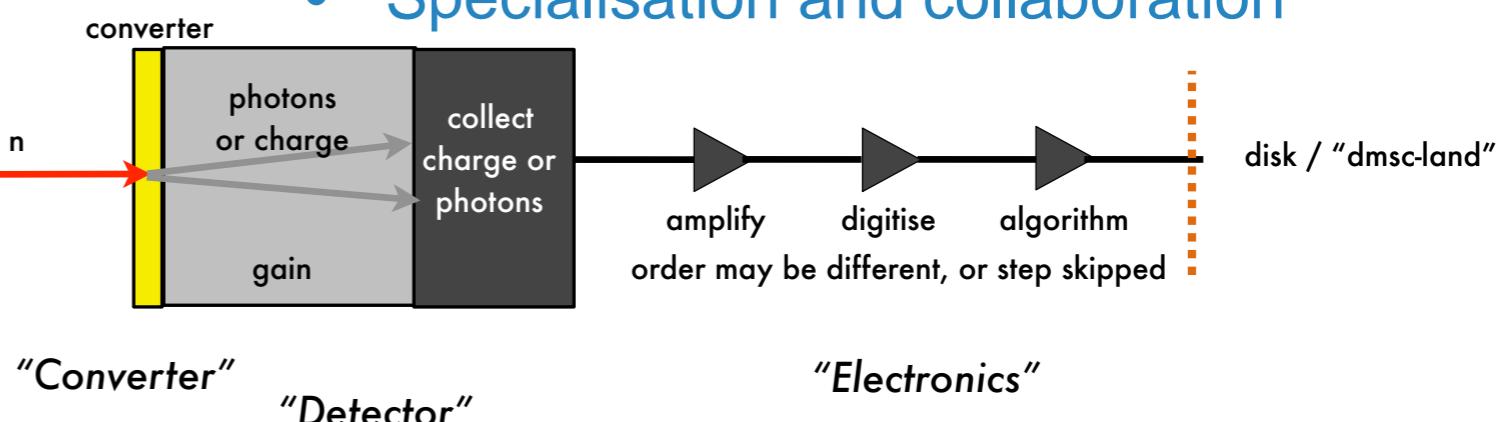
- Realistic Multi-Grid model built
 - reproduced measured results from IN6 and CNCS experiments
- Ready to use for optimisation
- Use the simulation to refine detector design

Thoughts ...

- Detector development takes time
- Very difficult to go from concept to beam line in less than a decade
- e.g. Multi Grid started 2009/10. On ESS instrument ca. 2021/22
- Detector development time >> Instrument construction time
- This should be our aspiration level for a (every?) decade ... :



...and cost improvement of a factor of few ...

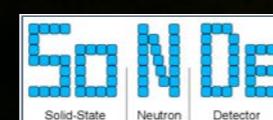


Summary

- Brightness and science goals mean that the requirements for detectors cannot be met with todays state-of-the-art detectors
- Helium-3 crisis means that the “gold standard” for neutron detection is no longer default option
- Helium-3 replacement technologies and the large amount of new instrumentation is driving the detector development.
- Boron-10 Gaseous detectors becoming mature
- This is a very active topic
- First developments are coming to realisation: **yes there is post-helium-3 neutron science!**
- Neutron detectors for future instruments are going to look very different ...



brightness



What does a factor 10 improvement imply for the detectors?

Implications for Detectors	Implications for Detectors
Better Resolution (position and time)	$\text{sqrt}(10)$
Channel count	pixelated: factor 10 x-y coincidence: $\text{sqrt}(10)$
Rate capability and data volume	factor 10
Lower background, lower S:B	Keep constant
Larger dynamic range	implies: factor 10 smaller B per neutron
Larger area coverage	Factor of a few
Lower cost of detectors	



Developments required for detectors for new Instruments

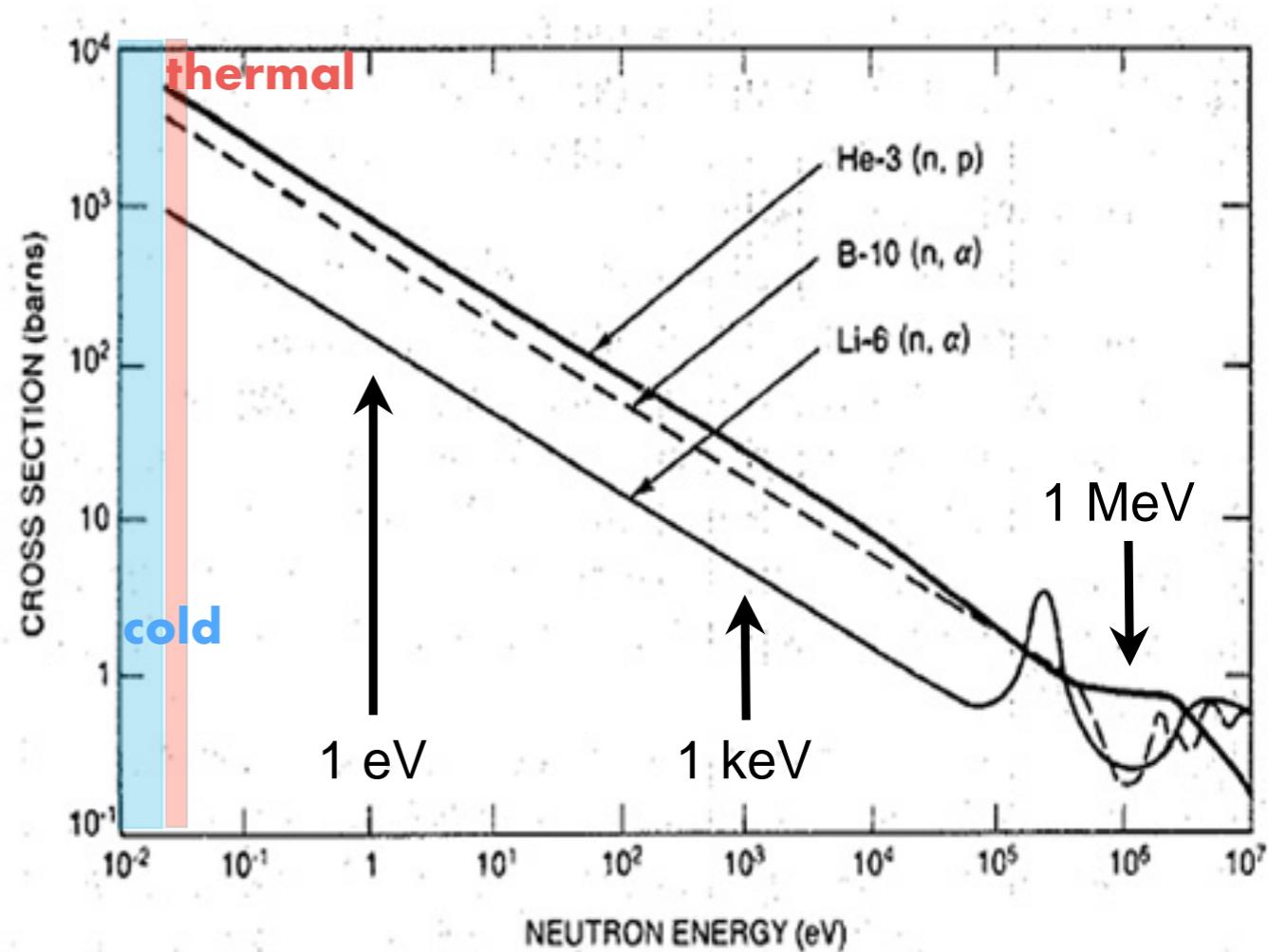
Isotopes Suitable as Cold and Thermal Neutron Convertors

reaction	energy	particle	energy	particle	energy
$n(^3\text{He}, p)^3\text{H}$	+0.77 MeV	p	0.57 MeV	^3H	0.19 MeV
$n(^6\text{Li}, \alpha)^3\text{H}$	+4.79 MeV	α	2.05 MeV	^3H	2.74 MeV
93 %					
$n(^{10}\text{B}, \alpha)^7\text{Li} + 2.3 \text{ MeV} + \gamma(0.48 \text{ MeV})$		α	1.47 MeV	^7Li	0.83 MeV
7 %				^7Li	1.01 MeV
$n(^{10}\text{B}, \alpha)^7\text{Li}$	+2.79 MeV	α	1.77 MeV		
$n(^{235}\text{U}, \text{Lfi}) \text{ Hfi}$	+ ~ 100 MeV	Lfi	< = 80 MeV	Hfi	< = 60 MeV
$n(^{157}\text{Gd}, \text{Gd}) e^-$	+ < = 0.182 MeV	conversion electron			0.07 to 0.182 MeV

Table 1: Commonly used isotopes for thermal neutron detection, reaction products and their kinetic energies.

- In region of interest, cross sections scale roughly as $1/v$
- G. Breit, E. Wiegner, Phys. Rev., Vol. 49, 519, (1936)
- Presently >80% of neutron detectors worldwide are Helium-3 based

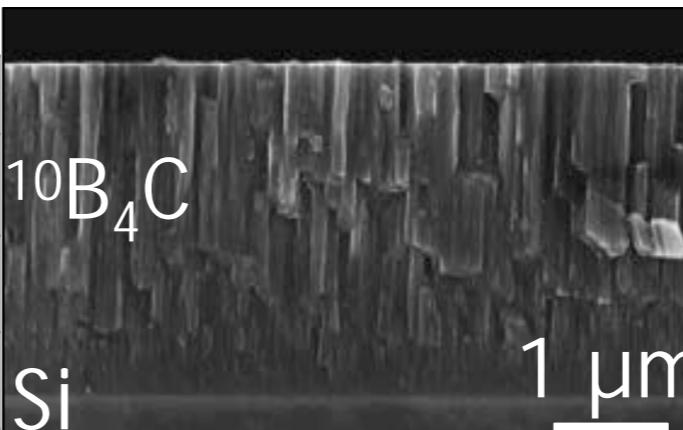
- Only a few isotopes with sufficient interaction cross section
- To be useful in a detector application, reaction products need to be easily detectable



ESS Thin Films Workshop

- Co-located w/ Linkoping University for synergies: expertise&facilities
- Industrial coatings machine and production line setup
- Capacity: several times ESS needs
- If interested in coatings: contact us

Required property	Result	OK?
Good adhesion	> 5 µm on Al, Si, Al ₂ O ₃ , etc	😊
Low residual stress	0.09 GPa at 1 µm ¹⁰ B ₄ C	😊
Low impurities	H + N + O only ~1 at.%	😊
High ¹⁰ B content	79.3 at.% of ¹⁰ B	😊
n-radiation hard	Survive 10 ¹⁴ neutrons/cm ²	😊



- Many substrates possible:

Solved	Ongoing
Al	Glass - ok solution
Al-foil	Ni and Ni-coated - ok solution
Stainless steel	Cu coat. Kapton
Al ₂ O ₃	MgO
Si	
G10	
Ti	
Cu	
Teflon	
Kapton foil	
Kapton tape	

Below the table, there are small samples of various substrates with B₄C coatings: B₄C on Cu, B₄C on Kapton, B₄C on Ni/Cu/Ni, B₄C on Si, B₄C on Teflon, and B₄C on Cu/Kapton.



Publications:

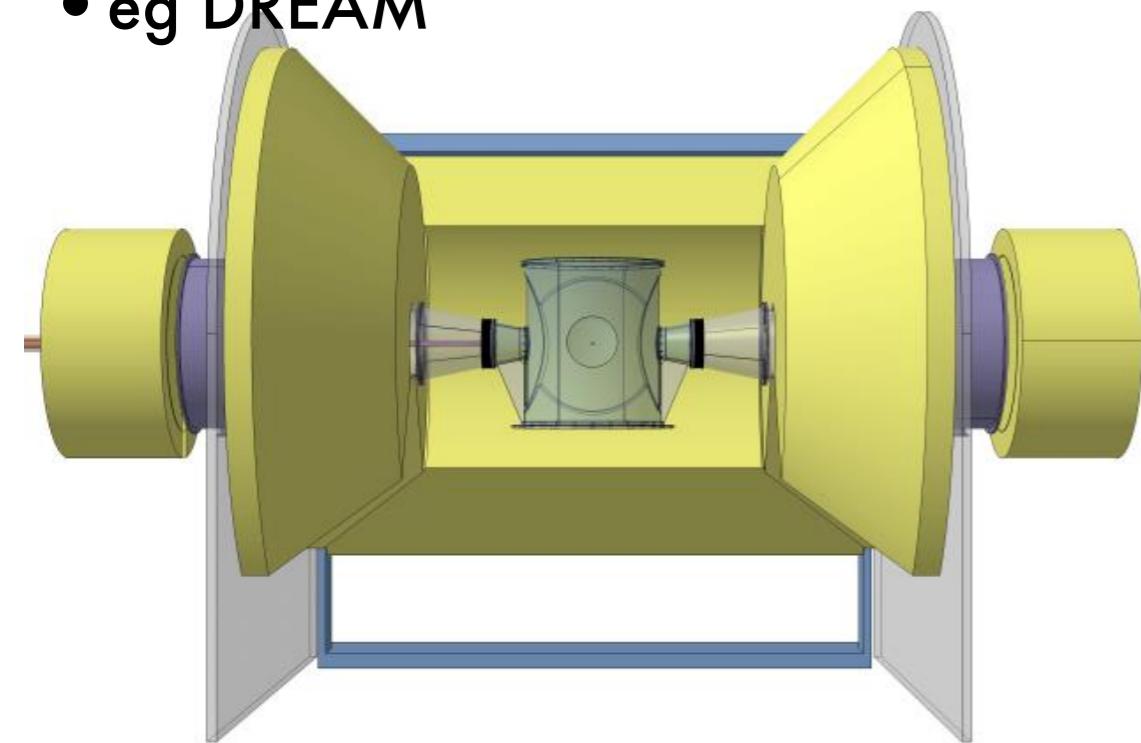
- *C. Höglund et al, J of Appl. Phys. 111, 104908 (2012)
- *S. Schmidt et al, J. of Materials Science 51, Issue 23 (2016)
- *C. Höglund, Rad. Phys. and Chem. 113 , 14-19 (2015);

Instruments: DREAM, MAGIC, HEIMDAL

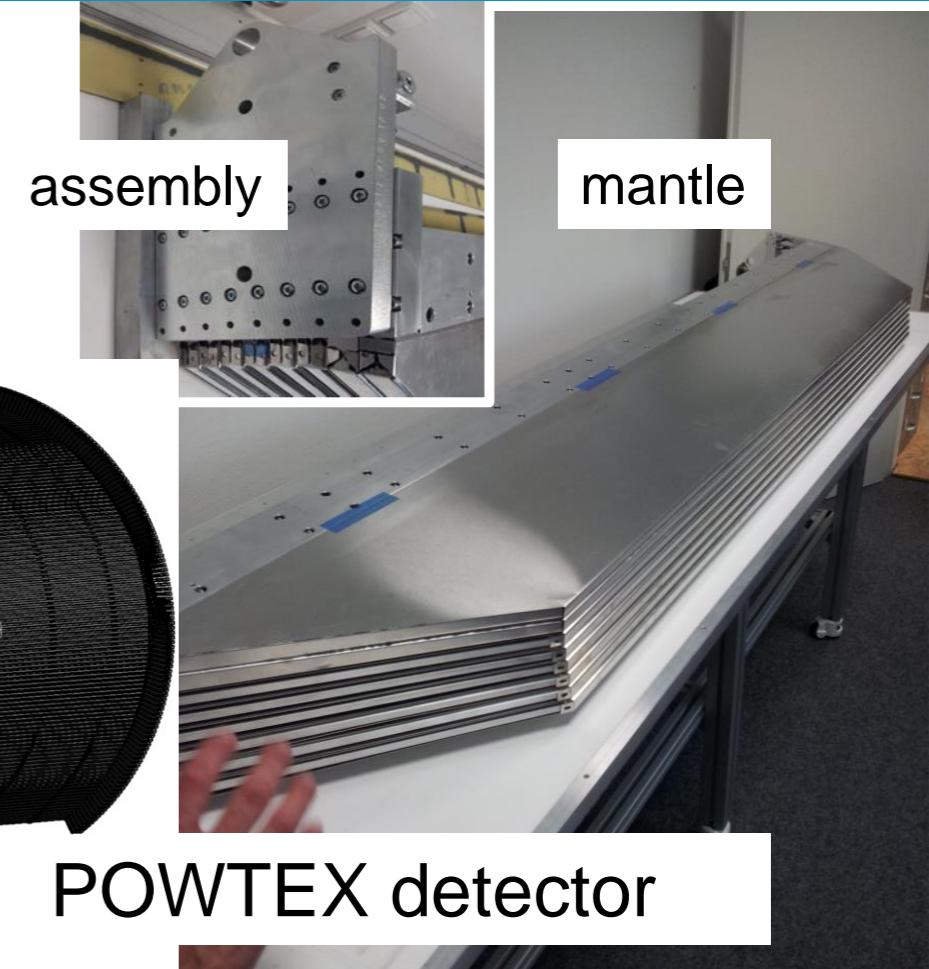
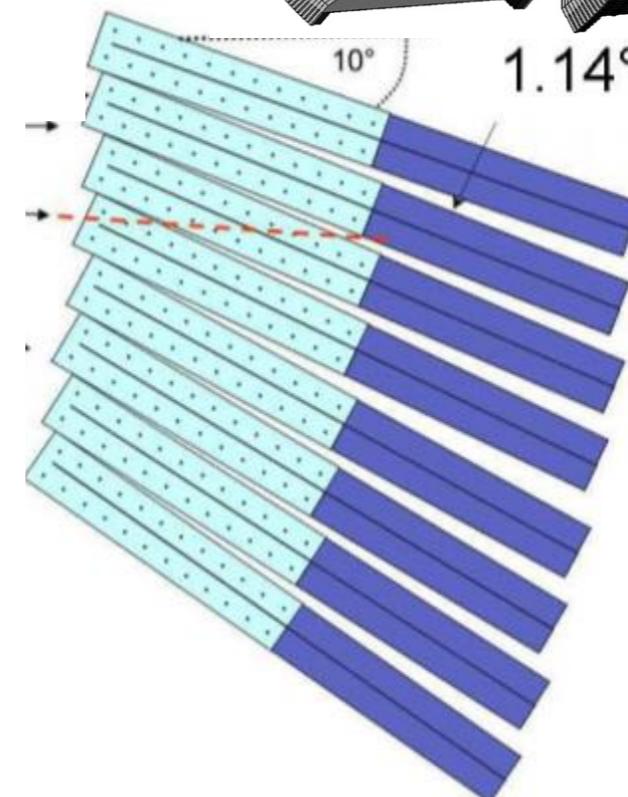
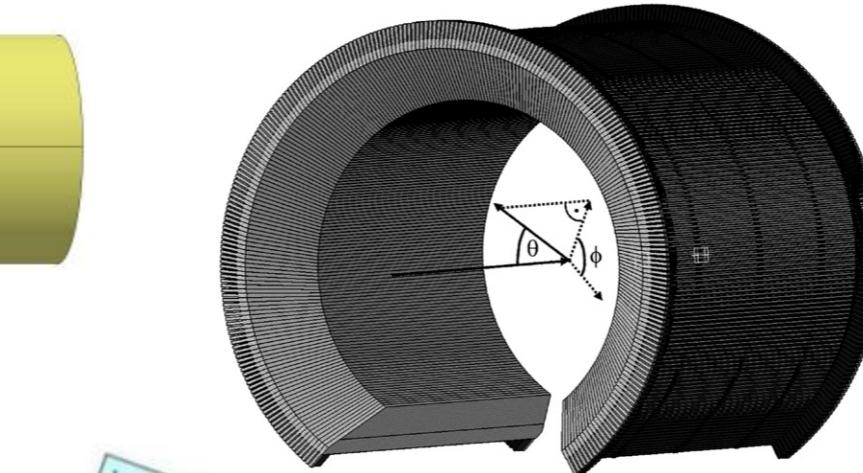
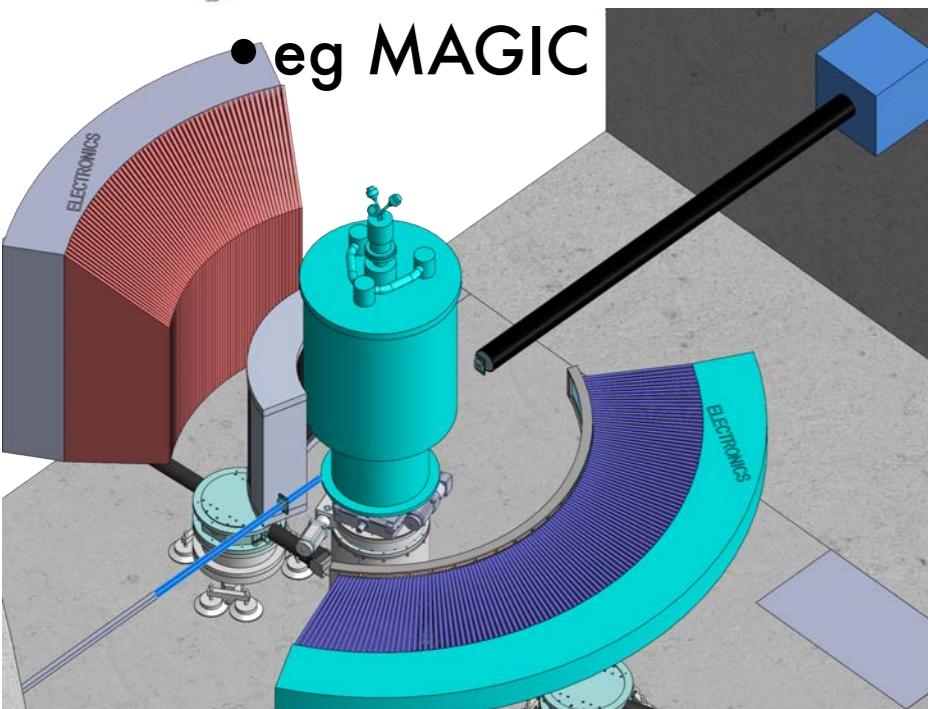
Diffractometers: Jalousie-like design



- Inclined angle B-10 detectors, angled at sample
- (CDT Heidelberg)
- eg DREAM

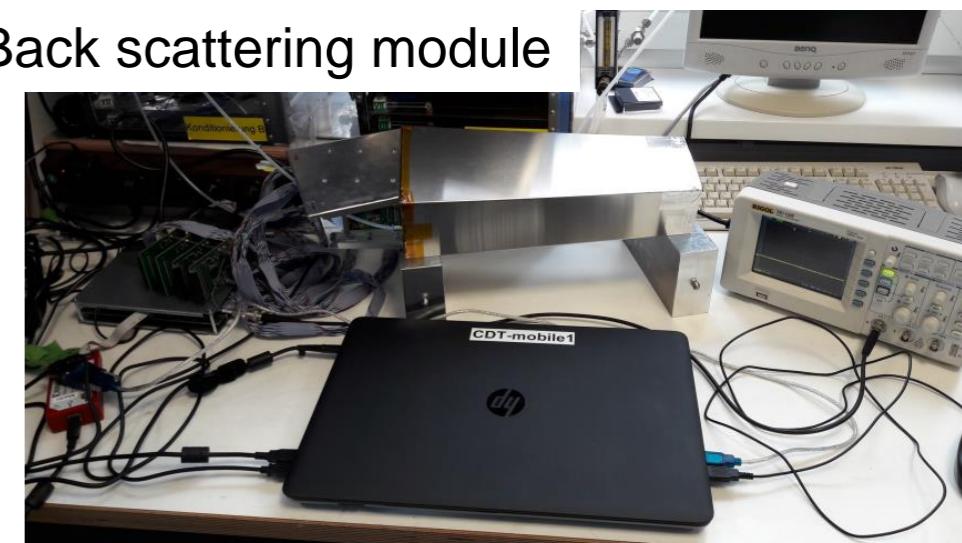


• eg MAGIC



POWTEX detector

Back scattering module



BANDGEM Detector



Consiglio
Nazionale delle
Ricerche

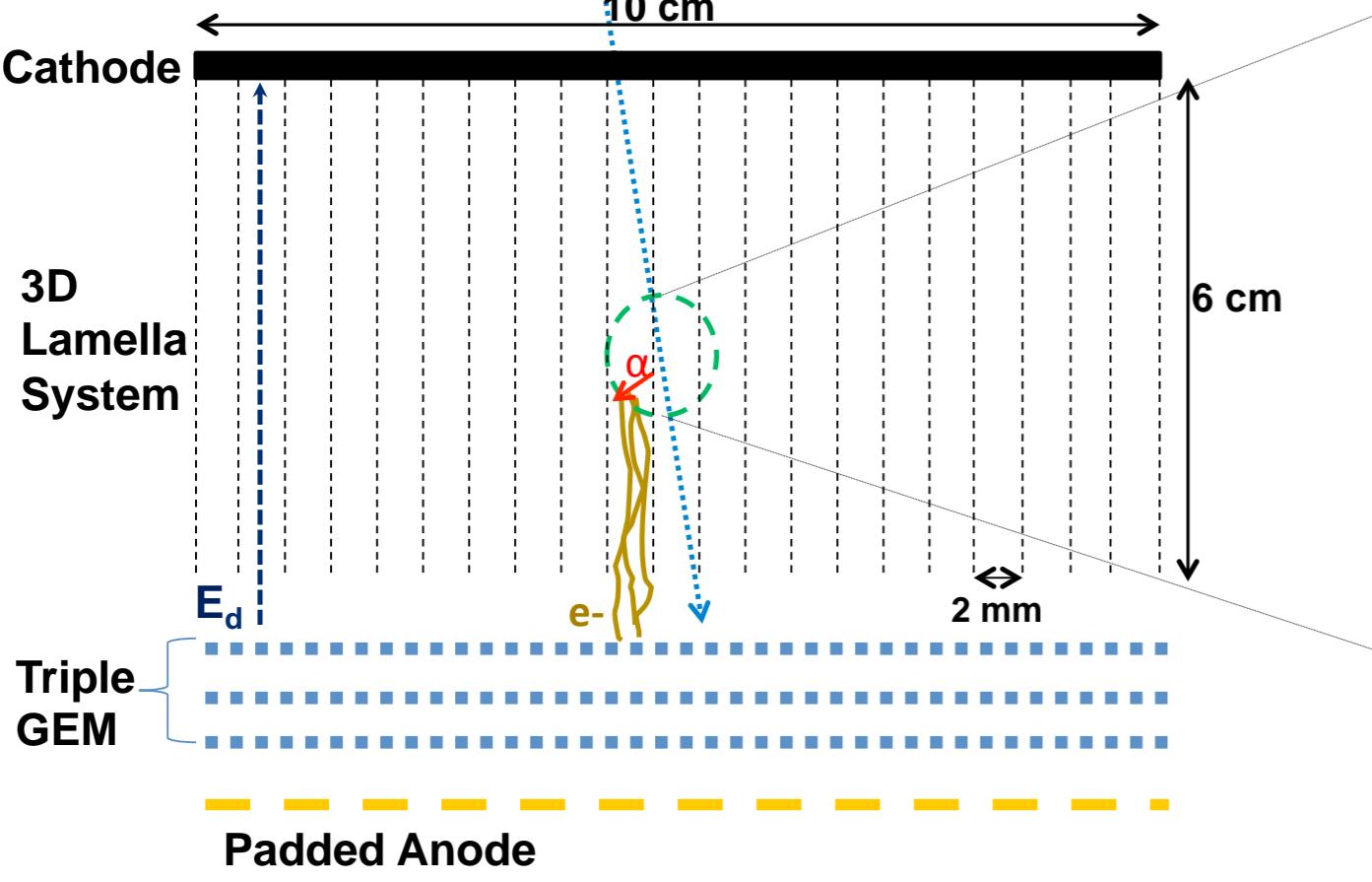


Istituto Nazionale
di Fisica Nucleare

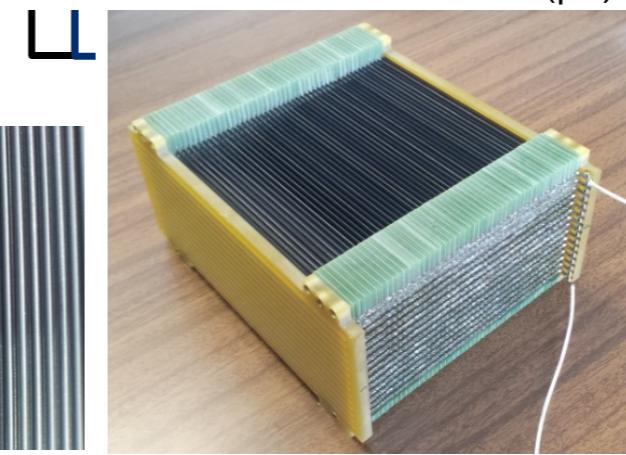
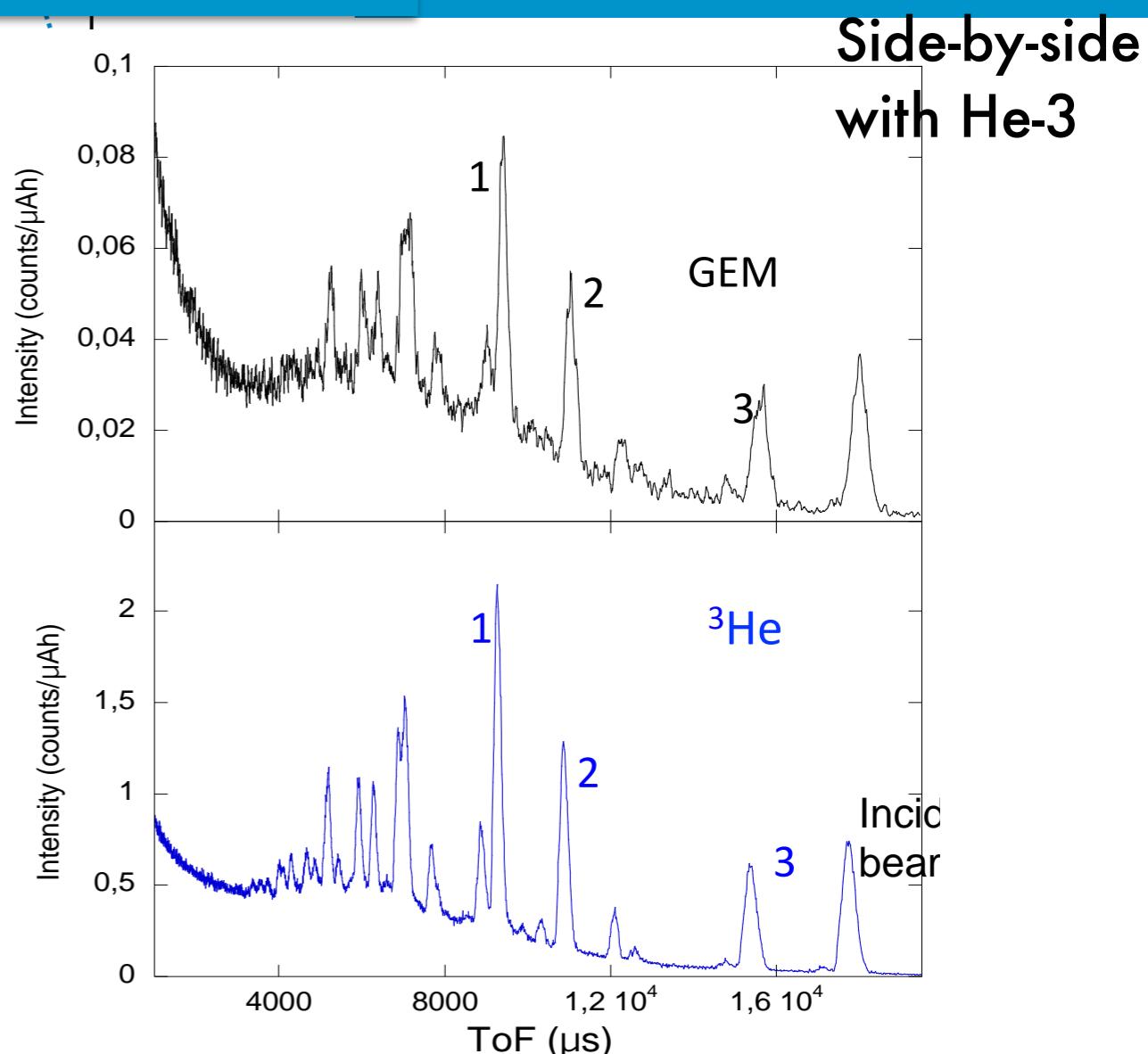
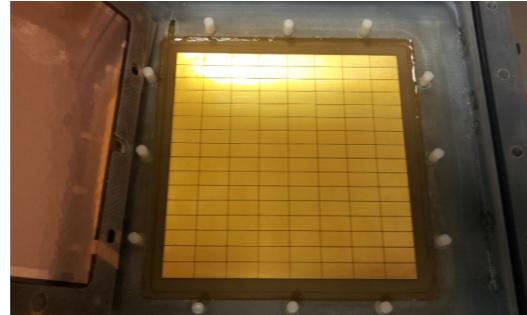


EUROPEAN
SPALLATION
SOURCE

Analytical calculations are valid for this geometry



Using low θ values (few degs) the path of the neutron inside the B_4C is increased \rightarrow Higher efficiency when detector is inclined



Neutron Macromolecular Crystallography

Bovine heart

cytochrome c
oxidase

P2₁2₁2₁

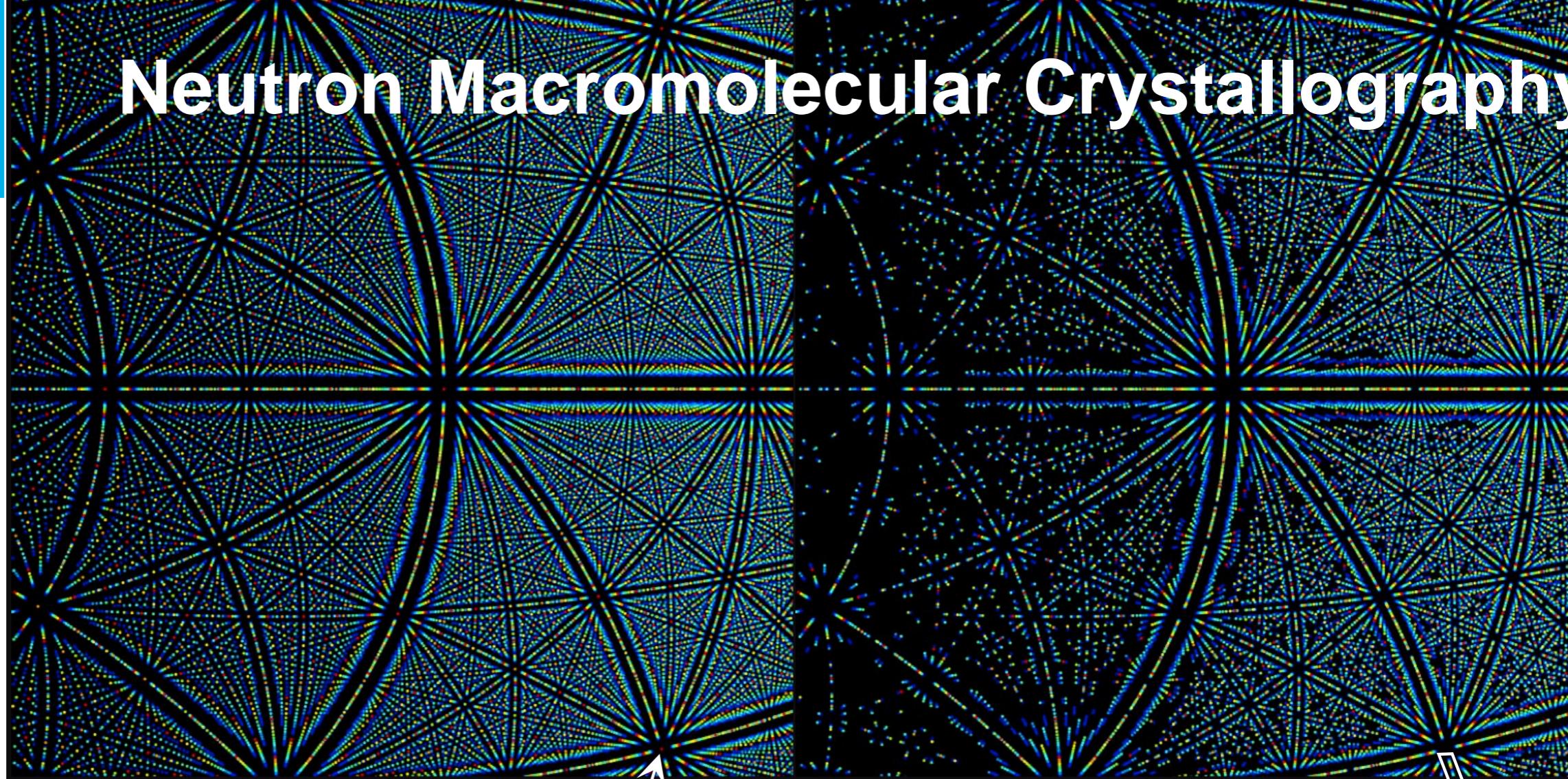
a = 182.59 Å

b = 205.40 Å

c = 178.25 Å

Detector
distance 1 m

<<1mm spatial
resolution to be
able to integrate
intensities



All reflections

14 28 42 (3.409 Å, 134.4 ms)	21 35 49 (2.809 Å, 110.8 ms)
15 29 43 (3.309 Å, 130.5 ms)	22 36 50 (2.739 Å, 108.0 ms)
16 30 44 (3.215 Å, 126.8 ms)	23 37 51 (2.672 Å, 105.4 ms)
17 31 45 (3.124 Å, 123.2 ms)	24 38 52 (2.608 Å, 102.9 ms)
18 32 46 (3.040 Å, 119.9 ms)	25 39 53 (2.548 Å, 100.5 ms)
19 33 47 (2.959 Å, 116.7 ms)	26 40 54 (2.489 Å, 98.2 ms)
20 34 48 (2.882 Å, 113.6 ms)	

- 1.800 to 2.019 Angstroms
- 2.019 to 2.237 Angstroms
- 2.237 to 2.456 Angstroms
- 2.456 to 2.675 Angstroms
- 2.675 to 2.894 Angstroms
- 2.894 to 3.112 Angstroms
- 3.112 to 3.331 Angstroms
- 3.331 to 3.550 Angstroms

Spatial overlaps only

27 53 79 (1.812 Å, 71.4 ms)
22 43 64 (2.236 Å, 88.2 ms)
18 35 52 (2.752 Å, 108.5 ms)
17 33 49 (2.920 Å, 115.1 ms)
19 37 55 (2.602 Å, 102.6 ms)
15 29 43 (3.327 Å, 131.2 ms)
27 52 77 (1.856 Å, 96.4 ms)
26 50 74 (1.933 Å, 76.2 ms)
24 46 68 (2.103 Å, 82.9 ms)
22 42 62 (2.306 Å, 90.9 ms)
21 40 59 (2.424 Å, 95.6 ms)
20 38 56 (2.553 Å, 100.7 ms)
28 53 78 (1.833 Å, 72.3 ms)

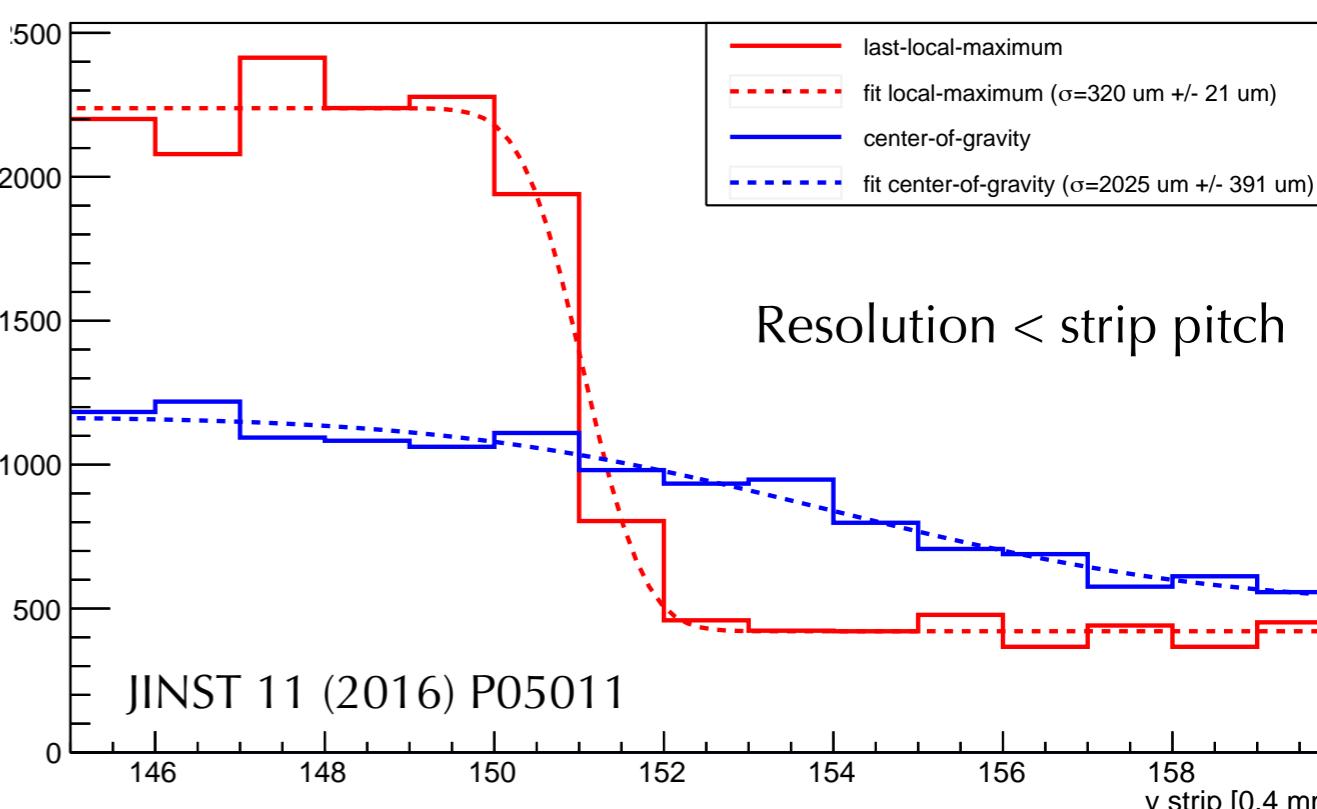
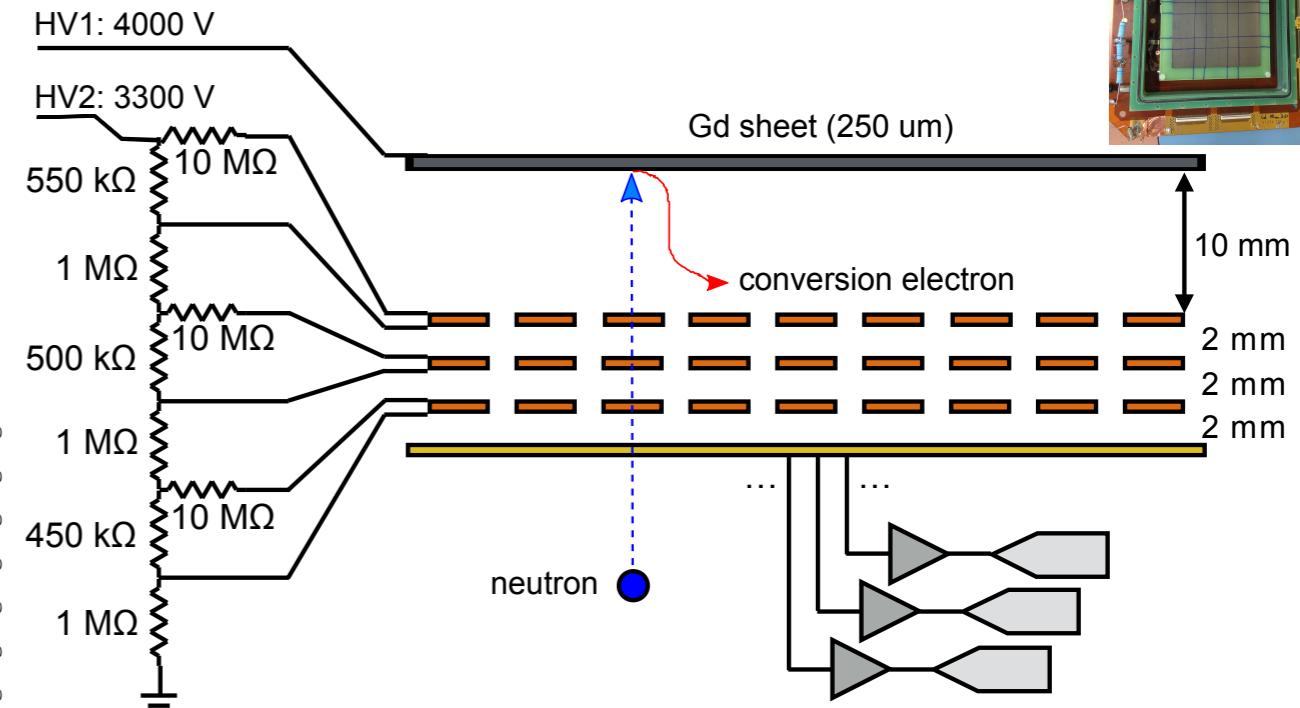
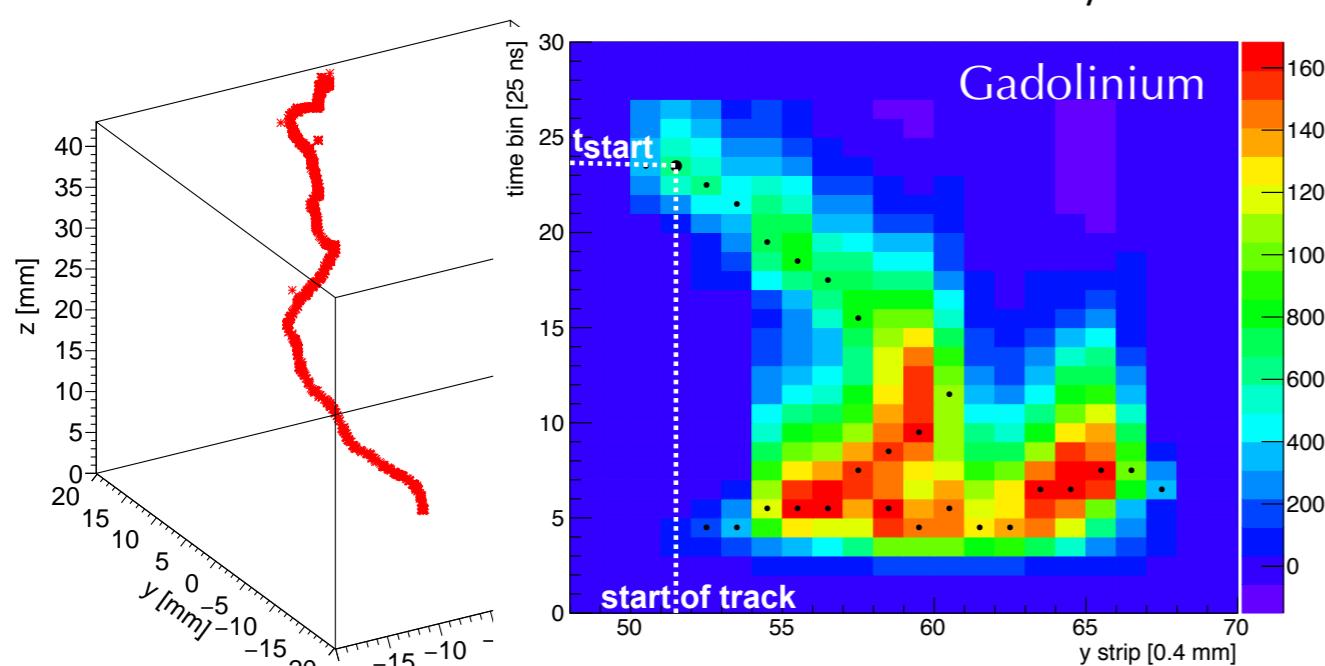
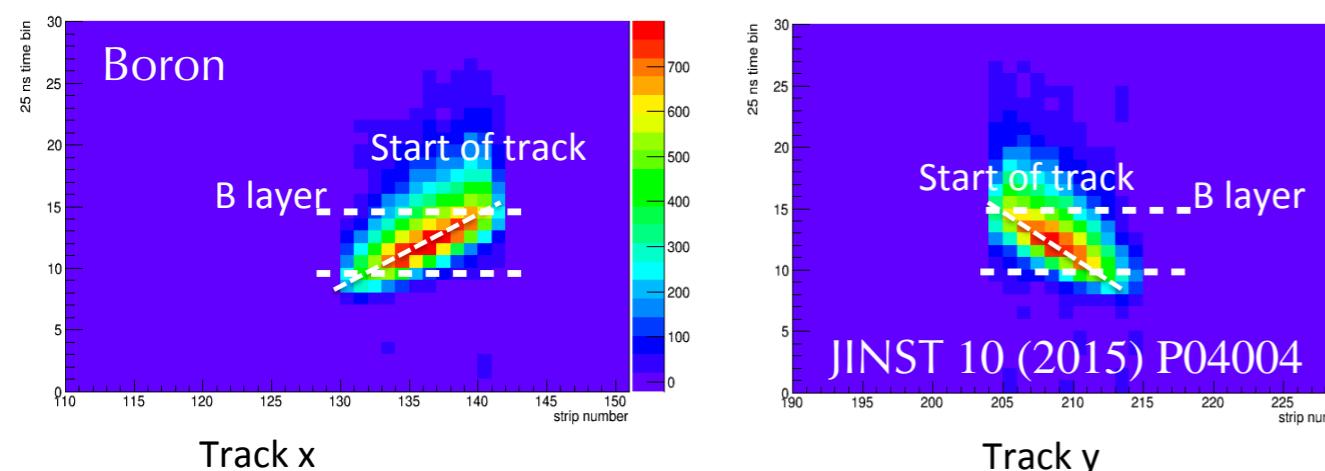
Generated using the
Daresbury Laue Suite

Campbell et al. J. Appl. Cryst. (1998). 31, 496-502

Artz et al. J. Appl. Cryst. (1999). 32, 554-562

Helliwell, J.R. et al. J. Appl. Cryst. (1989) 22, 483-497

- NMX: <<1mm position resolution requirement, Time Resolved, ca. 1m^2 detector area
 - Take Micro Time Projection Chamber concept from ATLAS experiment upgrade
 - Resolution: use single layer Gd, look for



Neutron diffraction in polycrystalline materials: Add-on for GEANT4

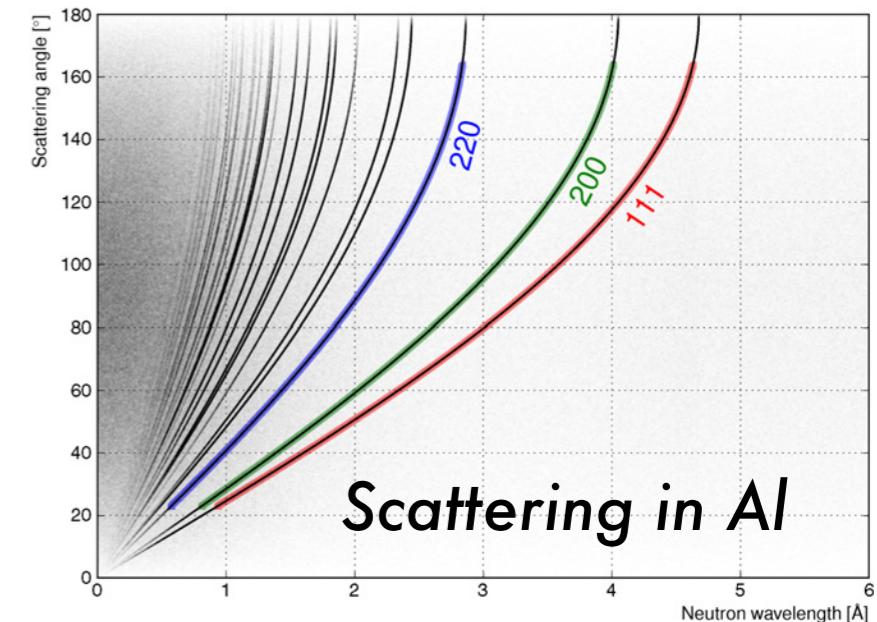
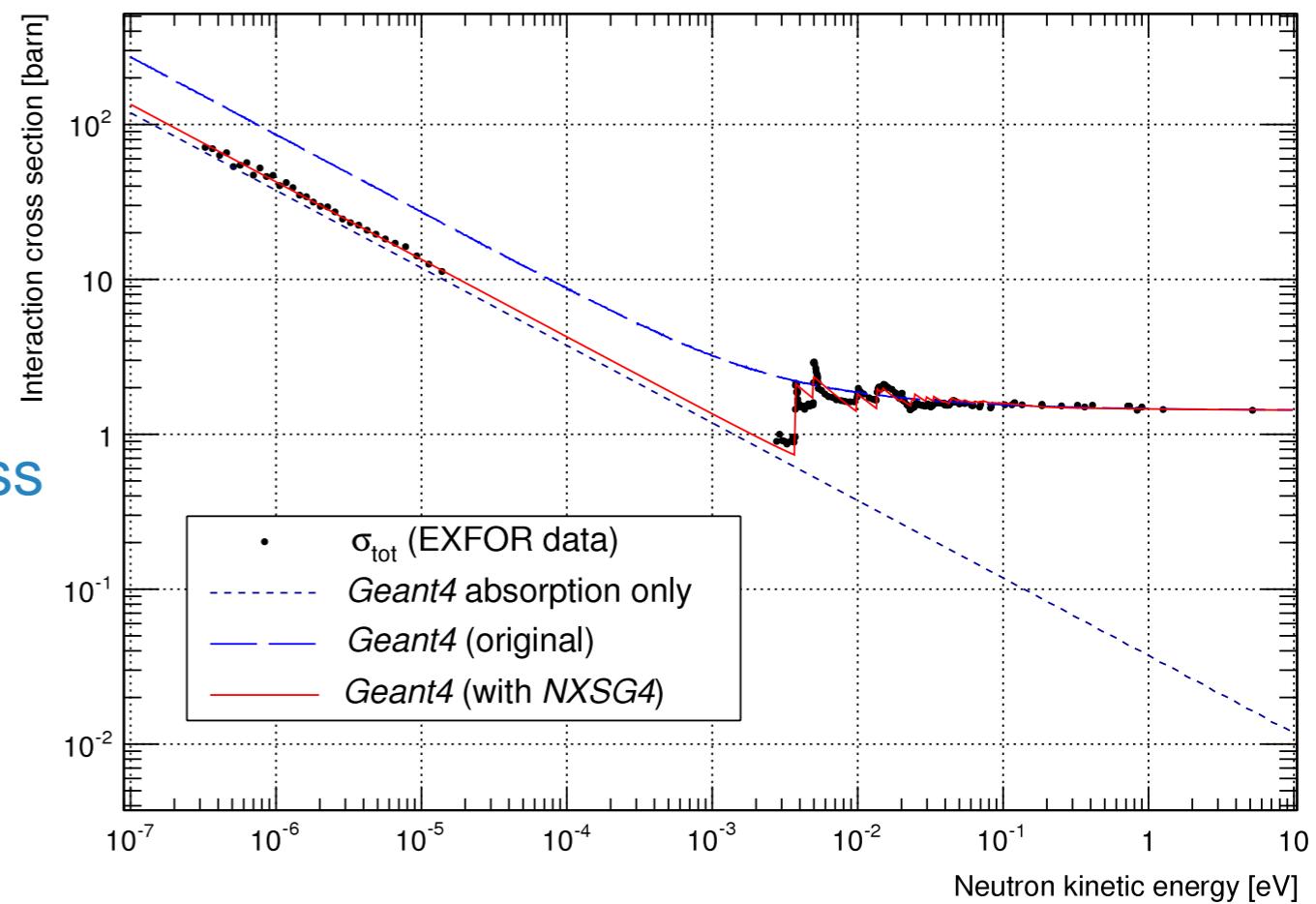
- GEANT4 is an invaluable simulation tool
- However, thermal/cold neutrons not well validated
- No support for crystal diffraction
- A new plugin NXSG4 allows neutron diffraction in polycrystalline materials
- Based on nxs library, used in McStas, Vitess
- Using simple unit cell parameters, only low energy neutron scattering is overriden. All other GEANT4 capability retained.

```
(tkittel@localhost data)> cat Al.nxs
space_group = 225
lattice_a = 4.049
lattice_b = 4.049
lattice_c = 4.049
lattice_alpha = 90
lattice_beta = 90
lattice_gamma = 90
[atoms]
add atom = Al 3.449 0.008 0.23 26.98 429.0 0.0 0.0 0.0
```

- Available at <http://cern.ch/nxsg4>
- [J. Comp Phys Comm 189 \(2015\) 114](#)

Monte Carlo Particle Lists: MCPL: Allows to pass particles between McStas, MCNP, GEANT4

<https://mctools.github.io/mcpl/>



Simulation of Neutron Scattering in Crystalline Materials

brightness

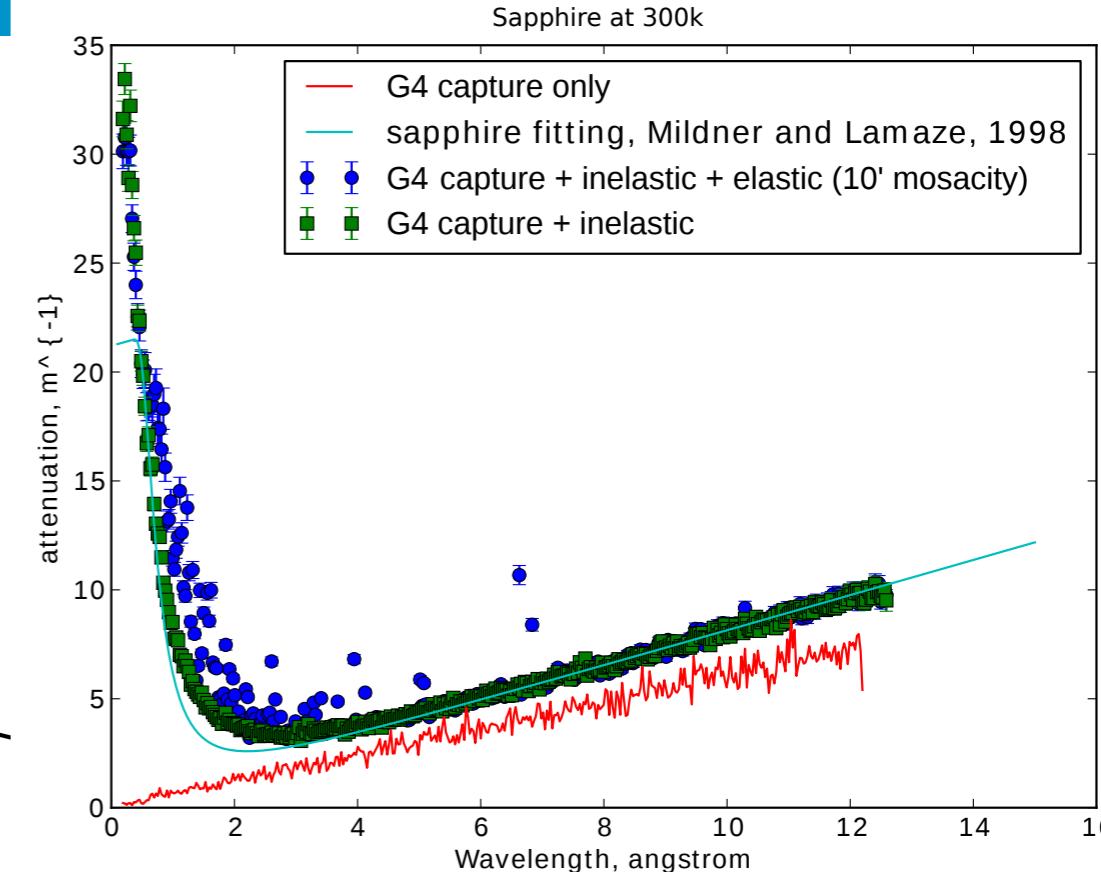
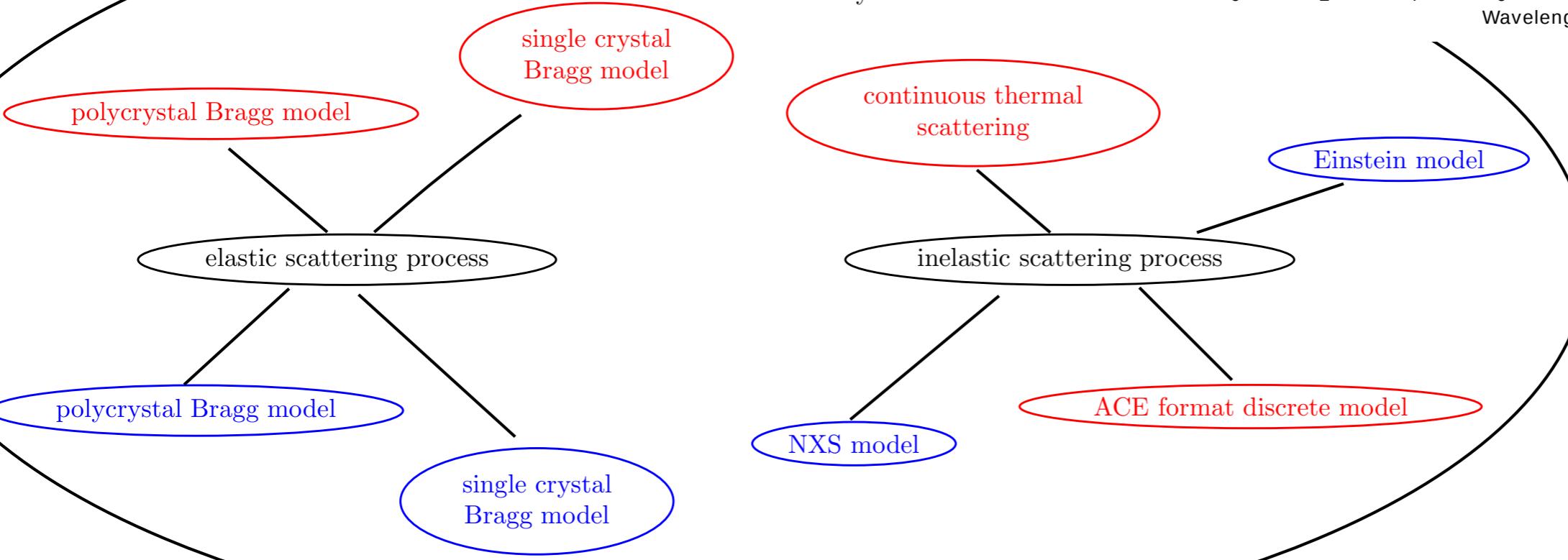
- “NCrystal” models physics of thermal neutron transport in poly- and single-crystalline materials
- Interface to MC models: GEANT4, MCNP, McStas

The scattering physics in NCrystal is a combination of the inelastic and elastic scattering processes. The double differential cross section describes the likelihood of a neutron being scattered into a small solid angle $d\Omega$ with final energy between E' and $E' + dE'$. It can be expressed as

$$\frac{\partial^2 \sigma}{\partial E' \partial \Omega} = \frac{\partial^2 \sigma_{in}}{\partial E' \partial \Omega} + \frac{\partial^2 \sigma_{el}}{\partial E' \partial \Omega}$$

NCrystal

data-driven models in red
theory-driven models in blue

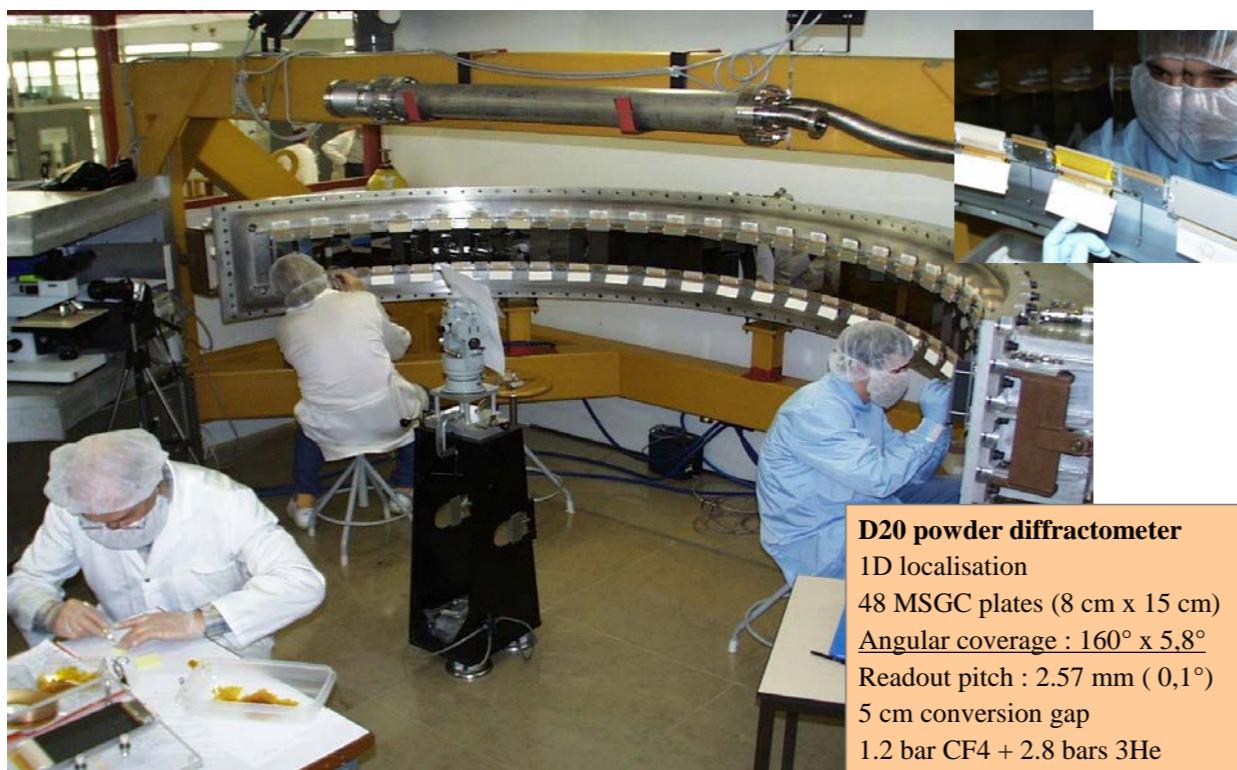


Extension under development

State of the Art of Neutron Detectors

- Helium-3 Tubes most common
- Typically 3-20 bar Helium-3
- 8mm-50mm diameter common
- Using a resistive wire, position resolution along the wire of ca. 1% possible

Curved 1D MSGC for the D20 Powder Diffractometer (2000)



can be large arrays of 10s of m²

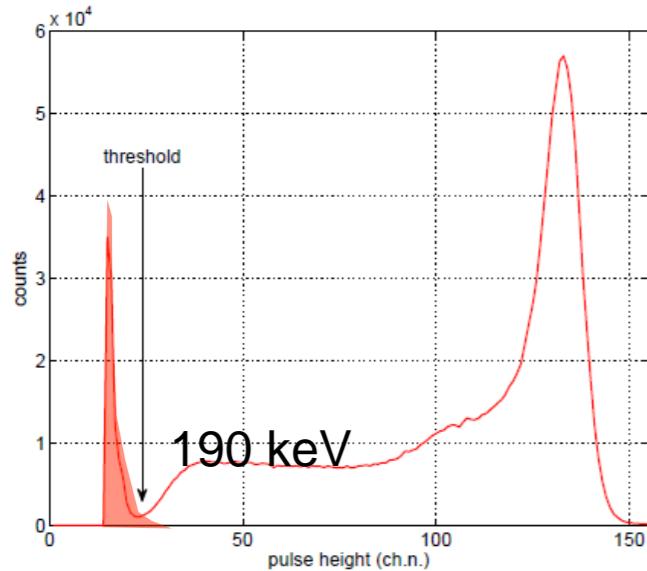


- First micro pattern gaseous detectors was MSGC invented by A Oed at the ILL in 1988
- Rate and resolution advantages
- Helium-3 MSGCs in operation

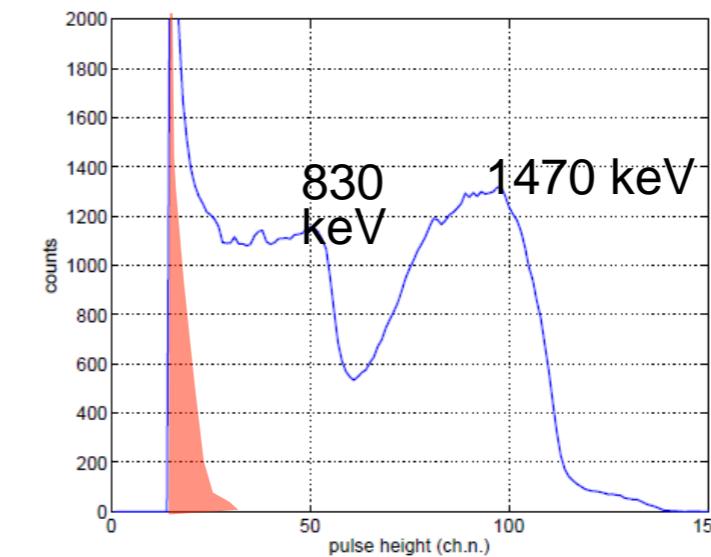
An aerial photograph of the European Spallation Source (ESS) construction site in Lund, Sweden. The site is a large, circular excavation area with various construction zones, cranes, and temporary buildings. In the background, there are fields of yellow rapeseed, a highway, and wind turbines.

ESS construction
18 May 2017

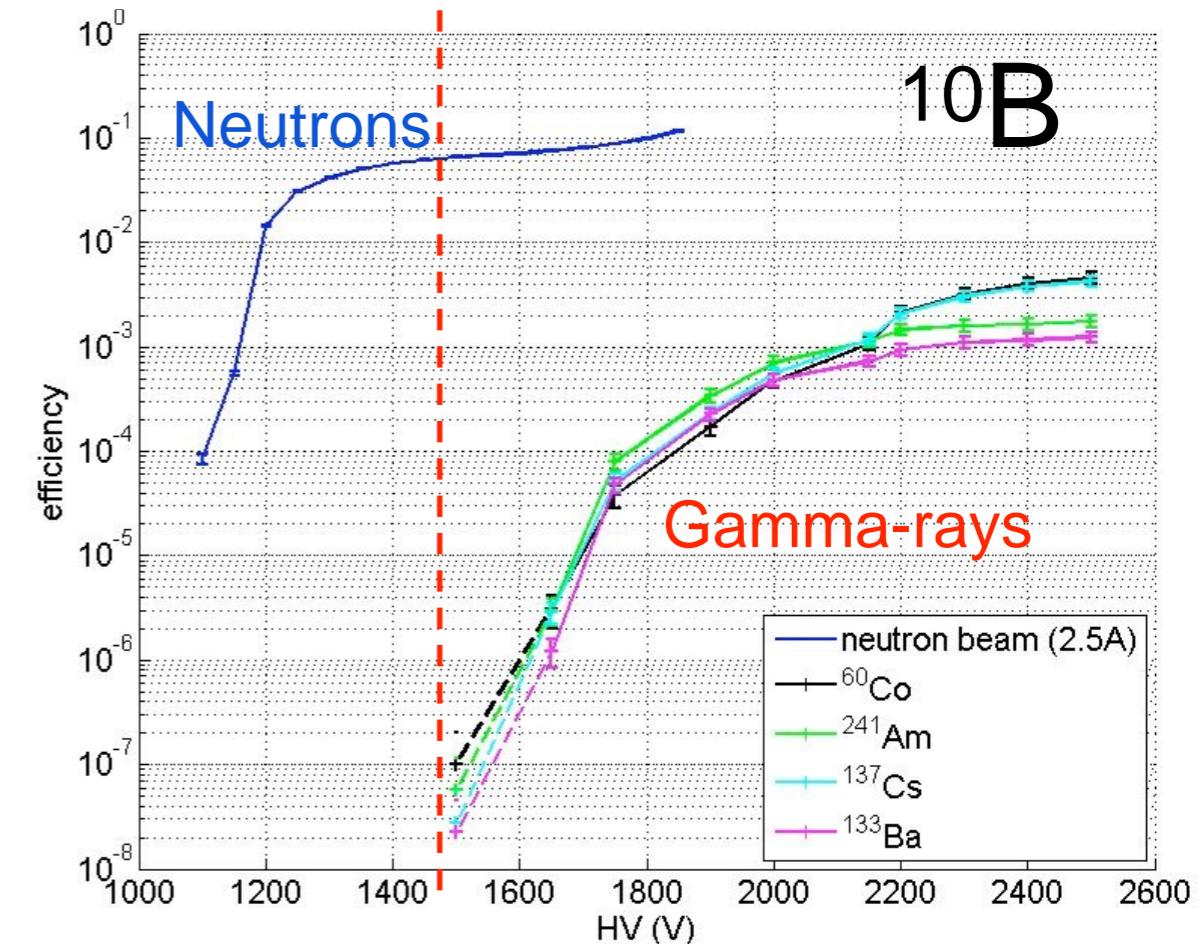
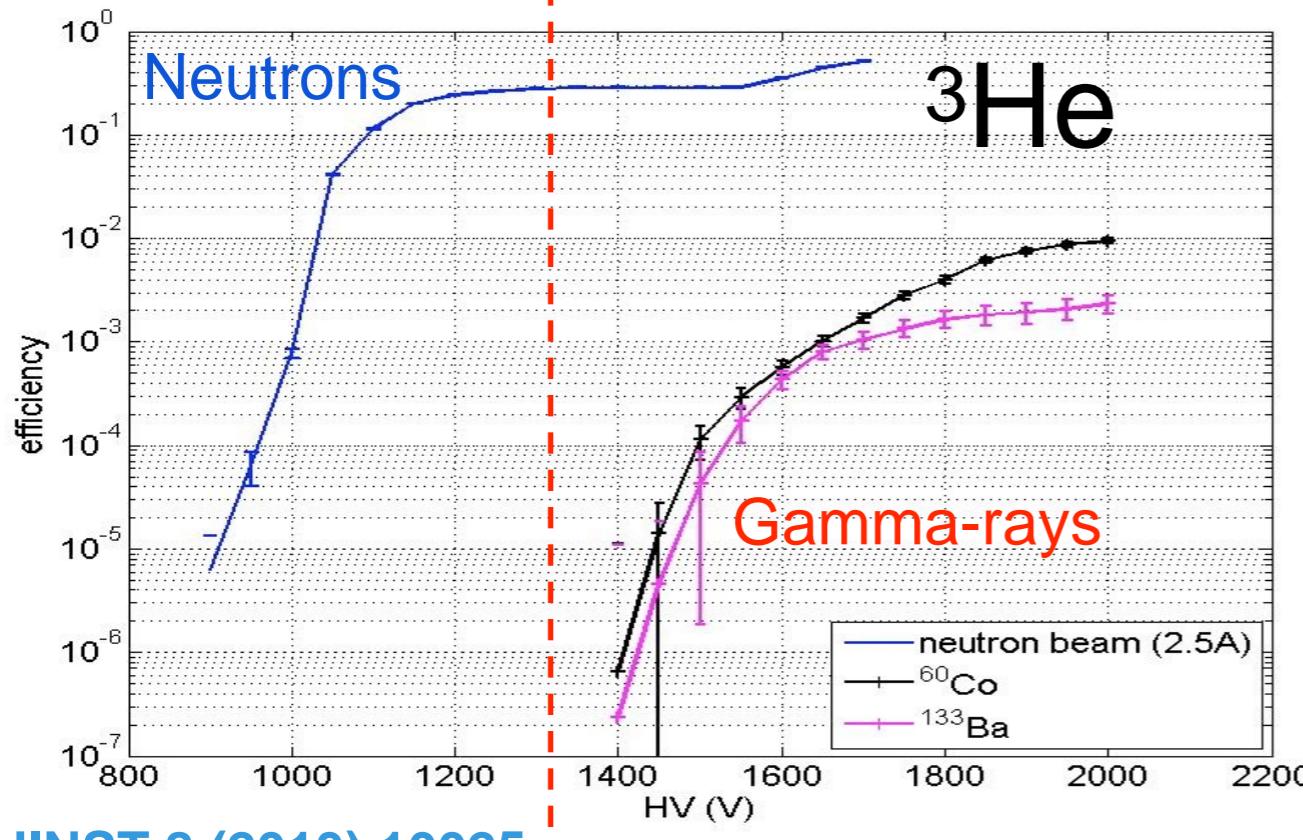
Background - Gamma Sensitivity



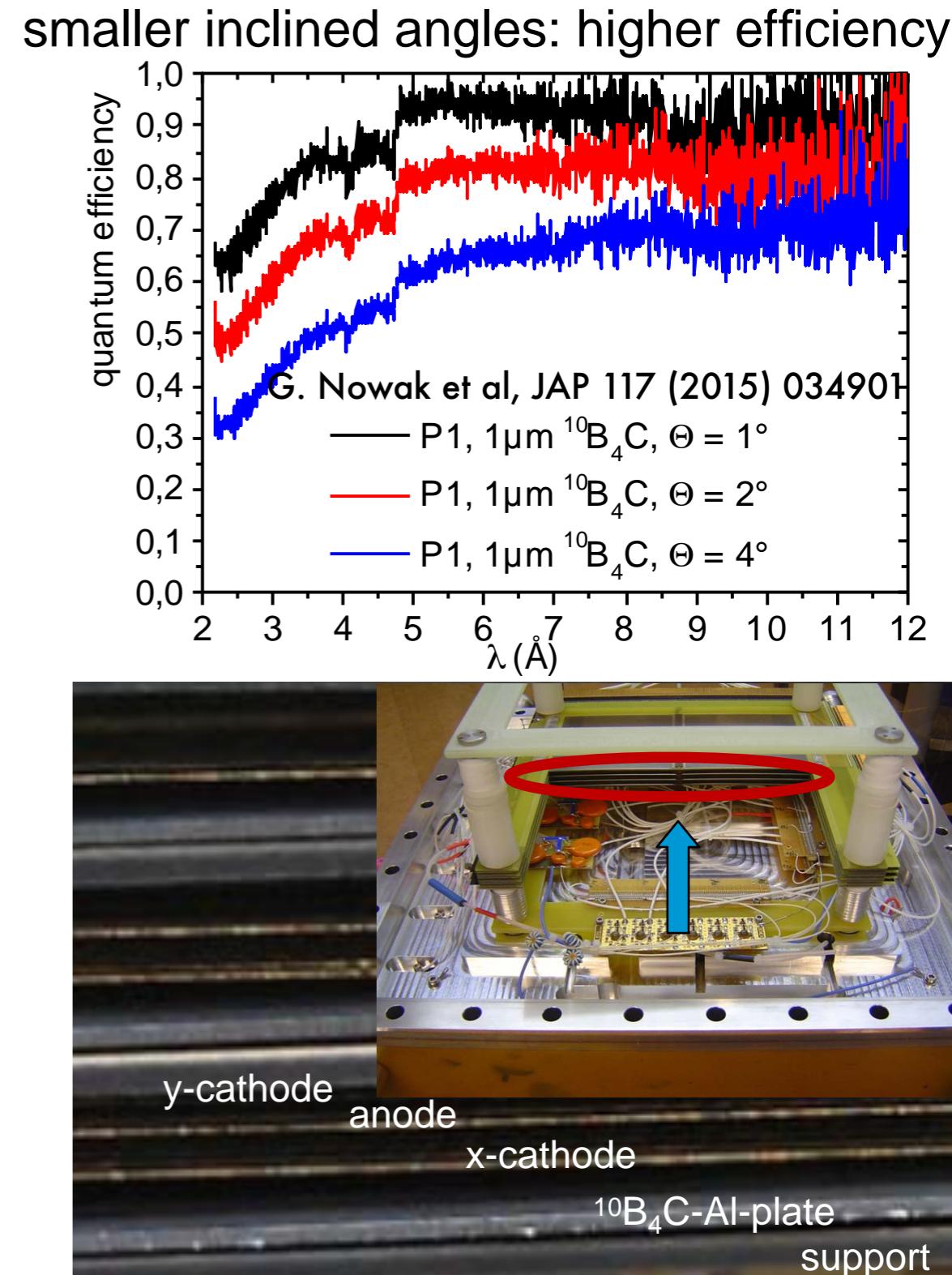
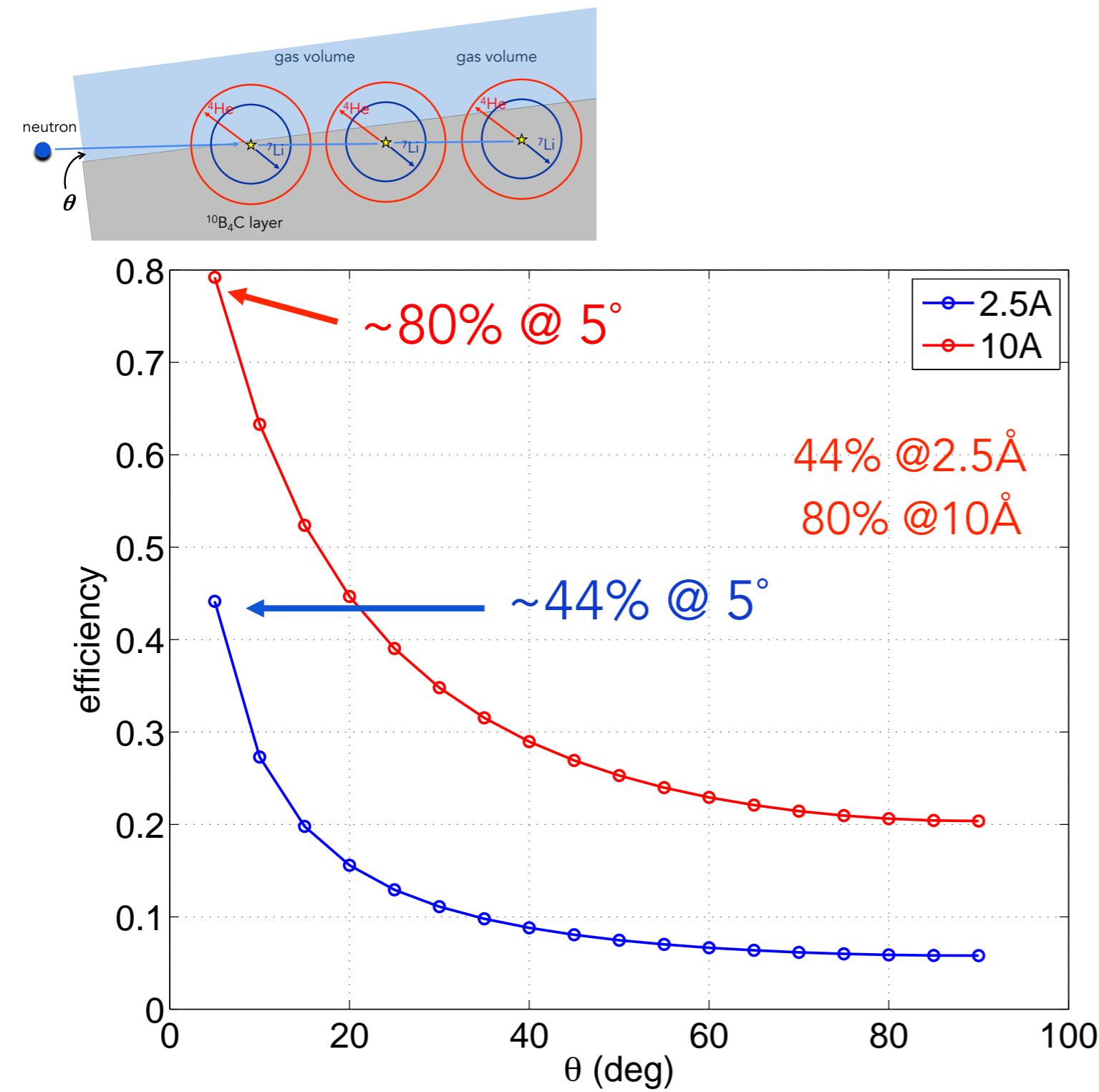
<10⁻⁶



<10⁻⁶



Efficiency of $^{10}\text{Boron}$ Detectors: Inclined Configuration



The Multi-Blade project

High counting rate capability

High spatial resolution

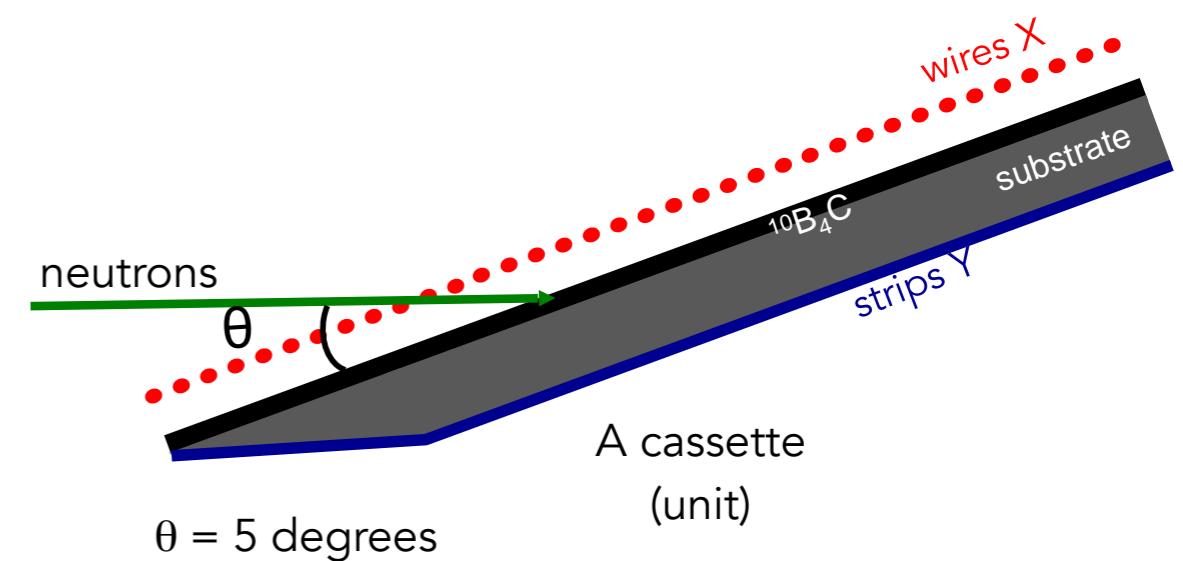
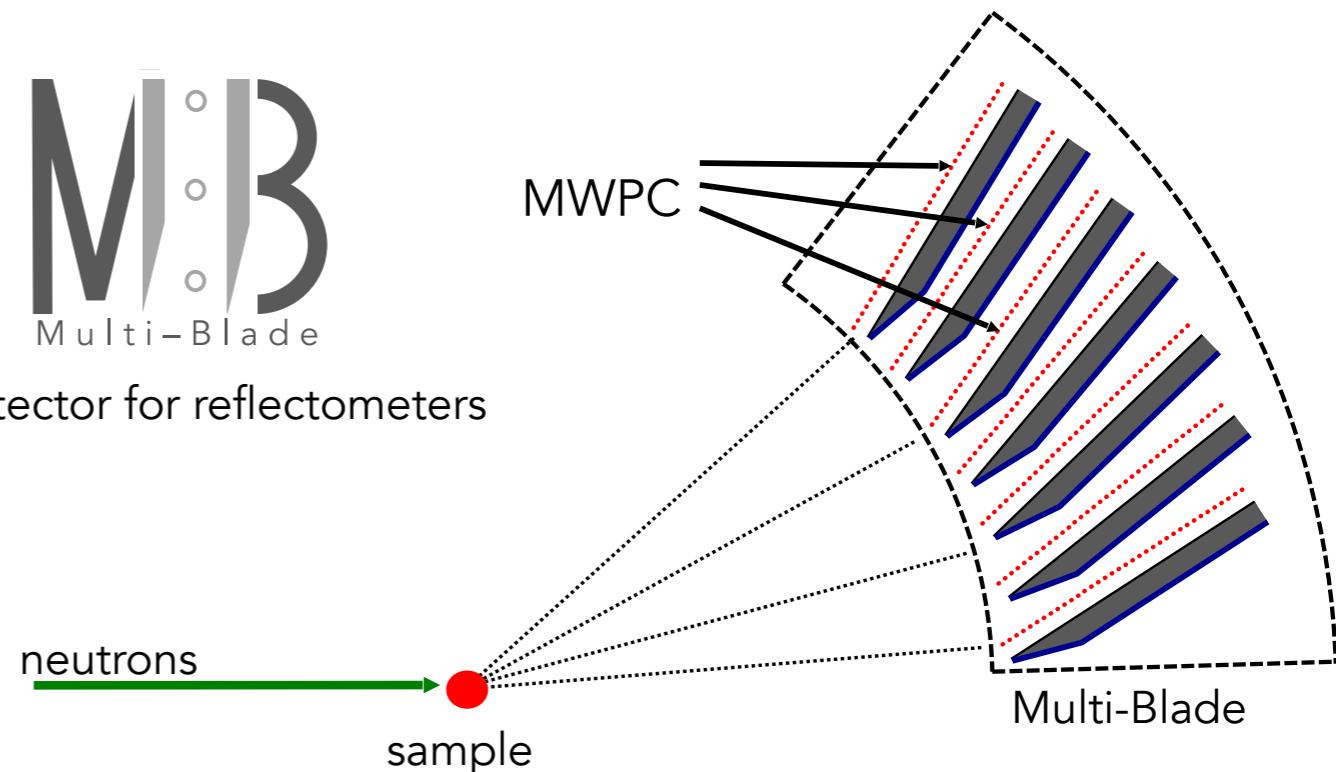
Why the counting rate capability is improved?

1. The intensity is spread over a wider surface (5 degrees ~ factor x10)
2. Thin gap MWPC (4mm)
3. Low gas gain operation $G \sim 20$ (max 0.2pC avalanches)

Simple, modular, cheap



^{10}B -detector for reflectometers



Matching ESS requirements	Multi-Blade
✓ gas gain	20
✓ efficiency	45% @ 2.5Å 56% @ 4.2Å 65% @ 5.1Å
➡ spatial resolution	$0.5 \times 2.5 \text{ mm}^2$
✓ uniformity	10%
✓ overlap	50% eff. drop in 0.5mm gap
✓ stability	<1% in 12h
➡ counting rate capability	>1.6 kHz/mm ² (lower limit) >17kHz / channel (lower limit)
✓ gamma-ray sensitivity	< 10 ⁻⁷ (with 100keV threshold)

x3 better than state-of-the-art

x10 better than state-of-the-art

Results

